

Model 973 COMBINE HEADER

Model 974 FLEX DRAPER COMBINE HEADER

PARTS CATALOG

Model 973/974 Header PARTS CATALOG

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ABBREVIATIONS

L/H - left hand (Determined from Operator's position, facing forward.)

R/H - right hand

I.D. - inside diameter

O.D. - outside diameter

A/R - as required (quantity varies with header size)

REF - reference, part number called up elsewhere in catalog

SUB - Substitute (Revised design may be used to repair previous design when stock is depleted.)

NC - national coarse thread

NF - national fine thread

NOTE: Common hardware is not illustrated. Alphabetic references are used to designate position and description of these items. When ordering, be sure the complete and proper serial number is given.

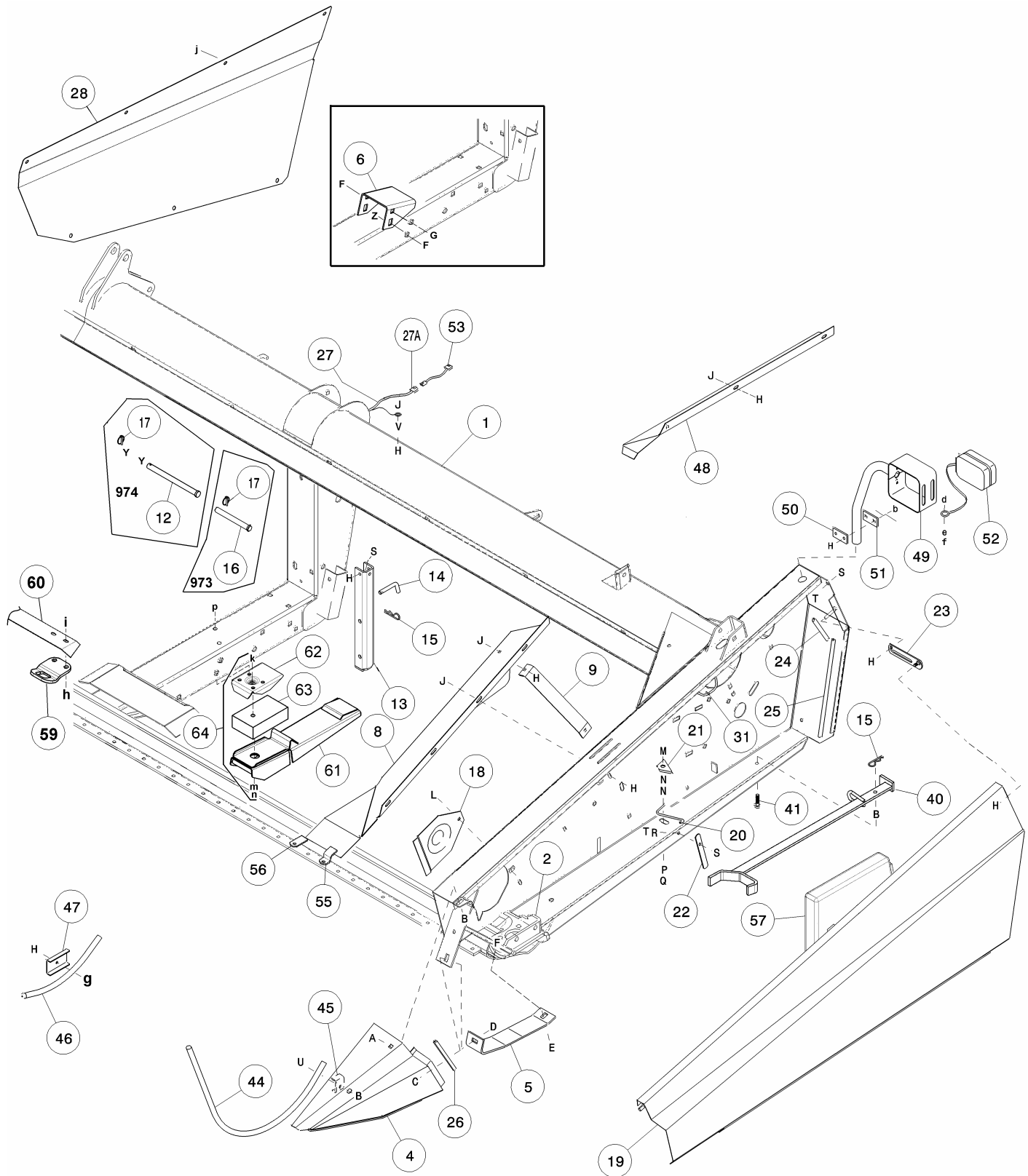
SERIAL NUMBER BREAKS

The side of the serial number on which the dash (-) appears determines whether the part is used "up to" or "after" the serial number given.

Example: -74924	Used on machines up to and including serial number 74924.
74925-	Used on machines including and after serial number 74925.

BOLDDED PART NUMBERS INDICATE REVISIONS OR ADDITIONS SINCE LAST PRODUCTION YEAR.

MAIN FRAME, LIGHTS & DIVIDERS



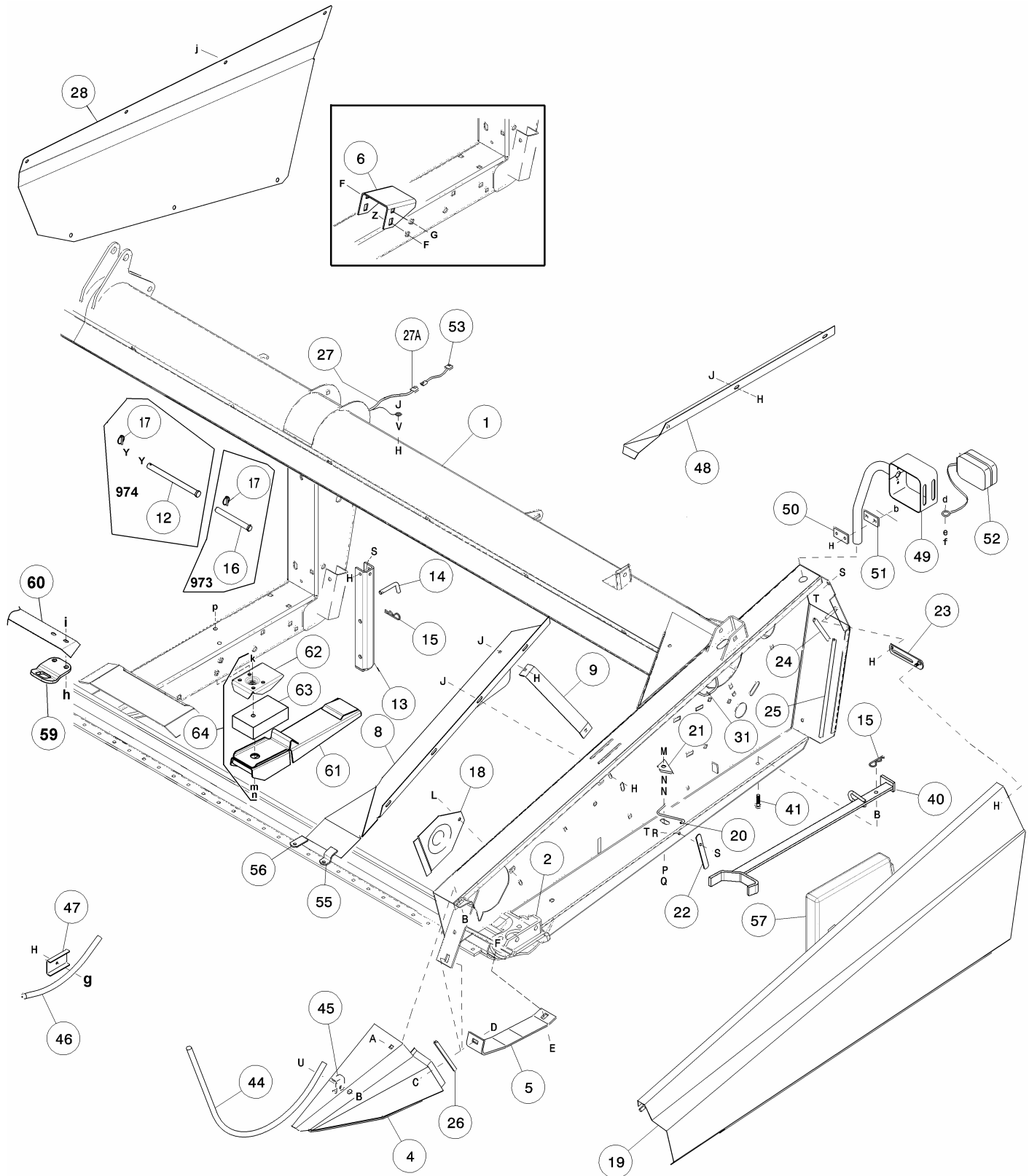
MAIN FRAME, LIGHTS & DIVIDERS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	REF	FRAME - main, not serviced	1	
	158278	CUTTERBAR – repair piece, 1300 mm long (4.3 ft.)	1	
2	113299	SUPPORT - drive box (welded), single sickle, see Note 1	1	
4	113094	DIVIDER – left, black	1	
	158153	DIVIDER – left, red	1	
	158154	DIVIDER – left, yellow	1	
	113395	DIVIDER - right, single sickle, with reflector - black	1	
	158179	DIVIDER - right, single sickle, with reflector - red	1	
	158180	DIVIDER - right, single sickle, with reflector - yellow	1	
5	102013	SHOE - skid	2	
6	153469	SUPPORT – adapter linkage – 973 Header only	2	-156149
8	118144	DEFLECTOR - left, approx. 7" wide @ cutterbar	1	
	118156	DEFLECTOR - right, approx. 7" wide @ cutterbar	1	
9	102184	BRACE – for combine applications deflector, item 8	2	
12	135334	PIN - clevis, 3/4 x 9-1/4 inch effective length – 974 Flex Header	2	
13	129205	STAND - header support	1	
14	13747	PIN - "L"	1	
15	13125	PIN - hair	2	
16	135333	PIN - clevis, 3/4 x 6.7 inch effective length – 973 Header (was 136013) ..	2	
17	50193	PIN - lynch	2	
18	102509	SHIELD - wobble box,	1	
19	158763	SHIELD - left end, (see Note 2) - black	1	
	158142	SHIELD - left end, red with Case IH decals	1	
	158143	SHIELD - left end, yellow with New Holland decals	1	
20	102173	SPRING - shield latch	1	
21	102180	SUPPORT - latch spring	1	
22	102489	HANDLE – shield latch (MacDon Headers Only)	1	
23	47876	BAR - adjusting, left hand shield	1	
24	100586	EDGE TRIM - upper rear flange	1	
25	100588	EDGE TRIM - lower rear flange, left	1	
26	101137	EDGE TRIM - left divider	1	
27	101066	HARNESS - wiring, 21' & 25' header with manual deck shift	1	
	102260	HARNESS - wiring, 30' & 36' header with manual deck shift	1	
27A	31062	CONNECTOR KIT – 3 way, includes male and female plugs	1	
28	158151	PANEL – right end, red with Case IH decal and reflector	1	
	158152	PANEL – right end, yellow with New Holland decal and reflector	1	
31	30542	CLIP - harness	2	
40	125042	TOOL – wrench / guard straightener	1	
41	103332	BOLT – special	1	
44	113030	DIVIDER ROD – long	2	
45	113032	CLAMP – divider rod	2	
46	113090	DIVIDER ROD – short	2	
47	113320	CLAMP – divider rod storage (at R/H end sheet)	1	
48	113302	DEFLECTOR – L/H, approx. 3" wide @ cutterbar	OPT	
	113303	DEFLECTOR – R/H, approx. 3" wide @ cutterbar	OPT	
49	113471	SUPPORT – amber light, left	1	
	113473	SUPPORT – amber light, right	1	
50	113474	PLATE – steel, light support	2	
51	113475	PLATE – plastic, light support	2	
52	113511	LIGHT – amber, rectangular – includes M5 hardware	2	
		BULB – replacement #1156		
53	REF	HARNESS – wiring, extension piece, see combine adapter catalog	1	

NOTES:

1. Also required – 32926 Welding Jig – TO BE RETURNED TO MacDon.
2. MacDon black end shield (item 19) does not include product I.D. decals.

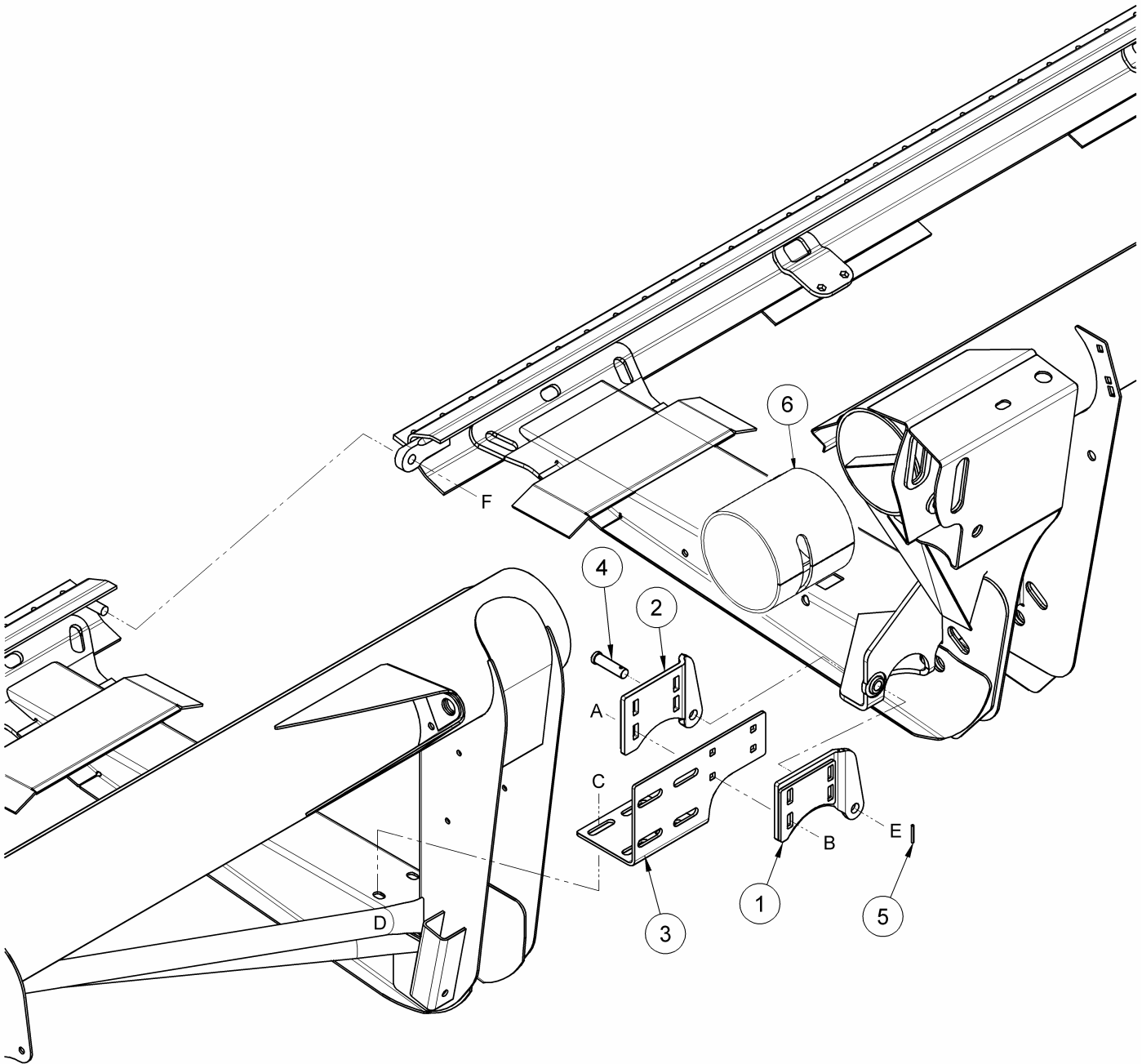
MAIN FRAME, LIGHTS & DIVIDERS



MAIN FRAME, LIGHTS & DIVIDERS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
55	118142	RETAINER – deflector (qty = 1 (R/H side only) with stub guards)	2	
56	118141	RETAINER – deflector, L/H side with stub guards	1	
57	118234	CASE – manual storage	1	
59	153039	RETAINER – combine adapter feed pan, welded to header cutterbar.....	2	
60	158710	DEFLECTOR – feed pan retainer.....	1	
61	129159	SUPPORT – rubber isolator	2	156150-
62	129162	COVER – rubber isolator.....	2	156150-
63	129221	PAD – rubber isolator	2	156150-
64	129160	RUBBER ISOLATOR ASS'Y – includes 1 of items 61-63 and hardware k, m & n	2	156150-
A	21868	BOLT - round head, short square neck, 1/2 NC x 1 inch		
B	21383	NUT - serrated flange lock, 1/2 NC		
C	21469	BOLT - round head, square neck, 1/2 NC x 1-1/2 inch		
D	50186	NUT - lock, smooth flange, 1/2 NC distorted thread		
E	18524	BOLT - round head, square neck, 5/8 NC x 2 inch		
F	50225	NUT - lock, smooth flange, 5/8 NC distorted thread		
G	30015	BOLT – hex head, 5/8 NC x 7 inch		
H	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
J	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
L	30693	BOLT - flange head, 3/8 NC x 1/2 inch		
M	21594	BOLT - hex head, 5/8 NC x 1-1/2 inch		
N	18639	WASHER - lock, 5/8 inch		
P	18600	WASHER - flat, 21/32 inch I.D.		
Q	18666	NUT - lock, 5/8 NC distorted thread		
R	18637	WASHER - lock, 3/8 inch		
S	21567	BOLT - hex head, 3/8 NC x 3/4 inch		
T	18669	NUT - lock, 3/8 NC distorted thread		
U	30515	BOLT – round head, square neck, 1/2 NC x 1-3/4 inch		
V	30598	WASHER – lock, internal tooth, 3/8 inch		
Y	18601	WASHER – flat, 13/16 inch ID		
Z	18523	BOLT - round head, square neck, 5/8 NC x 1-1/2 inch		
b	21478	BOLT - round head, square neck, 3/8 x 2-1/2 inch		
d	21572	BOLT – hex head, 1/4 NC x 5/8 inch		
e	113757	WASHER – lock, external tooth, 1/4 inch		
f	18724	NUT – lock, 1/4 NC distorted thread		
g	50197	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch		
h	21452	NUT – serrated flange lock, 3/8 NC		
i	105137	SCREW – truss head, Torx Socket, 3/8 NC x 1/2 inch		
j	101898	SCREW – flange head, self tapping, 3/8 NC x 5/8 inch		
k	30266	BOLT – round head, square neck, 1/2 NC x 3 inch		
m	42592	WASHER – flat, 13.5 mm I.D. x 47 mm O.D.		
n	21389	NUT – hex, lock, 1/2 NC		
p	135157	SCREW – torx head, 3/8 NC x 3/4 inch		

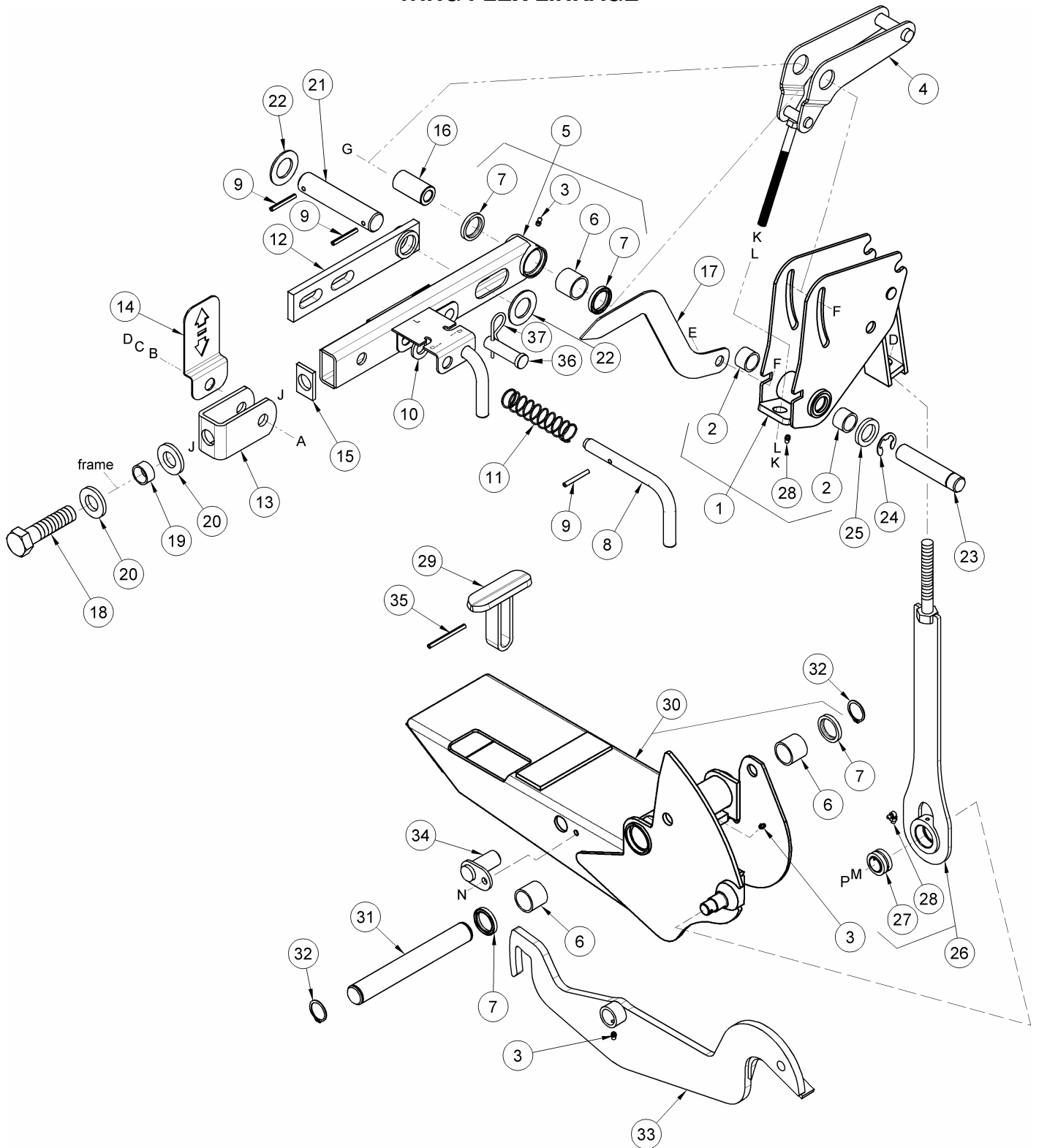
974 Flex Header WING JOINT GROUP



**974 Flex Header
WING JOINT GROUP**

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	153646	BRACKET – wing joint, rear left	1	
	153653	BRACKET – wing joint, rear right	1	
2	153647	BRACKET – wing joint, front left.....	1	
	153654	BRACKET – wing joint, front right	1	
3	151053	PLATE – hinge, left.....	1	
	151383	PLATE – hinge, right.....	1	
4	153332	PIN – clevis, 3/4 x 2.28 inch effective length	2	
5	7642	PIN – roll, 3/16 x 1-1/2 inch	2	
6	158808	SEAL – rubber	2	
A	30027	BOLT – round head, square neck, 1/2 NC x 2-1/4 inch		
B	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
C	18523	BOLT – round head, square neck, 5/8 NC x 1-1/2 inch		
D	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		
E	18601	WASHER – flat, 13/16 inch I.D.		
F	18689	NUT – lock, 3/4 NC distorted thread		

974 Flex Header WING FLEX LINKAGE



974 Flex Header WING FLEX LINKAGE

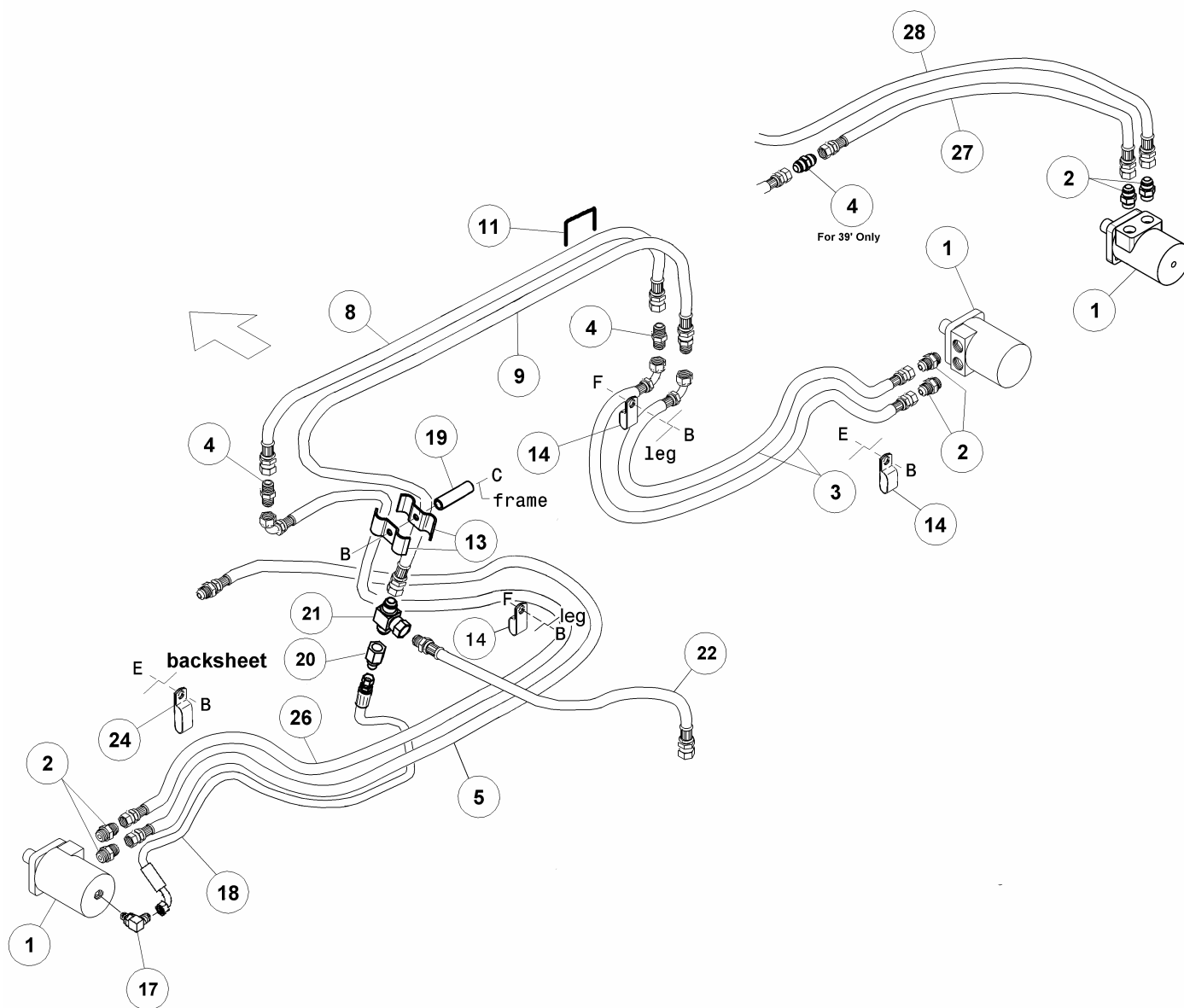
REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	129245	BRACKET – bellcrank, with bearings and lube fitting – 30' header (was 158355)	1	
	129246	BRACKET – bellcrank, with bearings and lube fitting – 36' header (was 158356)	1	
2	49904	BEARING – needle	4	
3	18671	FITTING – lube, straight, 1/4 NF	6	
4	153839	LINK – bellcrank adjusting (1/2 inch bolt)	2	-156149
	129244	LINK – bellcrank adjusting (5/8 inch bolt)	2	156150-
5	158357	ARM – top link, left – with bearing, seals and lube fitting	1	
	158358	ARM – top link, right – with bearing, seals and lube fitting	1	
6	100500	BEARING – needle	6	
7	113222	SEAL – install with lip facing outwards	6	
8	158030	PIN – L, float lock-out	4	
9	2148	PIN – roll, 1/4 x 2 inch	8	
10	REF	WASHER – flat, see hardware listing, item B	4	
11	29028	SPRING – compression	4	
12	153426	BAR – inner, top link	2	
13	151082	CHANNEL – top link	2	
14	158106	INDICATOR – gauge, wing flex	2	
15	151081	WASHER – rectangular	2	
16	151097	PIN – bellcrank	2	
17	158044	INDICATOR – pointer, wing flex	2	
18	151193	BOLT – hex head, 1 NC x 5 inch	2	
19	153281	SPACER – tube	2	
20	31774	WASHER – flat	4	
21	153285	PIN – top link	2	
22	13783	WASHER – flat	4	
23	151125	PIN – lower bellcrank	2	
24	151169	RING – retaining, external	2	
25	151117	SPACER – tube	2	
26	151189	LINK – vertical tension, includes bearing and lube fitting	2	
27	151188	BEARING – ball	2	
28	21010	FITTING – lube, 90°, 1/4 NF	4	
29	153516	CLEVIS – cam plate catch	2	
30	158412	CHANNEL – balance, left with bearings, seals & lube fitting	1	
	158411	CHANNEL – balance, right with bearings, seals & lube fitting	1	
31	151124	PIN – balance channel	2	
32	153289	RING – retaining, external	2	
33	153515	CAM PLATE – left	1	
	153526	CAM PLATE – right	1	
34	153511	PIN – cam plate to balance channel	2	
35	158104	PIN – roll, 1/4 x 3 inch	2	
36	30463	PIN – clevis, 3/4 x 2.28 inch (locks linkage in full frown for self-contained transport)	2	
37	13125	PIN – hair	2	
A	30896	BOLT – hex head, 3/4 NC x 3-1/2 inch		
B	18601	WASHER – flat, 13/16 inch I.D.		
C	18640	WASHER – lock, 3/4 inch		
D	18593	NUT – hex, 3/4 NC		
E	21868	BOLT – round head, short square neck, 1/2 NC x 1 inch		
F	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
G	30849	BOLT – round head, square neck, 1/2 NC x 3-1/2 inch		
J	18595	NUT – hex, 1 NC		
K	18591	NUT – hex, 1/2 NC		-156149
	18592	NUT – hex, 5/8 NC		156150-
L	18599	WASHER – flat, 17/32 inch I.D.		-156149
	18600	WASHER – flat, 21/32 inch I.D.		156150-
M	5440	NUT – slotted hex, 3/4 NC		
N	101898	SCREW – flange head, self tapping, 3/8 x 5/8 inch		
P	18607	PIN – cotter, 5/32 x 1-1/2 inch		

DRAPER DRIVE – TWO-DECK

REF	PART NUMBER	DESCRIPTION	QTY 973 / 974	SERIAL NUMBER
1	114319	MOTOR - draper drive, with key.....	2	
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring	4	
	44210	O-RING - for 7/8 O-ring fitting		
3	103616	HOSE - draper motor, 21' header, except pressure to left motor.....	3	
	103677	HOSE - draper motor, 25' header, except pressure to left motor.....	3	
	153972	HOSE - draper motor, 30' 973 header, except pressure to left motor.....	3	
	135344	HOSE - draper motor, 36' 973 header, except pressure to left motor ...	3	
	135283	HOSE - draper motor, 39' 973 header, except pressure to left motor.....	3	
4	30558	FITTING - union, 5/8 tube, 973 Headers only	2	
5	158165	HOSE - draper motor pressure, 21' header.....	1	
	135347	HOSE - draper motor pressure, 25' header	1	
	135346	HOSE - draper motor pressure, 30' 973 header	1	
	135348	HOSE - draper motor pressure, 36' 973 header	1	
	158036	HOSE - draper motor pressure, 39' 973 header.....	1	
6	153979	HOSE - draper motor, 30' 974 header.....	2	
	153980	HOSE - draper motor, 36' 974 header, left side	2	
7	153979	HOSE - draper motor, 30' 974 header.....	2	
	153973	HOSE - draper motor, 36' 974 header, right side.....	2	
8	102437	HOSE - across opening from left motor, 973 Headers	1	
9	153979	HOSE - across opening, return from right motor, 973 Headers	1	
10	153974	HOSE - across opening, 974 Headers	2	
11	135190	SEAL - edge trim, 21' & 25' Headers.....	2	
	101137	SEAL - edge trim, 30 & 36' 973 Headers.....	2	
12	153977	HOSE - case drain, 30' 974 Header	1	
	153975	HOSE - case drain, 36' 974 Header	1	
13	103685	HOLDER - hose.....	2 / 5	
14	103738	CLIP - insulated, two-hose: right hand side	see note (1)	
17	50104	FITTING - male 90° elbow, 3/8 tube x 7/16 O-ring	1	
	50223	O-RING - for 7/16 fitting		
18	158168	HOSE - case drain, 21' header.....	1	
	153977	HOSE - case drain, 25' header.....	1	
	153975	HOSE - case drain, 30' 973 Header	1	
	135345	HOSE - case drain, 36' 973 Header	1	
	135284	HOSE - case drain, 39' 973 Header	1	
19	158172	SPACER - tube	1 / 2	
20	118084	FITTING - reducing adapter, 5/8 tube x 3/8 tube.....	1	
21	30857	FITTING - swivel branch tee, 5/8 tube.....	1	
22	153971	HOSE - return, to adapter valve block	1	
24	50022	CLIP - insulated, three-hose: left hand side.....	see note (2)	
A	21484	BOLT - round head, square neck, 3/8 NC x 1-1/2 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	21593	BOLT - hex head, 3/8 NC x 4 inch		
E	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
F	21975	BOLT - flange head, 3/8 NC x 1 inch		

NOTES: 1. Quantities for item 14: 21' = 4, 25' = 5, 30' 973 = 7, 36' 973 = 7, 39' 973 = 8, 30' 974 = 5, 36' 974 = 6
 2. Quantities for item 24: 21' = 2, 25' = 3, 30' 973 = 4, 36' 973 = 5, 39' 973 = 5, 30' 974 = 5, 36' 974 = 6

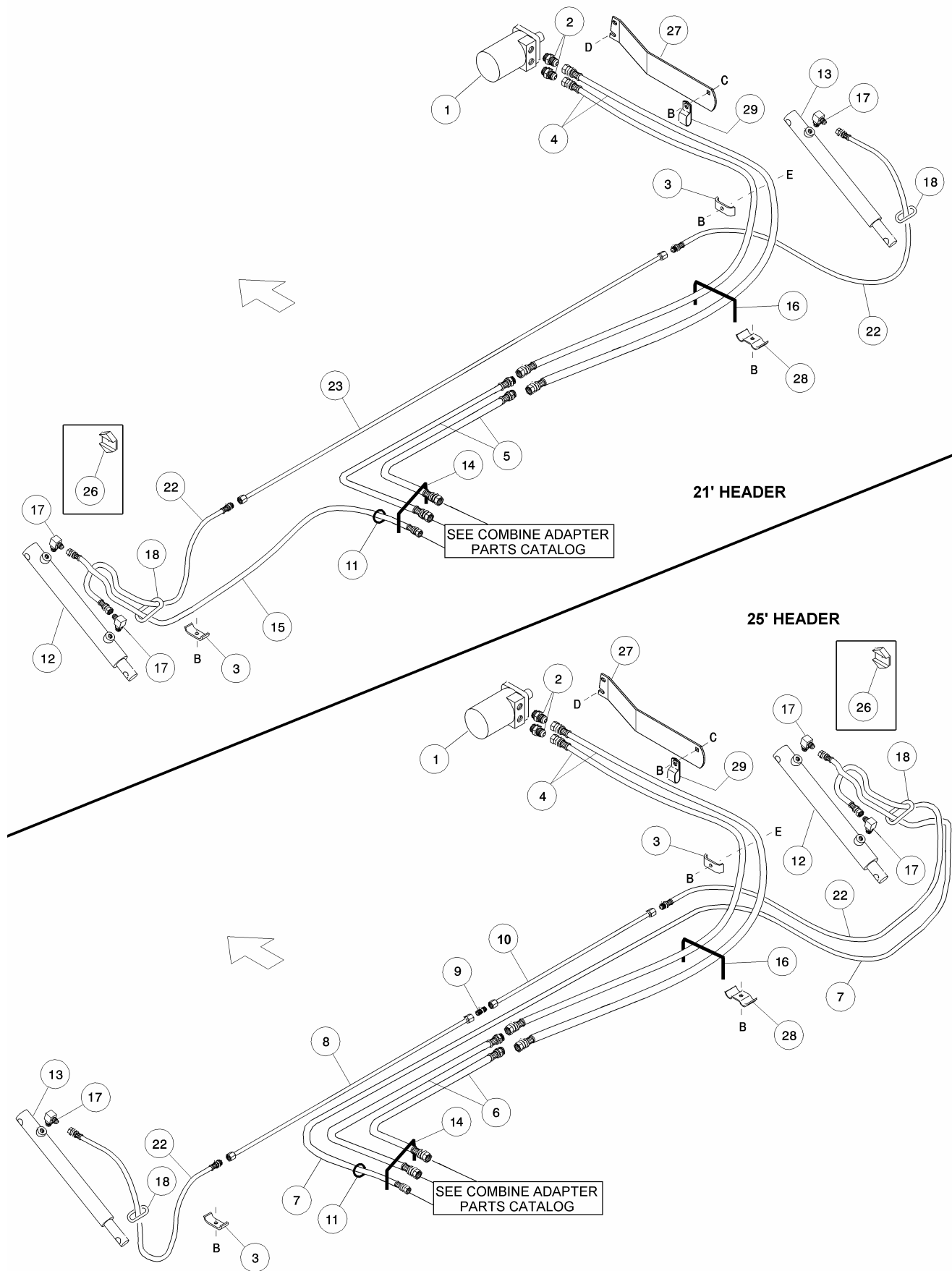
DRAPER DRIVE – THREE-DECK 36' & 39' 973 HEADERS



DRAPER DRIVE – THREE-DECK
36' & 39' 973 HEADERS

REF	PART NUMBER	DESCRIPTION	QTY 36' / 39'	SERIAL NUMBER
1	114319	MOTOR - draper drive, with key.....	3	
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor		
2	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring	6	
	44210	O-RING - for 7/8 O-ring fitting		
3	103677	HOSE – draper motor, R/H inboard.....	2	
4	30558	FITTING - union, 5/8 tube.....	2 / 3	
5	135348	HOSE – draper motor pressure, 36' 973 Header.....	1	
	158036	HOSE – draper motor pressure, 39' 973 Header	1	
8	102437	HOSE – across opening from left motor, 973 Headers	1	
9	153979	HOSE – across opening, return from right motor, 973 Headers	1	
11	101137	SEAL – edge trim	2	
13	103685	HOLDER – hose.....	2	
14	103738	CLIP – insulated, two-hose: right hand side	19	
17	50104	FITTING – male 90° elbow, 3/8 tube x 7/16 O-ring	1	
	50223	O-RING – for 7/16 fitting		
18	135345	HOSE – case drain, 36' 973 Header	1	
	135284	HOSE – case drain, 39' 973 Header	1	
19	158172	SPACER – tube	1	
20	118084	FITTING – reducing adapter, 5/8 tube x 3/8 tube.....	1	
21	30857	FITTING – swivel branch tee, 5/8 tube.....	1	
22	153971	HOSE – return, to adapter valve block	1	
24	50022	CLIP – insulated, three-hose: left hand side.....	5	
26	135344	HOSE – left draper motor return, 36' 973 Header	1	
	135283	HOSE – left draper motor return, 39' 973 Header	1	
27	158036	HOSE – right outboard motor to reel drive motor return, 36' 973 Header.....	1	
	37134	HOSE – right outboard motor to reel drive motor return, 39' 973 Header.....	1	
28	135291	HOSE – right outboard motor to combine return, 36' 973 Header	1	
	135292	HOSE – right outboard motor to combine return, 39' 973 Header	1	
A	21484	BOLT - round head, square neck, 3/8 NC x 1-1/2 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	21593	BOLT - hex head, 3/8 NC x 4 inch		
E	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
F	21975	BOLT – flange head, 3/8 NC x 1 inch		

2-ARM REEL LIFT & REEL DRIVE HYDRAULICS



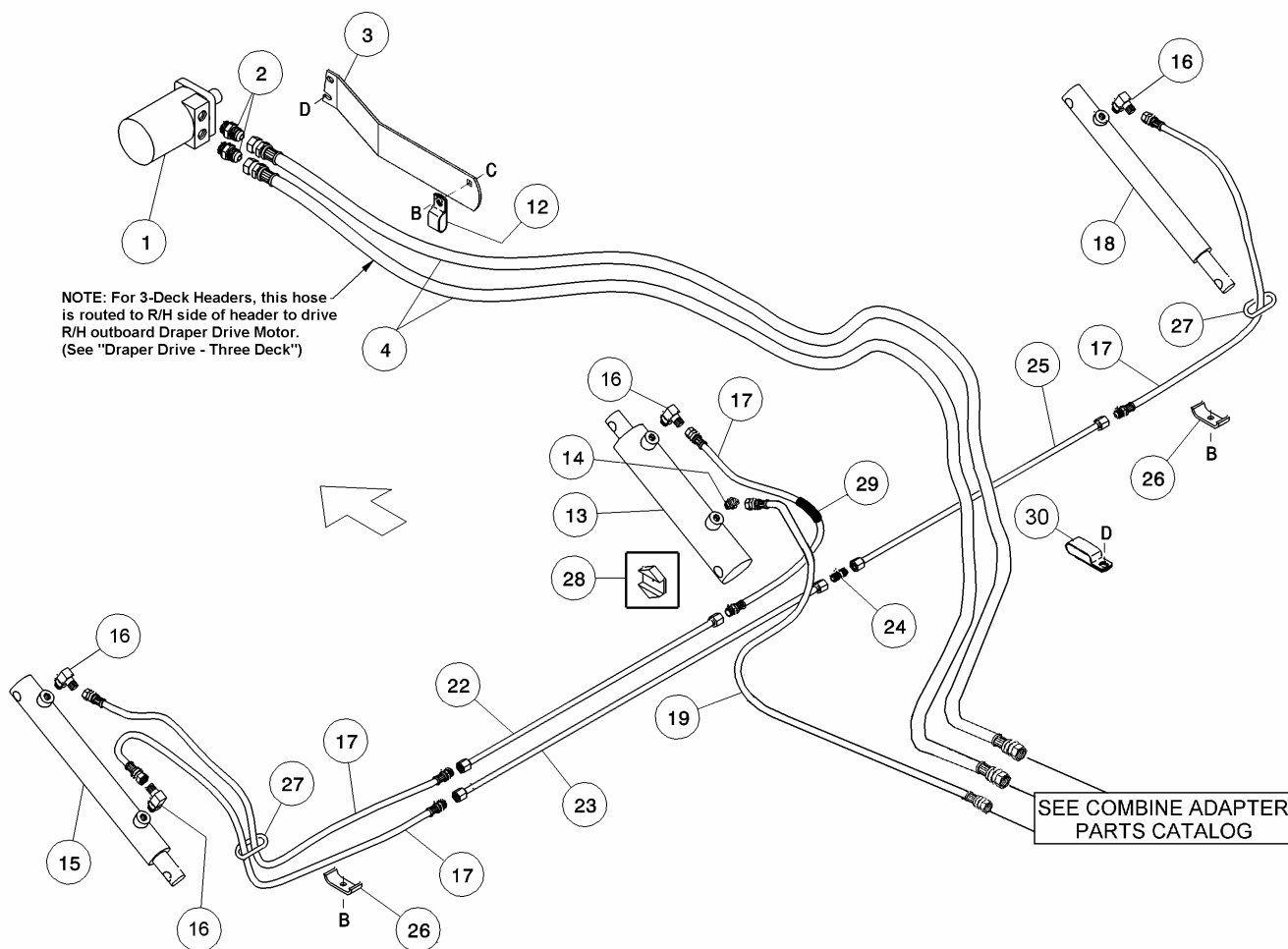
2-ARM REEL LIFT & REEL DRIVE HYDRAULICS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	43011	MOTOR - reel drive, with key	1	
	2149	KEY - Woodruff, 1/4 x 1 inch, for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 7/8 O-ring x 5/8 tube	2	
	44210	O-RING - for 7/8 fitting		
3	32225	HOLDER - hose.....	3	
4	102437	HOSE - reel drive, to motor	2	
5	135343	HOSE – reel drive, to left side of opening – 21' Header.....	2	
6	134342	HOSE – reel drive, to left side of opening – 25' Header.....	2	
7	153985	HOSE – reel lift, pressure to right cylinder – 25' Header	1	
8	103391	LINE – hydraulic, reel lift, left side – 25' Header	1	
9	30375	FITTING - union, 3/8 tube – 25' Header	1	
10	41906	LINE - hydraulic, reel lift, right side – 25' Header	1	
11	113767	SEAL – edge trim	1	
12	118337	CYLINDER - double acting, reel lift	1	
	118157	SEAL KIT – for cylinder 118337	1	
13	29168	CYLINDER - single acting, reel lift.....	1	
	21495	SEAL KIT - for cylinder 29168		
14	135190	SEAL – edge trim	1	
15	158037	HOSE – reel lift, pressure to left cylinder – 21' Header	1	
16	135191	SEAL – edge trim	1	
17	30282	FITTING - elbow, 90° - 3/8 tube x 9/16 O-ring	3	
	50219	O-RING - for 9/16 fitting		
18	42634	CONDUIT - hose protector	2	
22	103392	HOSE - from double acting & to single acting	2	
23	103583	LINE - hydraulic, reel lift - 21' Header	1	
26	16568	RESTRICTOR – flow (to slow reel lift & drop rate, install in top port of item 12) ..	1	
27	103398	BAR – hose support	1	
28	103685	HOLDER – hose..... 21' = 2, 25' = 3	3	
29	103738	CLIP – insulated	1	
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
D	101898	BOLT - hex head, 3/8 x 5/8 thread rolling		
E	21484	BOLT – round head, square neck, 3/8 x 1-1/2 inch		

NOTES:

1. Reel lift and drive couplers will vary according to application. See Combine Adapter Parts Catalog for different combine completion packages.

3-ARM REEL LIFT & REEL DRIVE HYDRAULICS

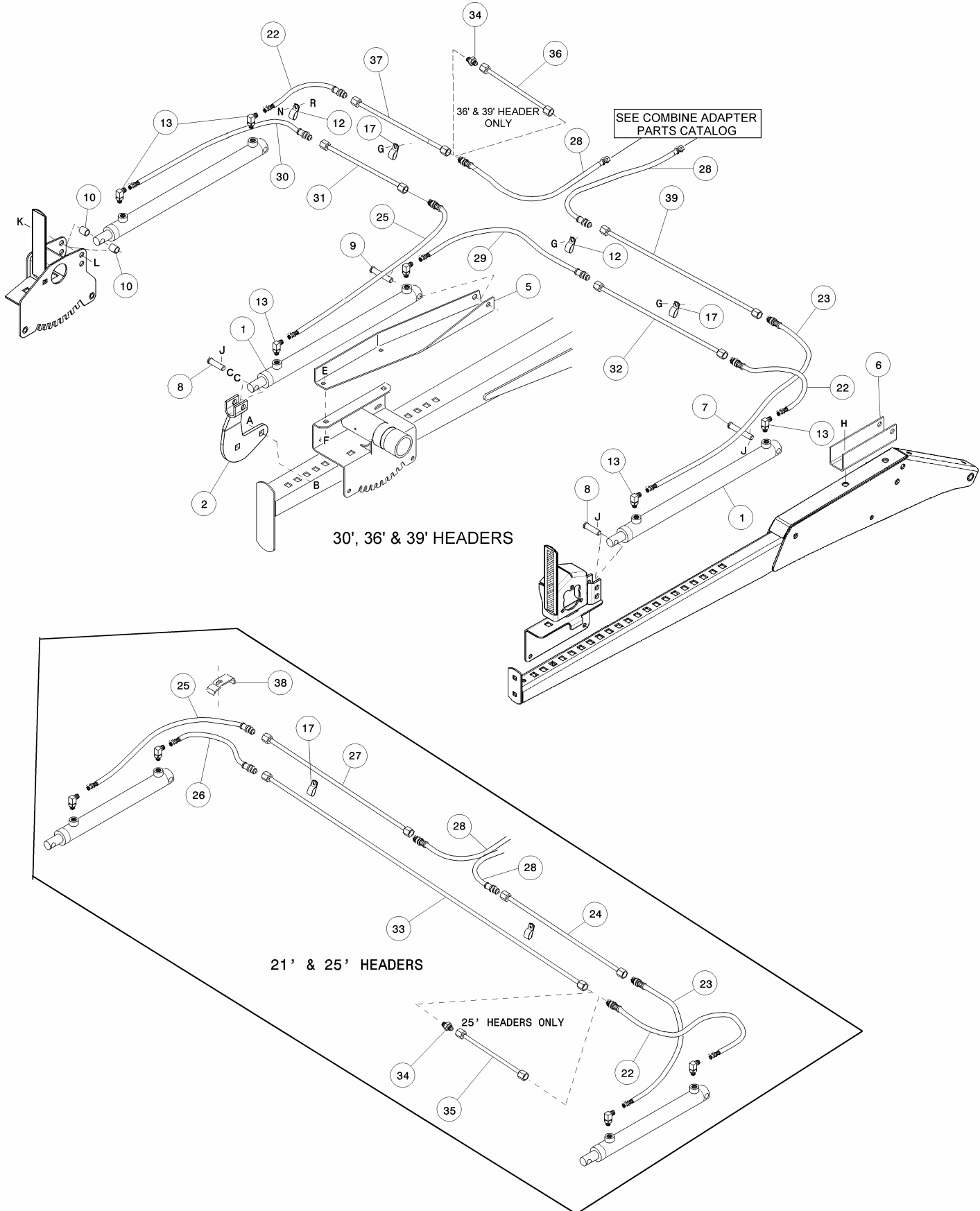


3-ARM REEL LIFT & REEL DRIVE HYDRAULICS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	43011	MOTOR - reel drive, with key	1	
	2149	KEY - Woodruff, 1/4 x 1 inch, for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 7/8 O-ring x 5/8 tube	2	
	44210	O-RING - for 7/8 fitting		
3	103398	BAR - hose support	1	
4	102437	HOSE - reel drive.....	2	
12	103738	CLIP - insulated, 2 hose	2	
13	113834	CYLINDER - double acting, center reel lift.....	1	
	113835	SEAL KIT - for cylinder 113834		
	118474	PISTON - for cylinder 113834 (also order seal kit above)		
14	15903	FITTING - adapter, 3/8 tube x 9/16 O-ring	1	
	50219	O-RING - for 9/16 fitting		
15	118337	CYLINDER - double acting, L/H reel lift.....	1	
	118157	SEAL KIT - for cylinder 118337		
16	30282	FITTING - elbow, 90° - 3/8 tube x 9/16 O-ring	4	
	50219	O-RING - for 9/16 fitting		
17	103392	HOSE - from double acting & to single acting	4	
18	29168	CYLINDER - single acting, R/H reel lift.....	1	
	21495	SEAL KIT - for cylinder 29168		
19	31802	HOSE - reel lift, pressure to center cylinder (bottom port).....	1	
22	103391	LINE - hydraulic, center cylinder to left cylinder - 30'	1	
	113071	LINE - hydraulic, center cylinder to left cylinder - 36'	1	
	113862	LINE - hydraulic, center cylinder to left cylinder - 39'	1	
23	43665	LINE - hydraulic, 30' left side	1	
	103583	LINE - hydraulic, 36' left side	1	
	113881	LINE - hydraulic, 39' left side	1	
24	30375	FITTING - union, 3/8 tube.....	1	
25	103391	LINE - hydraulic, 30' right side	1	
	43665	LINE - hydraulic, 36' right side	1	
	113881	LINE - hydraulic, 39' right side	1	
26	32225	HOLDER - hose.....	2	
27	42634	CONDUIT - hose protector	2	
28	16568	RESTRICTOR - flow (to slow reel lift & drop rate, install in bottom port of item 13)	1	
29	37881	CONDUIT - hose protector	1	
30	50022	CLIP - insulated, 3 hose	see note 2	
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
D	101898	BOLT - hex head, 3/8 x 5/8 inch, thread rolling		

- NOTES: 1. Reel lift and drive couplers will vary according to application. See Combine Adapter Parts Catalog for different combine completion packages.
2. **Item 30 - Clip 50022: 973 qty = 2, 974 qty = 1**

HYDRAULIC FORE-AFT REEL POSITIONER – 973 Header **FACTORY INSTALLED - SN 156149 & BELOW**



**HYDRAULIC FORE-AFT REEL POSITIONER – 973 Header
FACTORY INSTALLED - SN 156149 & BELOW**

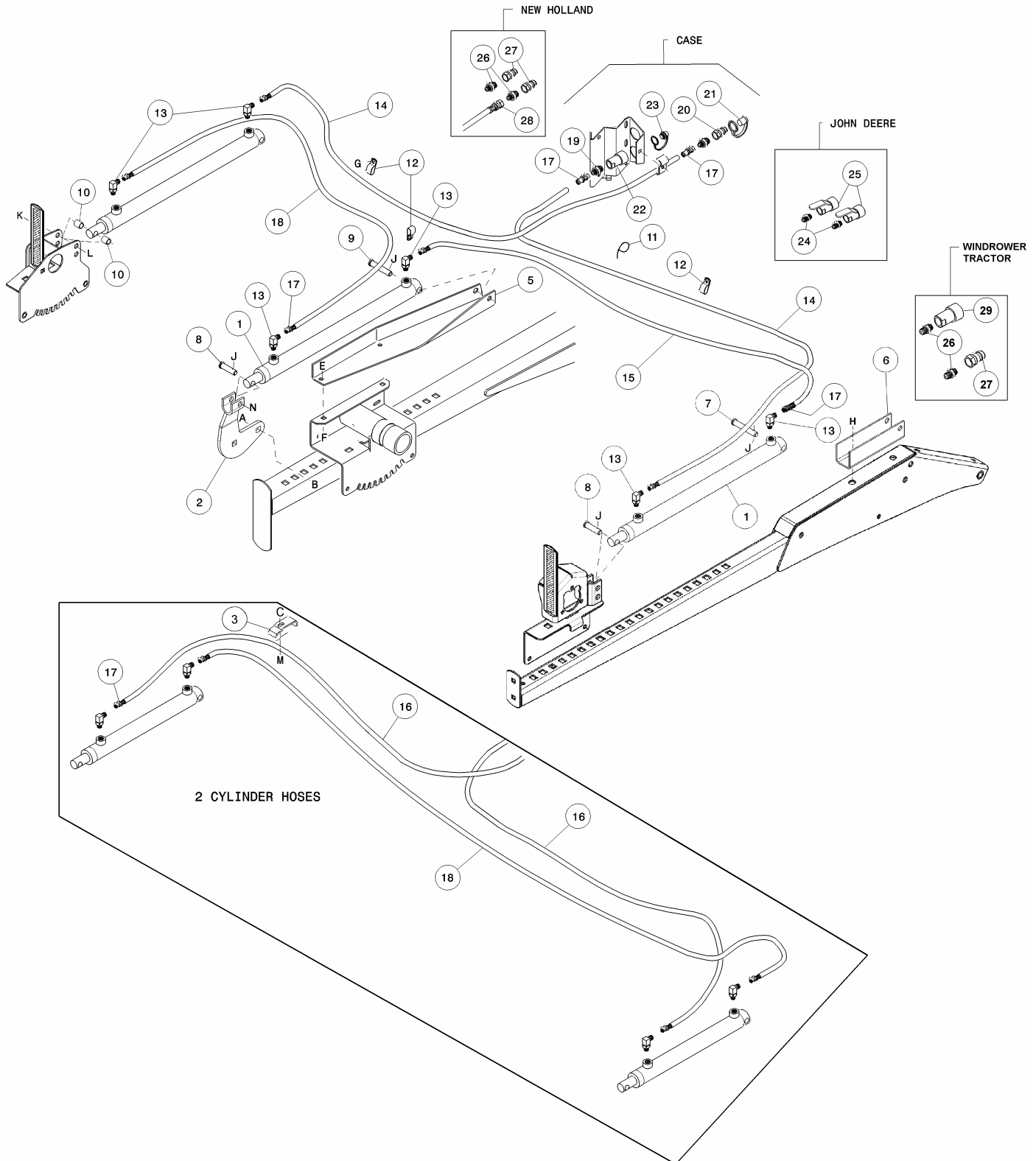
REF	PART NUMBER	DESCRIPTION	QTY		SERIAL NUMBER
			2 ARM	3 ARM	
1	113434	CYLINDER – double acting, reel fore-aft	2	3	
	113435	SEAL KIT – for cylinder			
2	158595	SUPPORT – reel drive arm	1		
5	113449	CHANNEL – reel drive arm	1		
6	117322	LUG – cylinder rear mount, tail arm(s)	1	2	
7	18738	PIN – clevis, 5/8 x 2-1/2 inch effective length	1	2	
8	103879	PIN – clevis, 5/8 x 1-13/16 inch effective length	2		
9	18624	PIN – clevis, 5/8 x 2-3/4 inch effective length	1		
10	7457	SPACER – tube	0	2	
12	43848	CLAMP – hose	see note (1)		
13	30282	FITTING – 90° elbow, 9/16 O-ring x 3/8 tube	4	6	
17	39272	CLIP – hydraulic lines	see note (2)		
22	113875	HOSE – hydraulic	1	2	
23	113877	HOSE – hydraulic	1		
24	113861	LINE – hydraulic, 21' header	1		
	41905	LINE – hydraulic, 25' header	1		
25	36838	HOSE – hydraulic	1		
26	113867	HOSE – hydraulic, 21' and 25' headers	1		
27	113862	LINE – hydraulic, 21' header	1		
	113865	LINE – hydraulic, 25' header	1		
28	36849	HOSE – hydraulic	2		
29	113868	HOSE – hydraulic	0	1	
30	113876	HOSE – hydraulic, 30', 36' & 39' headers	1		
31	103391	LINE - hydraulic, 30' header	1		
	113879	LINE – hydraulic, 36' header	1		
	113881	LINE – hydraulic, 39' header	1		
32	113880	LINE – hydraulic, 30' header	1		
	103583	LINE – hydraulic, 36' header	1		
	135286	LINE – hydraulic, 39' header	1		
33	103583	LINE – hydraulic, 21' header	1		
	103391	LINE – hydraulic, 25' header	1		
34	30375	UNION – hydraulic, 25', 36' & 39' headers	1		
35	41906	LINE – hydraulic, 25' header	1		
36	43664	LINE – hydraulic, 36' header	1		
	113881	LINE – hydraulic, 39' header	1		
37	113881	LINE – hydraulic, 30' header	1		
	103391	LINE – hydraulic, 36' header	1		
	113861	LINE – hydraulic, 39' header	1		
38	113787	CLAMP – hoses, 21' and 25' headers	1		
39	41906	LINE – hydraulic, 30' header	1		
	113878	LINE – hydraulic, 36' header	1		
	135287	LINE – hydraulic, 39' header	1		

NOTES: 1. Quantities for item 12: 21' = 1, **25' = 3**, 30' & 36' = 5, 39' = 11
2. Quantities for item 17: 21' = 6, 25' & 30' = 7, 36' = 10, 39' = 14

A	18523	BOLT – round head, square neck, 5/8 NC x 1-1/2 inch – (A & B reversed for two-arm assembly.)
B	50225	NUT – lock, smooth flange, 5/8 NC distorted thread
C	18600	WASHER – flat, 21/32 inch ID (as required for pin head clearance to reel end shield on 3-arm headers)
E	50186	NUT – lock, smooth flange, 1/2 NC distorted thread
F	21868	BOLT – round head, short square neck, 1/2 NC x 1 inch
G	101898	SCREW – self-tapping, 3/8 x 5/8 inch
H	21585	BOLT – hex head, 5/8 NC x 1-1/4 inch
J	18648	PIN – cotter, 3/16 x 1-1/4 inch
K	19634	BOLT – hex head, 5/8 NC x 4 inch
L	21941	NUT – hex jam, 5/8 NC distorted thread
N	21484	BOLT – round head, square neck, 3/8 NC x 1-1/2 inch
R	30228	NUT – lock, smooth flange, 3/8 NC distorted thread

HYDRAULIC FORE-AFT REEL POSITIONER – 973 Header FIELD INSTALLED - SN 156150 & ABOVE

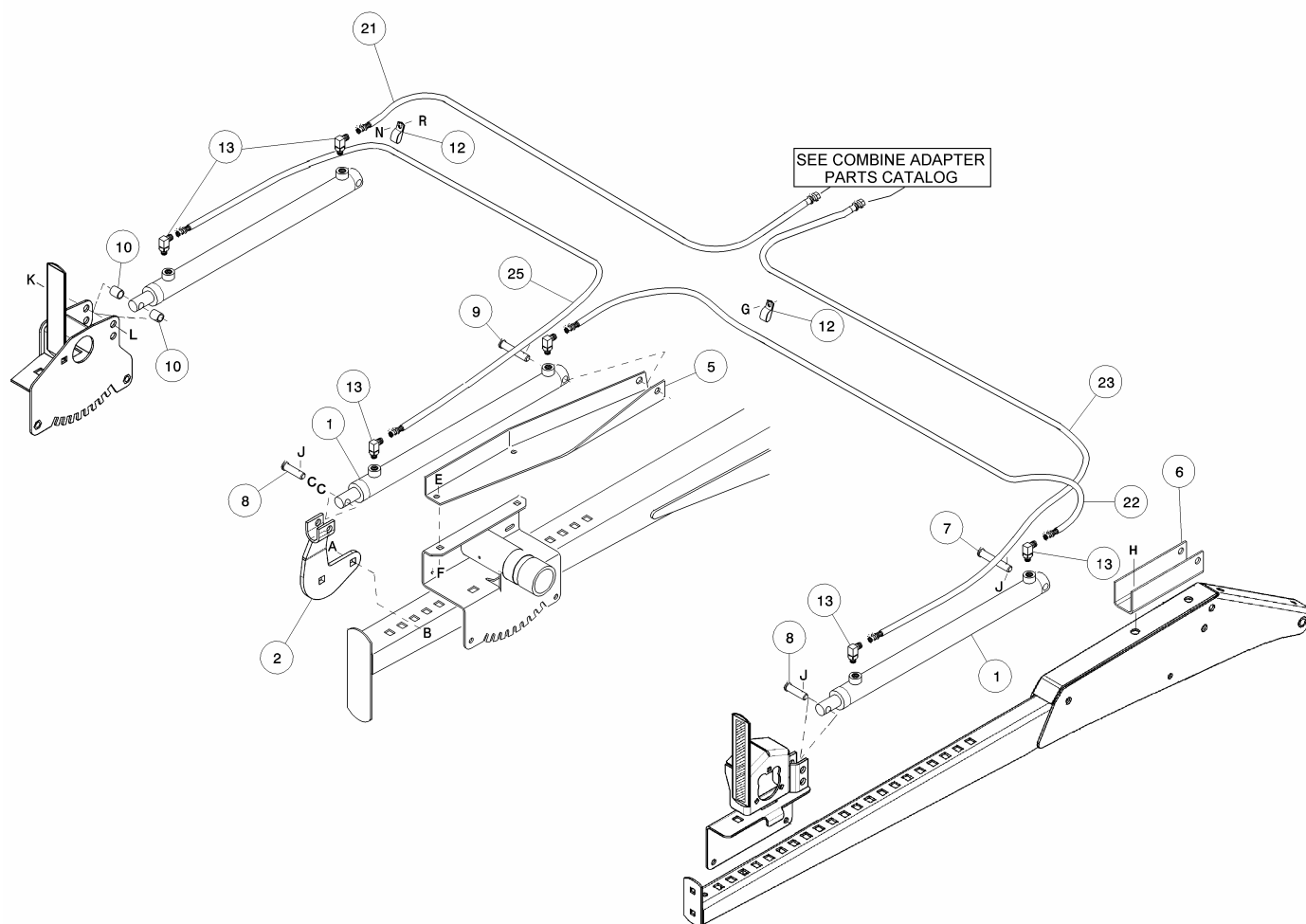
B 4575 – FIELD KIT 21'/25'
B 4576 – FIELD KIT 30'/36'/39'
Kits available through WholeGoods only



**HYDRAULIC FORE-AFT REEL POSITIONER – 973 Header
FIELD INSTALLED - SN 156150 & ABOVE**

REF	PART NUMBER	DESCRIPTION	QTY		SERIAL NUMBER
			2 ARM /	3 ARM	
1	113434	CYLINDER – double acting, reel fore-aft.....	2 /	3	
	113435	SEAL KIT – for cylinder			
2	158595	SUPPORT – reel drive arm	1		
3	113787	CLAMP	1 /	0	
5	113449	CHANNEL – reel drive arm	1		
6	117322	CHANNEL.....	1 /	2	
7	18738	PIN – clevis, 5/8 x 3-1/4 inch effective length.....	1 /	2	
8	103879	PIN – clevis, 5/8 x 1-13/16 inch effective length.....	2		
9	18624	PIN – clevis, 5/8 x 2-3/4 inch effective length.....	1		
10	7457	SPACER.....	0 /	2	
11	30753	FASTENER – cable tie	10 /	15	
12	43848	HOLDER – hose.....	15 /	22	
13	30282	FITTING – 90° elbow, 9/16 O-ring x 3/8 tube.....	4 /	6	
14	103878	HOSE – hydraulic, 30.5 ft. (9,300 mm), no fitting one end.....	0 /	2	
15	100999	HOSE – hydraulic, 26.3 ft (8,000 mm), no fitting one end.....	0 /	1	
16	103877	HOSE – hydraulic, 28.2 ft. (8,600 mm), no fitting one end.....	2 /	0	
17	101000	FITTING – hose end, 3/8 tube swivel female	3 /	4	
18	113424	HOSE – hydraulic, 31.8 ft (9,700 mm), no fitting one end.....	1 /	1	
CASE					
19	114141	FITTING – male adapter, 3/8 tube x 7/8 O-ring.....	2		
20	114142	COUPLER – male, 7/8 O-ring	1		
21	114230	CAP – dust.....	1		
22	114143	COUPLER – female, 7/8 O-ring	1		
	44210	O-RING – for 7/8 fittings			
23	114229	PLUG – dust	1		
JOHN DEERE					
24	15903	FITTING – adapter, 3/8 tube x 9/16 O-ring	2		
25	114120	COUPLER – female, with shut-off.....	2		
NEW HOLLAND					
26	21806	FITTING – adapter, 3/8 tube x 1/2 NPT	2		
27	21855	COUPLER – male, 1/2 NPT	2		
28	103392	HOSE – hydraulic	1		
WINDROWER TRACTOR					
26	21806	FITTING – adapter, 3/8 tube x 1/2 NPT	2		
27	21855	COUPLER – male, 1/2 NPT	1		
29	21857	COUPLER – female, 1/2 NPT	1		
	50082	O-RING – for 1/2 coupler			
A	18523	BOLT – rnd hd, square neck, 5/8 NC x 1-1/2 inch (A & B reversed for two arm assy.)			
B	50225	NUT – lock, smooth flange, 5/8 NC distorted thread			
C	21484	BOLT – round head, square neck, 3/8 NC x 1-1/2 inch			
E	50186	NUT – lock, smooth flange, 1/2 NC distorted thread			
F	21868	BOLT – round head, short square neck, 1/2 NC x 1 inch			
G	101898	SCREW – self-tapping, 3/8 x 5/8 inch			
H	21585	BOLT – hex head, 5/8 NC x 1-1/4 inch			
J	18648	PIN – cotter, 3/16 x 1-1/4 inch			
K	19634	BOLT – hex head, 5/8 NC x 4 inch			
L	21941	NUT – hex jam, 5/8 NC distorted thread			
M	30228	NUT – hex, flange head, 3/8 NC, distorted thread			
N	18600	WASHER – flat, 21/32 inch ID (as req. for pin head clearance to reel end shield on 3-arm headers)			

HYDRAULIC FORE-AFT REEL POSITIONER – 974 Header



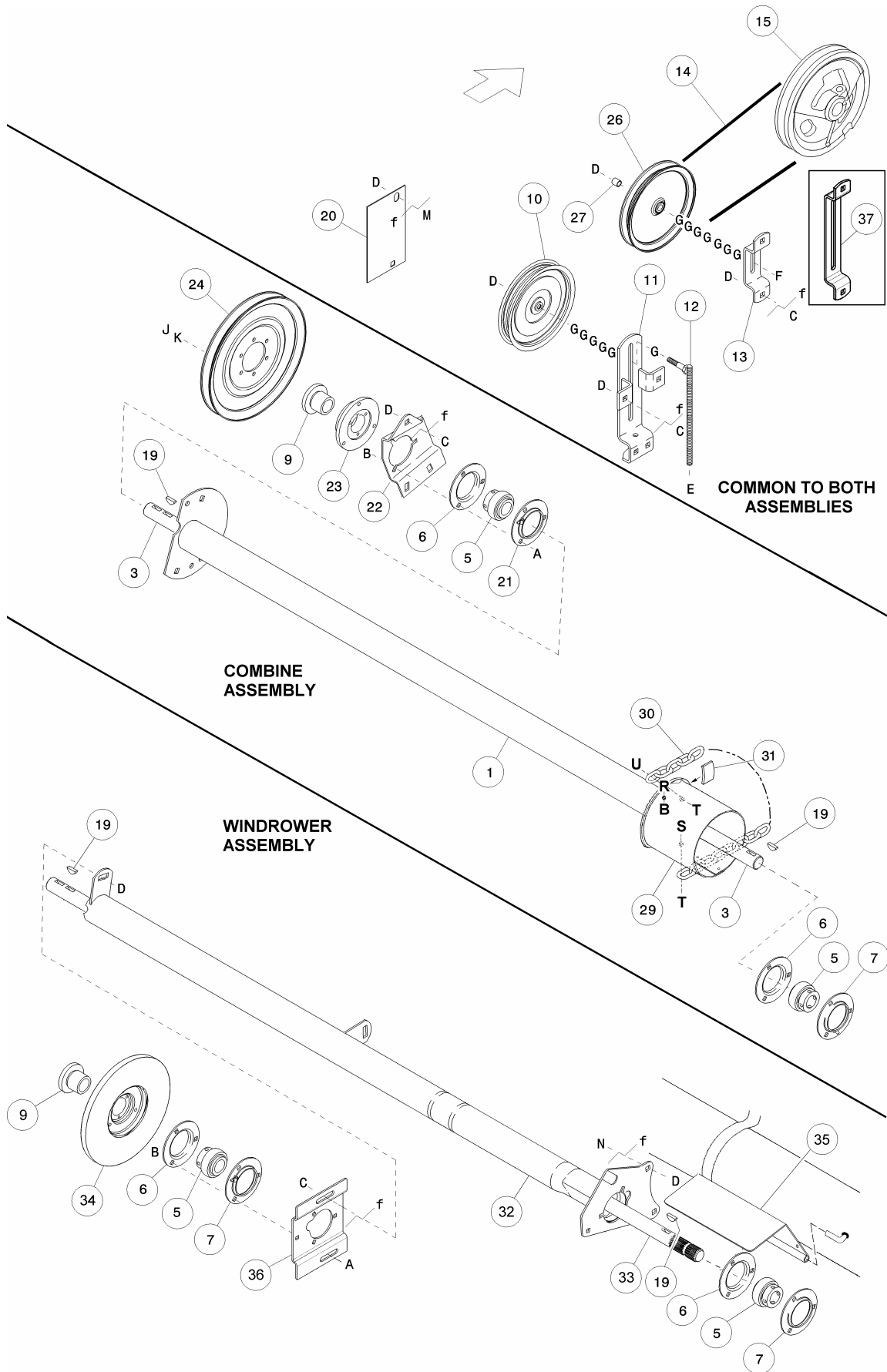
HYDRAULIC FORE-AFT REEL POSITIONER – 974 Header

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	113434	CYLINDER – double acting, reel fore-aft.....	3	
	113435	SEAL KIT – for cylinder		
2	158595	SUPPORT – reel drive arm	1	
5	113449	CHANNEL – reel drive arm	1	
6	117322	LUG – cylinder rear mount, tail arms.....	2	
7	18738	PIN – clevis, 5/8 x 2-1/2 inch effective length.....	2	
8	103879	PIN – clevis, 5/8 x 1-13/16 inch effective length.....	2	
9	18624	PIN – clevis, 5/8 x 2-3/4 inch effective length.....	1	
10	7457	SPACER – tube	2	
12	43848	CLAMP – hose.....	see note (1)	
13	30282	FITTING – 90° elbow, 9/16 O-ring x 3/8 tube	6	
21	158443	HOSE – hydraulic, to right cylinder rear port – 30' Header.....	1	
	121032	HOSE – hydraulic, to right cylinder rear port – 36' Header.....	1	
22	153981	HOSE – hydraulic, to left cylinder rear port – 30' Header.....	1	
	121032	HOSE – hydraulic, to left cylinder rear port – 36' Header.....	1	
23	153983	HOSE – hydraulic, to left cylinder front port – 30' Header.....	1	
	153984	HOSE – hydraulic, to left cylinder front port – 36' Header.....	1	
25	158444	HOSE – hydraulic, center cylinder front port to right cyl. front port – 30'	1	
	100993	HOSE – hydraulic, center cylinder front port to right cyl. front port – 36'	1	

NOTES: 1. Quantities for item 12: 30' = 22, 36' = 25.

A	18523	BOLT – round head, square neck, 5/8 NC x 1-1/2 inch
B	50225	NUT – lock, smooth flange, 5/8 NC distorted thread
C	18600	WASHER – flat, 21/32 inch ID (as required for pin head clearance to reel end shield on 3-arm headers)
E	50186	NUT – lock, smooth flange, 1/2 NC distorted thread
F	21868	BOLT – round head, short square neck, 1/2 NC x 1 inch
G	101898	SCREW – self-tapping, 3/8 x 5/8 inch
H	21585	BOLT – hex head, 5/8 NC x 1-1/4 inch
J	18648	PIN – cotter, 3/16 x 1-1/4 inch
K	19634	BOLT – hex head, 5/8 NC x 4 inch
L	21941	NUT – hex jam, 5/8 NC distorted thread
N	21484	BOLT – round head, square neck, 3/8 NC x 1-1/2 inch
R	30228	NUT – lock, smooth flange, 3/8 NC distorted thread

SINGLE SICKLE DRIVE SHAFT

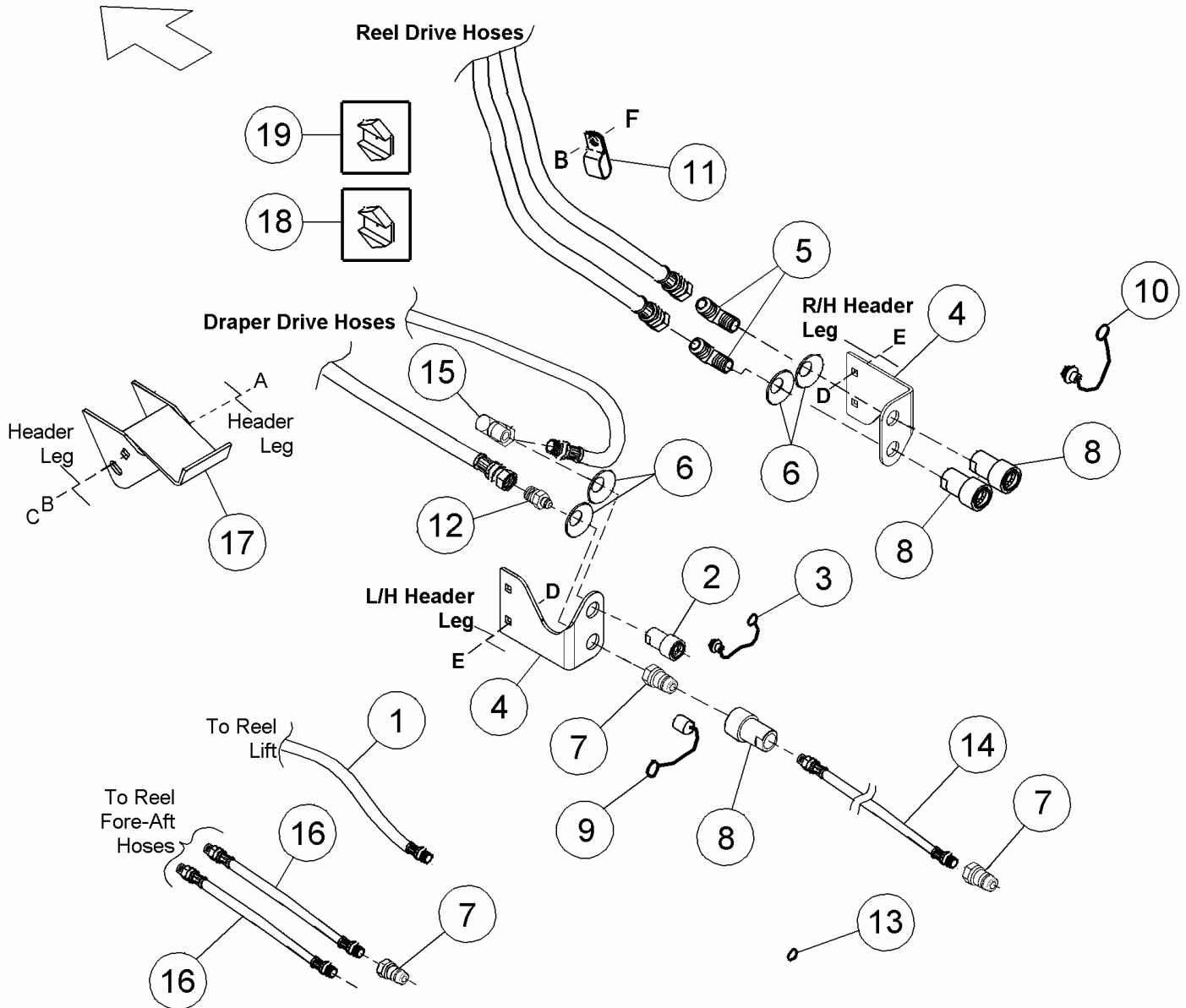


SINGLE SICKLE DRIVE SHAFT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER	
1	113871	SUPPORT – drive shaft, 21' header.....	1		
	113872	SUPPORT - drive shaft, 25' header.....	1		
	113873	SUPPORT - drive shaft, 30' header.....	1		
	113874	SUPPORT - drive shaft, 36' header.....	1		
	129105	SUPPORT – drive shaft, 39' header.....	1		
3	100051	SHAFT - drive, 21' header.....	1		
	101047	SHAFT - drive, 25' header.....	1		
	102351	SHAFT - drive, 30' header.....	1		
	102352	SHAFT - drive, 36' header.....	1		
	129102	SHAFT – drive, 39' header.....	1		
5	21936	BEARING - ball, with lock collar.....	2	qty. 3 for 36' & 39'	
6	30602	FLANGE - bearing.....	2		
7	30603	FLANGE - bearing, with straight lube fitting.....	1		
9	115074	BUSHING - split taper	1		
10	21862	PULLEY - back-side idler, 1/2 inch bore.....	1		
11	100730	BRACKET - rear idler.....	1		
12	100737	ROD - threaded, with welded bolt	1		
13	100905	BRACKET - front idler	1		
14	114006	BELT - sickle drive	1		
15	REF	PULLEY - driven, see "Sickle and Drive", page 29	1		
19	11142	KEY - Woodruff, 5/16 x 1-1/8 inch	2		
20	102283	PLATE - cover	1		
21	21938	FLANGE - bearing, with 45° lube fitting.....	1		
22	102052	SUPPORT - shaft, outboard.....	1		
23	102350	HUB - pulley.....	1		
24	100050	PULLEY - sheet metal, 13 inch O.D. - John Deere, (see note 1 for Case & NH).....	1		
	100042	PULLEY - sheet metal, 11-1/2 inch O.D. – Agco (see note 1 for Case & NH).....	1		
	102836	PULLEY - sheet metal, 9-1/2 inch O.D. – Lexion Combine	1		
26	21794	PULLEY – “V” idler, 5/8 inch bore.....	1		
27	103348	BUSHING – idler pulley.....	1		
29	113797	SHIELD – plastic	1		
30	113804	CHAIN – shield	1		
31	25059	SEAL – sponge.....	2		
32	102285	SUPPORT – drive shaft, 21' header.....	1		
	102286	SUPPORT – drive shaft, 25' header.....	1		
	102287	SUPPORT – drive shaft, 30' header.....	1		
	102288	SUPPORT – drive shaft, 36' header.....	1		
	129151	SUPPORT – drive shaft, 39' header.....	1		
33	102298	SHAFT – drive, 21' header.....	1		
	102299	SHAFT – drive, 25' header.....	1		
	102300	SHAFT – drive, 30' header.....	1		
	102301	SHAFT – drive, 36' header.....	1		
	129342	SHAFT – drive, 39' header.....	1		
34	100039	PULLEY – driven.....	1		
35	100897	SHIELD – drive.....	1		
36	102175	SUPPORT	1		
37	117014	SUPPORT – front idler, windrower/combine drive conversion	1		
A	19965	BOLT - rnd hd, sq nk, 3/8 NC x 1 inch	K	18637	WASHER - lock, 3/8 inch
B	30228	NUT - lock, smth flng, 3/8 NC, D.T	M	105069	BOLT - rnd hd, sh sq nk, 1/2 NC x ¾”
C	21868	BOLT - rnd hd, sq nk, 1/2 NC x 1 inch	R	30693	BOLT – flange head, 3/8 NC x 5/8 inch
D	50186	NUT - lock, smth flng, 1/2 NC D.T.	S	21572	BOLT – hex head, 1/4 NC x 5/8 inch
E	18591	NUT - hex, 1/2 NC	T	18724	NUT – lock, 1/4 NC, distorted thread
F	30027	BOLT - rnd hd, sq nk, 1/2 NC x 2-1/4”	U	21566	BOLT – hex head, 1/4 NC x 3/4 inch
G	18599	WASHER - flat, 17/32 inch I.D.			
J	20077	BOLT - hex head, 3/8 NC x 1 inch	~ f	REF	Indicates where hardware passes through frame member

NOTES: 1. 100050 PULLEY – 13" OD – Used with all headers on John Deere Combines.
- Used with 974 headers on Case IH, NH CR-CX Combines.
100042 PULLEY – 11-1/2" OD – Used with all headers on Agco Combines.
- Used with 973 headers on Case IH, NH CR-CX Combines.
102836 PULLEY – 9-1/2" OD – Used with all headers on Lexion Combines.

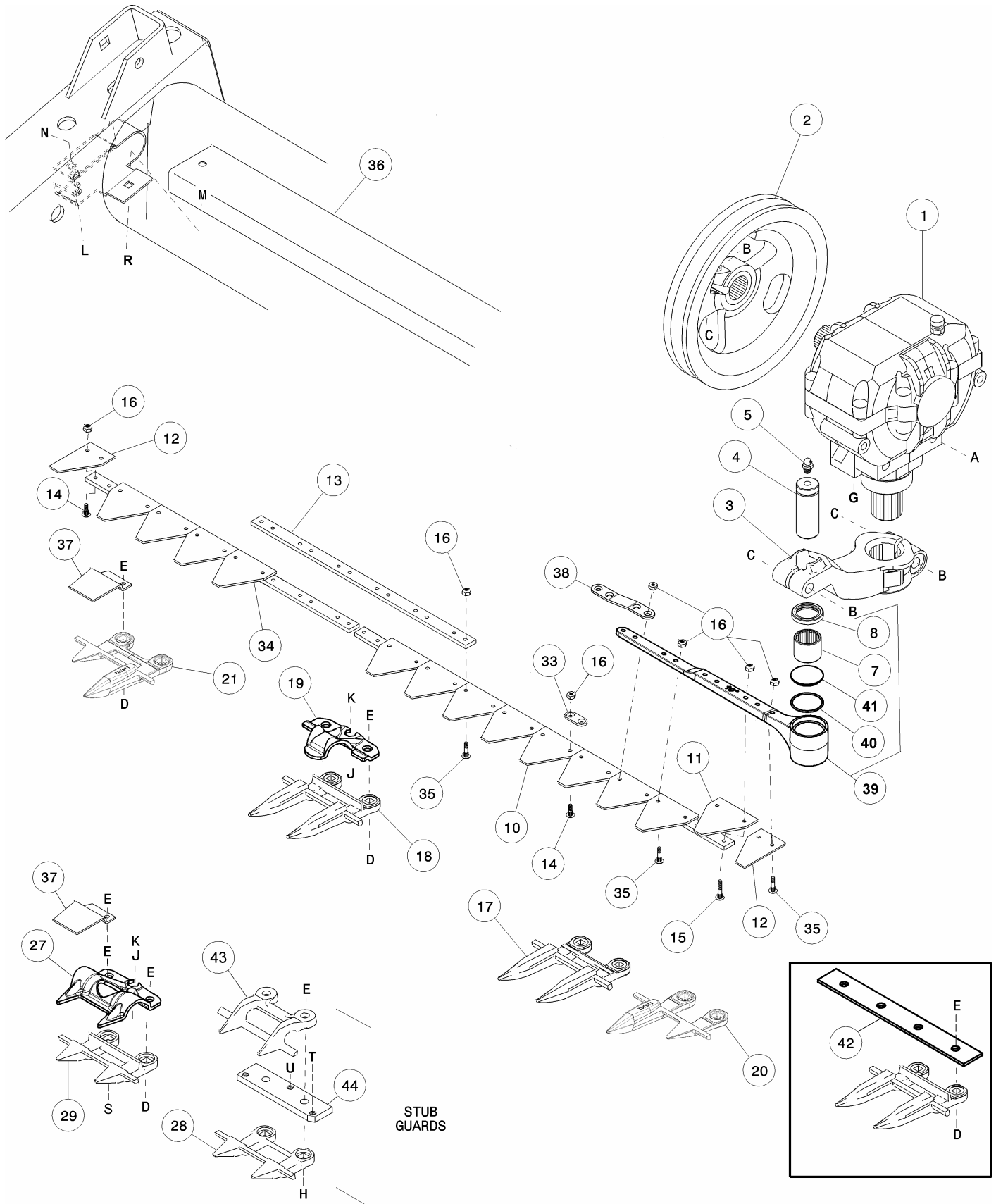
WINDROWER CONVERSION KIT



WINDROWER CONVERSION KIT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 4672	WINDROWER CONVERSION KIT – 21' 973 Headers		
	B 4673	WINDROWER CONVERSION KIT – 25' 973 Headers		
	B 4674	WINDROWER CONVERSION KIT – 30' 973 Headers		
	B 4675	WINDROWER CONVERSION KIT – 36' 973 Headers		
	B 4676	WINDROWER CONVERSION KIT – 39' 973 Headers		
	NOTE:	(The above bundles include Windrower Assembly components from page 24 and all items below).		
1	47133	HOSE – hydraulic, 3400 mm long, pressure to center cylinder	1	
2	30442	COUPLER – hydraulic, female, 1/4 NPT	1	
	50083	O-RING – for 30442		
3	21876	PLUG – hydraulic.....	1	
4	102707	SUPPORT	2	
5	30553	FITTING – hydraulic, 90° elbow, 5/8 tube x 1/2 NPT	2	
6	45153	WASHER – formed.....	4	
7	21855	COUPLER – male, 1/2 NPT.....	3	
8	21857	COUPLER – female, 1/2 NPT	2	
	50082	O-RING – for coupler 21857		
9	21856	CAP – dust, for male coupler	2	
10	21858	PLUG – dust, for female coupler	2	
11	103738	CLAMP – hose	1	
12	21806	FITTING – hydraulic adapter, 3/8 tube x 1/2 NPT	2	
13	44210	O-RING	2	
14	34420	HOSE – hydraulic, 1420 mm long.....	1	
15	50018	FITTING – hydraulic, 90° elbow	1	
16	117353	HOSE – hydraulic.....	2	
17	117036	ADAPTER.....	2	
18	16568	RESTRICTOR – flow, 0.052” orifice (to slow reel lift & drop rate, install in bottom port).....	1	
19	20988	RESTRICTOR – hydraulic, 0.0935” orifice	1	
A	117028	BOLT – round head, square neck, 5/8 x 6-1/2 inch		
B	18639	WASHER – lock, 5/8 inch ID		
C	18592	NUT – hex, 5/8 NC		
D	21863	BOLT – round head, square neck, 3/8 NC x 1 inch		
E	30228	NUT – lock, smooth flange, 3/8 NC dist thd		

SICKLE AND DRIVE

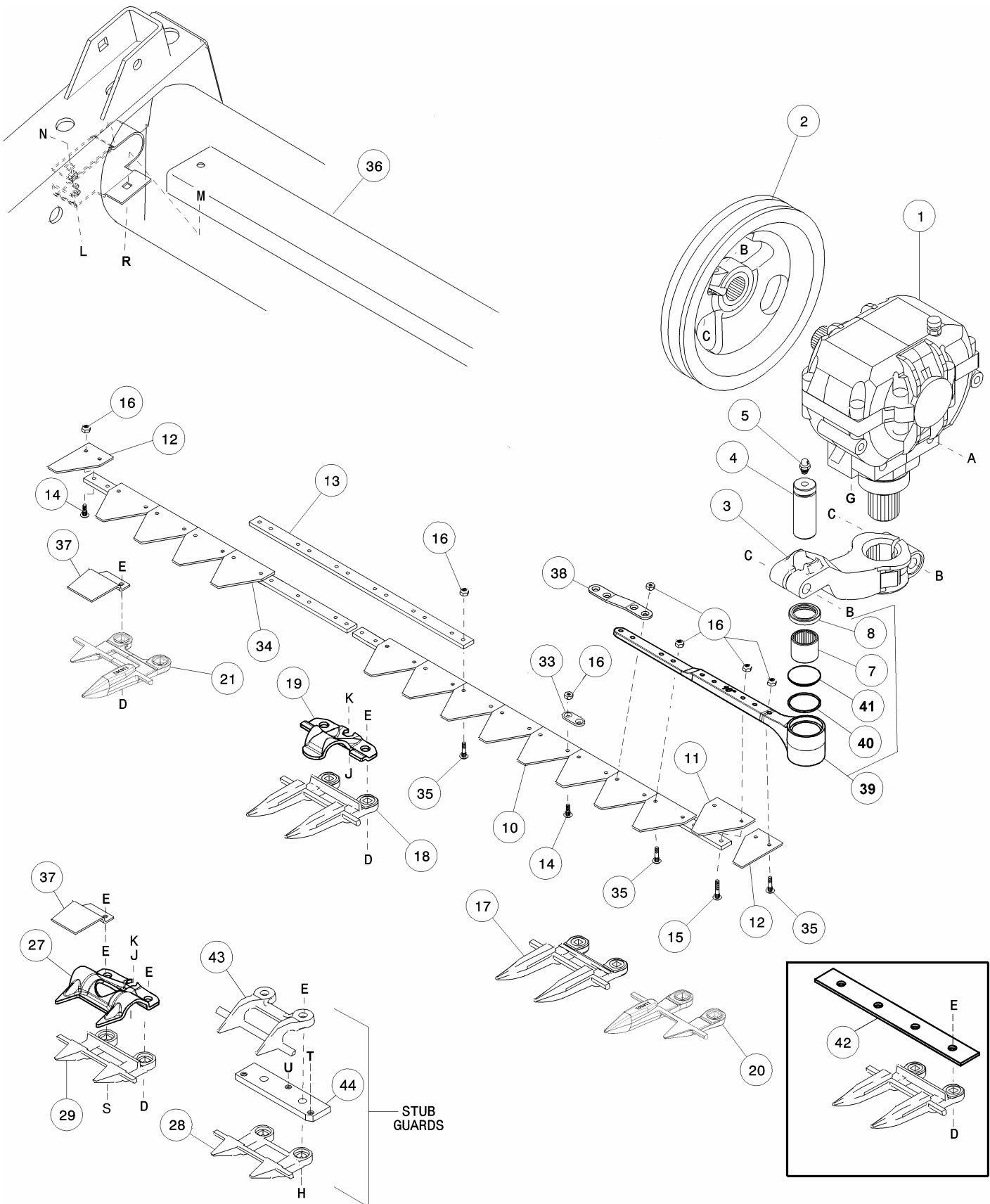


SICKLE AND DRIVE

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	100532	DRIVE - sickle, see page 36 for components.....	1	
2	47832	PULLEY - driven, sickle drive	1	
3	113698	ARM - output.....	1	
4	113229	PIN - sickle head	1	
5	21194	FITTING - lubrication, 90°	1	
7	100500	BEARING - needle	1	
8	113222	SEAL - sickle head (install with lip facing outward)	1	
10	129361 **	FINE SICKLE ASS'Y - 973 headers: 21' complete, L/H 25', 30', 36' & 39'	1	
	129433 **	COARSE SICKLE ASS'Y - 974 headers: 30' L/H, 36' L/H,	1	
		Includes item 33. See NOTE on page 31 re: complete sickle.		
11	34390	FINE SECTION - sickle, top-serrated- 14 serrations per inch, KONDEX, 973.....	*	
	118475	FINE SECTION - sickle, top-serrated- 14 serrations per inch, BUSATIS	OPT*	
	158516	COARSE SECTION - sickle, top-serrated-9 serrations per inch, 974	*	
	*	Section Quantities per header: 21'=83, 25'=99, 30'=119, 36'=143, 39'=153		
12	34391	SECTION - sickle, half.....	2	
13	33955	BAR - splice, 25', 30' & 36'	1	
14	30696	SCREW - rib neck, #12 NC x 5/8 inch - for sections to sickle back	A/R	
15	30852	SCREW - rib neck, #12 NC x 1-1/8 inch.....	A/R	
16	30669	NUT - lock, #12 NC distorted thread	A/R	
17	118345	SPECIAL SICKLE GUARD - second, third & fourth at drive end.....	3	
18	118344	SICKLE GUARD - double heat-treated..... see note pg. 31 re: qty.		
19	118162	GUIDE - sickle, hold-down, standard guards	see note pg. 31 re: qty.	
20	118301	SPECIAL COMBINATION GUARD - first at L/H end, standard guard hdr.....	1	
21	118302	SPECIAL COMBINATION GUARD - first at R/H end, standard guard hdr	1	
27	118351	GUIDE - sickle, hold-down, stub guards..... see note pg. 31 re: qty.		
28	118347	SPECIAL STUB GUARD - first 4 at drive end	4	
29	118346	GUARD - stub..... see note pg. 31 re: qty.		
33	102876	BAR - reinforcing	A/R	
34	43076	FINE SICKLE ASS'Y - right, 25', see NOTE pg. 31, 973 Header	1	
	43077	FINE SICKLE ASS'Y - right, 30', see NOTE pg. 31, 973 Header	1	
	43078	FINE SICKLE ASS'Y - right, 36', see NOTE pg. 31, 973 Header	1	
	129100	FINE SICKLE ASS'Y - right, 39', see NOTE pg. 31, 973 Header	1	
	158680	COARSE SICKLE ASS'Y - right 30', see NOTE pg. 31, 974 Header	1	
	158681	COARSE SICKLE ASS'Y - right, 36', see NOTE pg. 31, 974 Header	1	
35	49671	SCREW - rib neck, #12 NC x 0.92 inch.....	A/R	
36	113584	TUBE - sickle storage, 21'	1	
	113585	TUBE - sickle storage, 25'	1	
	113586	TUBE - sickle storage, 30'	1	
	113587	TUBE - sickle storage, 36'	1	
	129110	TUBE - sickle storage, 39'	1	
37	102918	SHIELD - sickle, right end.....	1	
38	129329	BAR - reinforcing (was 113941)	1	
39	153812	HEAD ASSEMBLY - sickle, includes items 7, 8, 40 & 41	1	
40	115670	O-RING - sickle head.....	1	
41	113937	PLUG - sickle head.....	1	
42	158110	BAR - support, cutterbar flex joint (974 flex headers only)	4	
43	34359	GUIDE - sickle, hold down, stub guards (1st two @ L/H end)	2	
44	34980	BAR - adjuster, stub guard hold down (1st two @ L/H end)	2	
A	100233	BOLT - hex head, 5/8 NC x 1-1/2 inch	J	118193 NUT - lock, flange, 3/8 NC, stainless stl.
B	21583	BOLT - hex head, 5/8 NC x 3 inch	K	118154 BOLT - hex head, 3/8 NC x 5/8", Gr. 8
C	18666	NUT - lock, 5/8 NC distorted thread	L	30228 NUT - lock, smooth flange, 3/8 NC dist. thread
D	8218	BOLT - rnd hd, square neck, 7/16 NC x 1-1/2"	M	21863 BOLT - round hd, short sq neck, 3/8 NC x 3/4"
	21468	BOLT - rnd hd, square neck, 7/16 NC x 1-3/4"	N	21478 BOLT - round hd, square neck, 3/8 NC x 2-1/2"
E	18654	NUT - hex, 7/16 NC	R	21452 NUT - lock, serrated flange, 3/8 NC
G	30809	BOLT - hex head, 5/8 NC x 2 inch	S	21254 BOLT - round head, square neck, 7/16 NC x 2"
H	30862	BOLT - rnd hd, sq nk, 7/16 NC x 2-1/2"		(For item 37 with stub guards).
	21665	BOLT - rnd hd, sq nk, 7/16 NC x 2-3/4"	T	50119 BOLT - hex hd, 3/8 NC x 3/4", stainless stl
			U	50120 BOLT - hex hd, 3/8 NC x 1", stainless stl

**** IMPORTANT - Sickles 129361 & 129433 replace prior numbers 49667 & 158679 respectively. The newer sickles have a slightly wider back. To prevent premature failure of components, install 3 of special guard item 17 at positions 2, 3 & 4 and item 20 at position 1.**

SICKLE & DRIVE



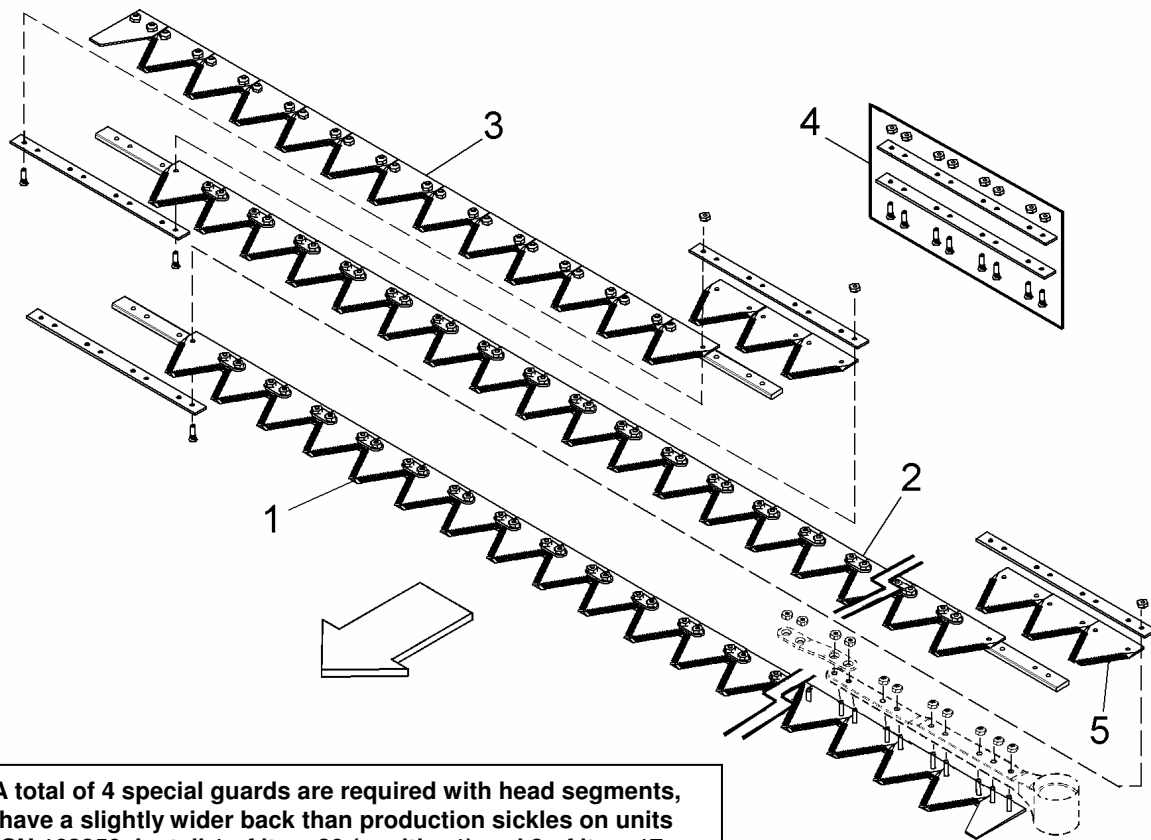
SICKLE AND DRIVE

GUARD/HOLD-DOWN QUANTITIES				
	Item 18 - 118344	Item 19 - 118162	Item 27 - 118351	Item 29 - 118346
21' 973	37	20	40	38
25' 973	45	24	48	46
30' 973	55	29	58	56
36' 973	67	35	N/A	N/A
39' 973	72	37	N/A	N/A
30' 974	55	27	N/A	N/A
36' 974	67	33	N/A	N/A

NOTE: For a complete single sickle, you will need:

21' 973	Item 10	129361	Sickle Assembly	Qty. 1
	Item 12	34391	Section, half *	Qty. 2
	Item 14	30696	Screw, #12 x 5/8 in. (for R/H half section)	Qty. 1
	Item 16	30669	Nut, lock	Qty. 3
	Item 35	49671	Screw, #12 x .92 in.	Qty. 2
	Item 38	129329	Bar, reinforcing	Qty. 1
25' 973	Item 10	129361	Left Sickle Ass'y.	Qty. 1
	Item 11	34390	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
	Item 34	43076	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1
30' 973	Item 10	129361	Left Sickle Ass'y.	Qty. 1
	Item 11	34390	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
	Item 34	43077	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1
36' 973	Item 10	129361	Left Sickle Ass'y.	Qty. 1
	Item 11	34390	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
	Item 34	43078	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1
39' 973	Item 10	129361	Left Sickle Ass'y.	Qty. 1
	Item 11	34390	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
	Item 34	129100	Right Sickle Ass'y. Qty. 1	
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1
30' 974	Item 10	129433	Left Sickle Ass'y.	Qty. 1
	Item 11	158516	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
	Item 34	158680	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1
36' 974	Item 10	129433	Left Sickle Ass'y.	Qty. 1
	Item 11	158516	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
	Item 34	158681	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1

SEGMENTED SICKLES



NOTE: A total of 4 special guards are required with head segments, as they have a slightly wider back than production sickles on units prior to SN 162250. Install 1 of item 20 (position1) and 3 of item 17 (positions 2, 3 & 4) from page 29 to prevent premature sickle failure.

SEGMENTED SICKLES

FINE SICKLES – COMPLETE

NOTE: For a complete single sickle, you will need:

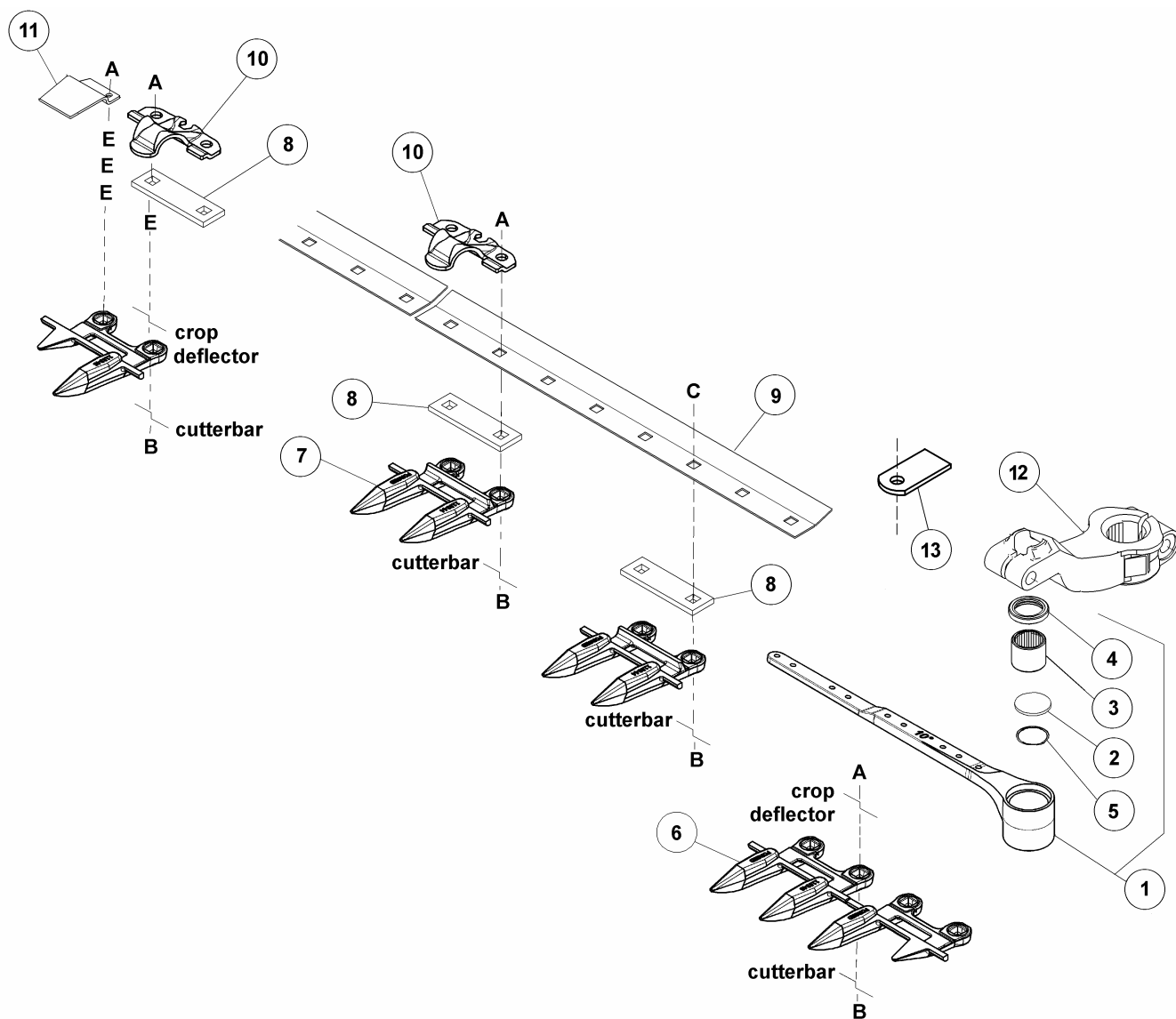
21'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129002	Center segment	Qty. 1
	Item 3	129004	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 2
	Item 5	34390	Section	Qty. 6
25'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129002	Center segment	Qty. 1
	Item 3	129011	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 2
	Item 5	34390	Section	Qty. 6
30'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129002	Center segment	Qty. 2
	Item 3	129006	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 3
	Item 5	34390	Section	Qty. 9
36'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129002	Center segment	Qty. 3
	Item 3	129010	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 4
	Item 5	34390	Section	Qty. 12

COARSE SICKLES - COMPLETE

NOTE: For a complete single sickle, you will need:

21'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129026	Center segment	Qty. 1
	Item 3	129028	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 2
	Item 5	158516	Section	Qty. 6
25'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129026	Center segment	Qty. 1
	Item 3	129031	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 2
	Item 5	158516	Section	Qty. 6
30'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129026	Center segment	Qty. 2
	Item 3	129029	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 3
	Item 5	158516	Section	Qty. 9
36'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129026	Center segment	Qty. 3
	Item 3	129030	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 4
	Item 5	158516	Section	Qty. 12

RAISED SICKLE SPECIAL COMPONENTS



RAISED SICKLE SPECIAL COMPONENTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 4670	RAISED SICKLE KIT: 21' & 25' Headers		
	B 4671	RAISED SICKLE KIT: 30', 36' & 39' Headers Kits available through WholeGoods only.		
1	129338	HEAD ASSEMBLY – raised sickle, includes items 2 to 5	1	
2	113937	DISK – sickle head.....	1	
3	100500	BEARING – needle.....	1	
4	113222	SEAL – sickle head (install with lip facing outward).....	1	
5	115670	O-RING – sickle head	1	
6	REF	SICKLE END GUARDS (not included)	see page 28	
7	REF	SICKLE GUARD – double heat treated (not included)	see page 28	
8	113695	BAR – spacer, for hold-downs	see note (1)	
9	113985	PLATE – raised sickle, 595 mm long, left end	1	
	113984	PLATE – raised sickle, 912 mm long	see note (2)	
	113986	PLATE – raised sickle, 748 mm long, right end.....	see note (3)	
	113987	PLATE – raised sickle, 1053 mm long, right end: 25' only	1	
10	REF	GUIDE – sickle hold-down (not included)	see page 28	
11	REF	SHIELD – sickle, right end (not included)	see page 28	
12	REF	ARM – output (not included)	see page 28	
13	118141	RETAINER – crop deflector	2	
A	30867	BOLT – hex head, 7/16 NC x 2 inch		
B	18654	NUT – hex, 7/16 NC		
C	21468	BOLT – round head, square neck, 7/16 NC x 1-3/4 inch		
E	18688	WASHER – flat, 15/32 inch ID		

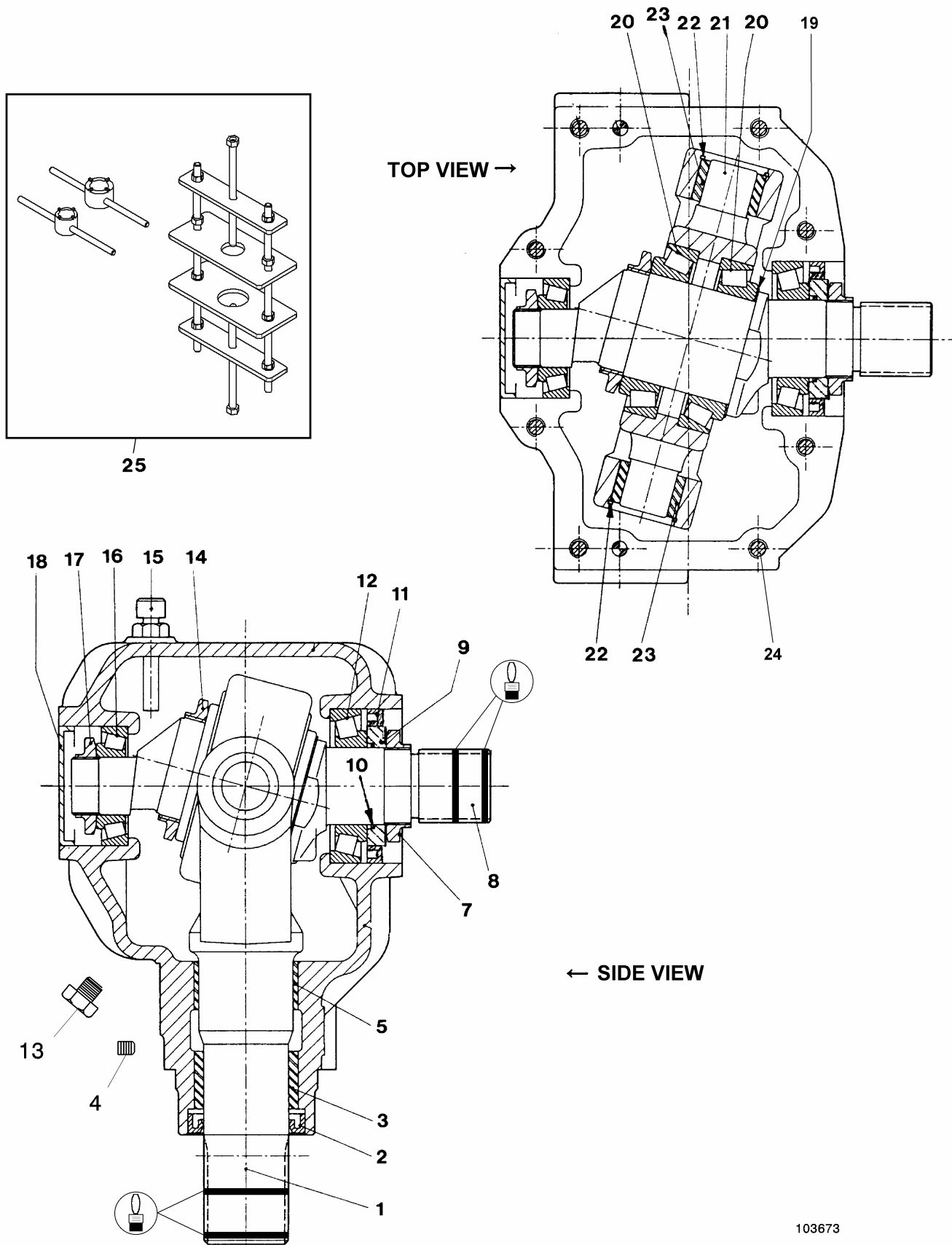
NOTES:

(1)– Quantities for item 8: 21' = 40, 25' = 48, 30' = 58, 36' = 70, 39' = 75

(2) – Quantities for item 9: (912mm long): 21' = 5, 25' = 6, 30' = 9, 36' & 39' = 10

(3) – Quantities for item 9: (748mm long): 21', 30', 36' = 1, 39'= 2

SICKLE DRIVE BOX



103673

SICKLE DRIVE BOX

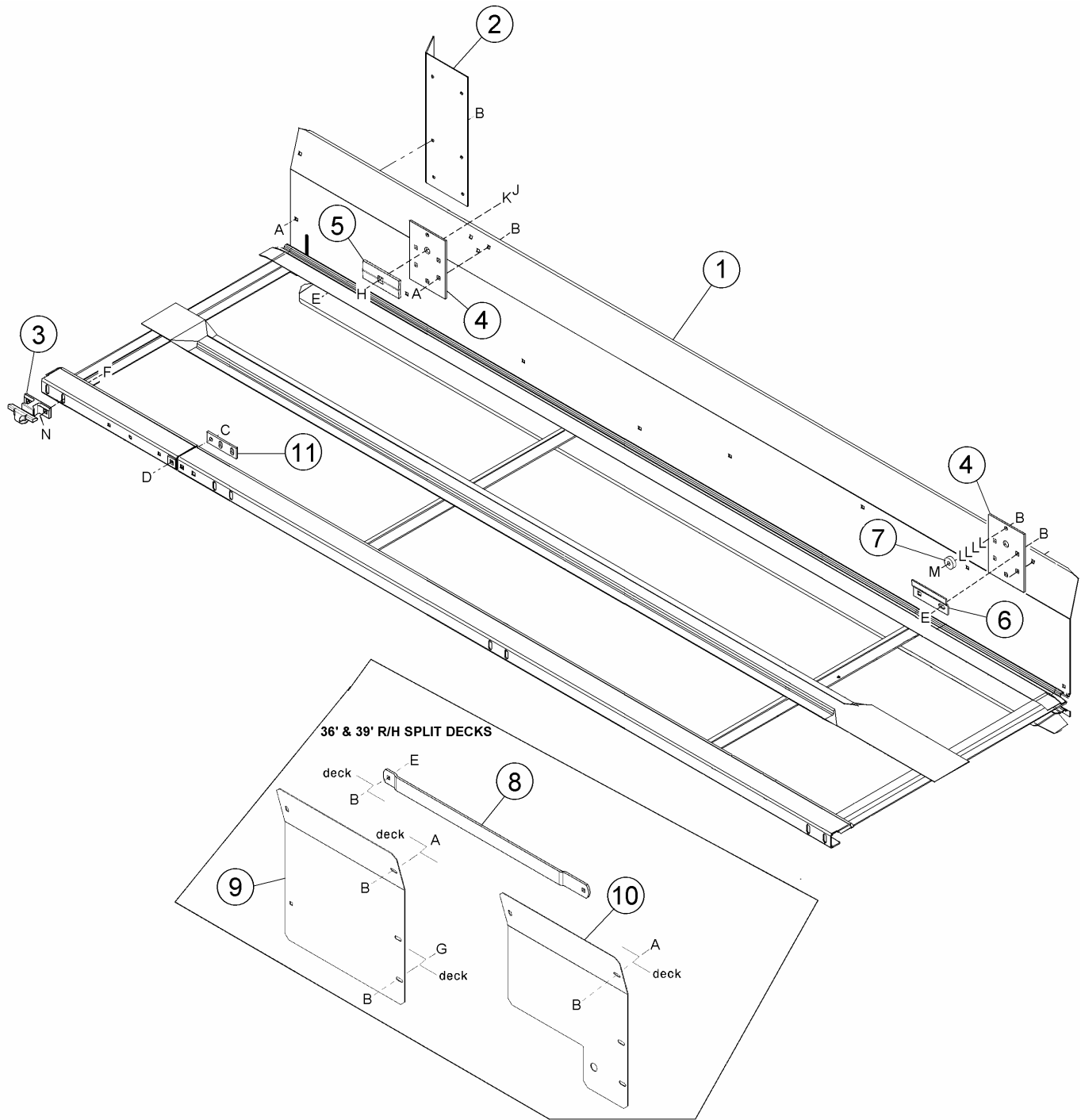
REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	100532	DRIVE - sickle, complete.....	1	
1	100706	YOKE - output.....	1	
2	100707	SEAL - oil, output shaft.....	1	
3	100708	BUSHING - bronze.....	1	
4	103565	PLUG - hex socket.....	2	
5	100726	BUSHING - steel.....	1	
7	100709	NUT - special.....	1	
8	100710	SHAFT - input.....	1	
9	102629	SPACER - 60 mm O.D.....	1	
10	100712	O-RING.....	1	
11	102630	SEAL - oil, input shaft, 60 mm I.D.....	1	
12	100714	BEARING ASSEMBLY - cup & cone.....	1	
13	103096	PLUG - oil drain.....	2	
14	100715	NUT - lock, M55 x 2.....	1	
15	100716	BREATHER PLUG - with dipstick.....	1	
16	100717	BEARING ASSEMBLY - cup & cone.....	1	
17	100718	NUT - lock, M30 x 1-1/2.....	1	
18	100719	CAP - dust.....	1	
19	113152	SHIM - input shaft.....	1	
20	100720	BEARING ASSEMBLY - cup & cone.....	2	
21	100721	PIVOT.....	1	
22	100722	RING - retaining, internal.....	2	
23	100723	BUSHING - bronze.....	2	
24	113153	BOLT - socket head, M10 x 50 mm.....	8	
25	139003	TOOL KIT - sickle drive box disassembly/assembly.....	A/R	
(Refer to Tech Manual for instructions on use)				



REF

Apply Loctite 243 adhesive or equivalent to splines before assembly.

DRAPER CARRIER DECKS



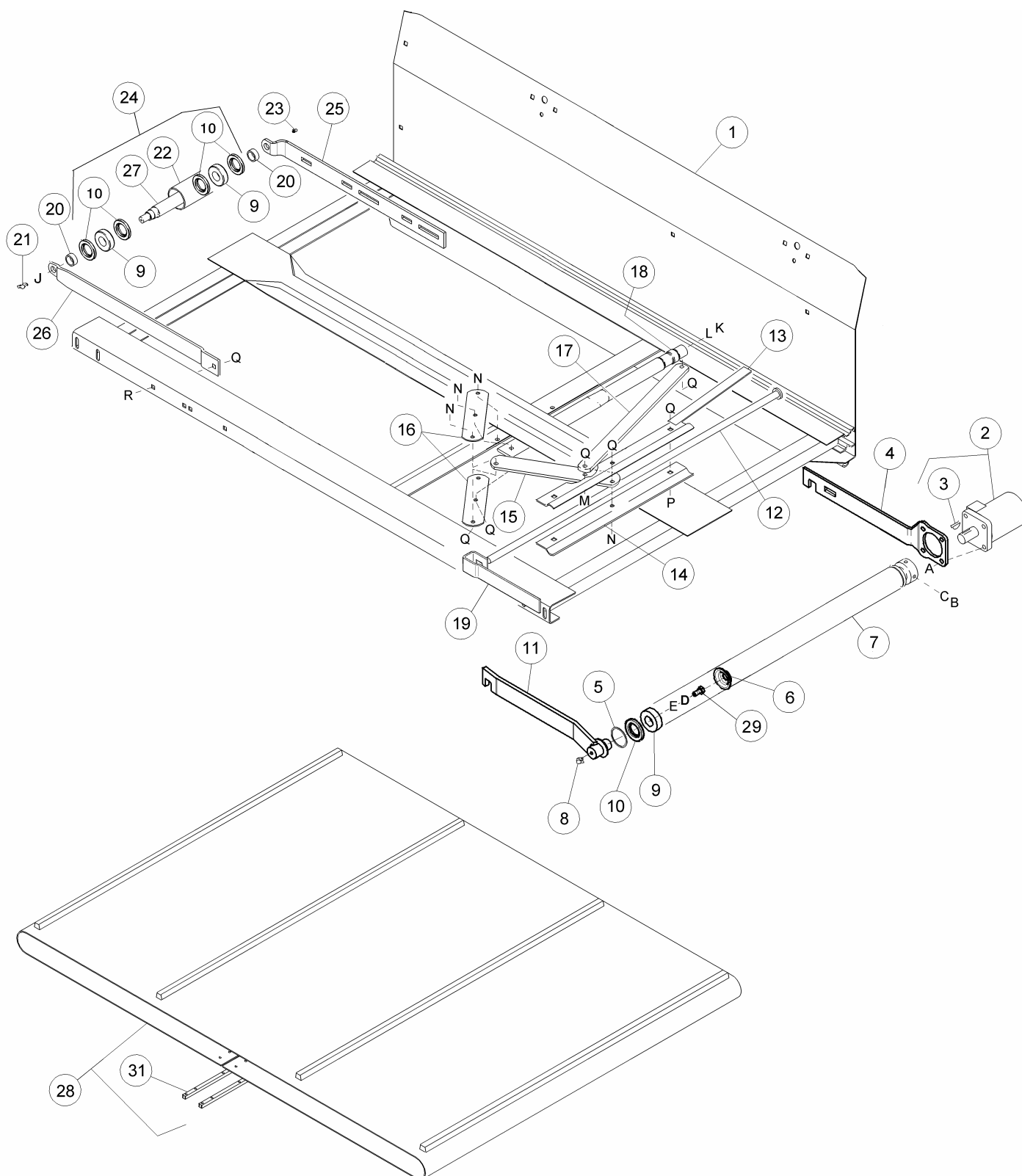
DRAPER CARRIER DECKS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	102936	CARRIER DECK - left, 21' header (shown).....	1	
	102937	CARRIER DECK - left, 25' header.....	1	
	102166	CARRIER DECK - left, 30' 973 header.....	1	
	102167	CARRIER DECK - left, 36' 973 header.....	1	
	129177	CARRIER DECK - left, 39' 973 header.....	1	
	153419	CARRIER DECK - left, 30' 974 header.....	1	
	153212	CARRIER DECK - left, 36' 974 header.....	1	
	102940	CARRIER DECK - right, 21' header	1	
	102941	CARRIER DECK - right, 25' header and right inboard 36' & 39' 973 headers	1	
	102162	CARRIER DECK - right, 30' 973 header	1	
	113087	CARRIER DECK - right outboard, 36' 973/974 header	1	
	129182	CARRIER DECK - right outboard, 39' 973 header	1	
	153404	CARRIER DECK - right, 30' 974 header.....	1	
	153252	CARRIER DECK - right inboard, 36' 974 header.....	1	
2	153651	EXTENSION - backsheet, left (shown)	1	
	153772	EXTENSION - backsheet, right	1	
3	151639	SUPPORT - deck, front	see note (2)	
4	153130	PLATE - deck support, (qty. 7 for 36' & 39' headers)	4	
5	100163	CLAMP - deck, (qty. 4 for 36' & 39' headers)	2	
6	43582	GUIDE - deck	see note (1)	
7	18867	BEARING - ball, (qty. 6 for 36' & 39' headers)	4	
8	113541	BAR - front connecting, 36' & 39' headers with connected R/H decks	1	
9	113542	EXTENSION - backsheet, 36' & 39' headers with connected R/H decks....	1	
10	113668	EXTENSION - backsheet, 36' & 39' header with split R/H decks.....	1	
11	153227	PLATE - (for 30' & 36' flex header only)	2	
A	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread.		
C	50186	NUT - lock, smooth flange, 1/2 NC distorted thread		
D	21471	BOLT - round head, square neck, 1/2 NC x 1-1/4 inch		
E	19965	BOLT - round head, square neck, 3/8 NC x 1 inch		
F	21066	BOLT - round head, square neck, 1/2 NC x 1 inch		
G	21567	BOLT - hex head, 3/8 NC x 3/4 inch		
H	18523	BOLT - round head, square neck 5/8 NC x 1-1/2 inch		
J	18592	NUT - hex, 5/8 NC		
K	18639	WASHER - lock, 5/8 inch		
L	18598	WASHER - flat, 13/32 inch I.D.		
M	21264	BOLT - hex head, 3/8 NC x 1-1/4 inch		
N	18697	NUT - lock, 1/2 NC distorted thread		

NOTES: (1) - Quantities for item 6, 43582: 21', 25' & 30' = 2, 36' = 3

(2) - Quantities for item 3, 151639: 21' = 4, 25' & 30' 973 = 6, 36' & 39' 973 = 7, 30' 974 = 8, 36' 974 = 9

DRAPERS, DRIVE & TIGHTENER



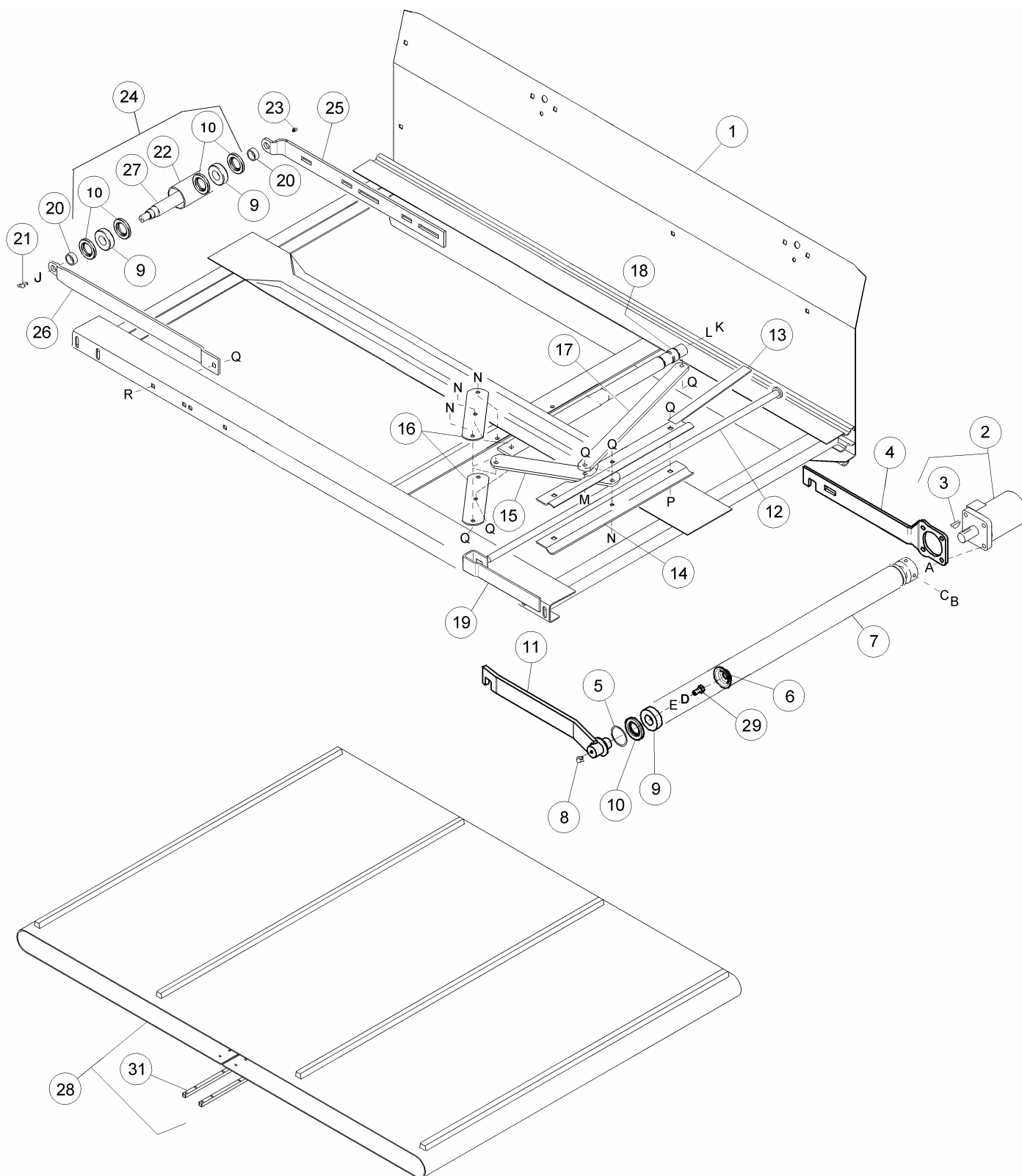
DRAPERS, DRIVE & TIGHTENER

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	REF	DECK - draper, see page 39		
2	114319	MOTOR – draper drive, with key (item 3).....	2	
	123314	SEAL KIT - hydraulic motor (was 101670)		
3	2149	KEY - Woodruff, 1/4 x 1 inch	2	
4	153202	SUPPORT - motor, left (shown)	1	
	153207	SUPPORT - motor, right.....	1	
5	118011	RING – internal retaining.....	2	
6	113954	CAP – drive roller	2	
7	113837	ROLLER – drive, rubber coated.....	2	
8	21010	FITTING - lube, 90°	2	
9	118185	BEARING – ball, install with shielded side out.....	6	
10	100862	SEAL – bearing (install with flat side [with writing] out)	10	
11	153204	ARM – L/H outer, front drive roller support (shown).....	1	
	153238	ARM – R/H outer, front drive roller support	1	
12	103360	ROD – spring	2	
13	118206	SUPPORT – spring rod, left upper (with indicator bar) (shown)	1	
	118207	SUPPORT – spring rod, right upper (with indicator bar)	1	
14	102045	SUPPORT – spring rod	2	
15	100229	BAR – tensioner	2	
16	102865	BAR – tensioner	4	
17	118214	BAR – compression	2	
18	102861	ARM – tensioner member assembly	2	
19	113997	RETAINER – spring rod, L/H (shown).....	1	
	116069	RETAINER – spring rod, R/H.....	1	
20	101008	SPACER	4	
21	21301	FITTING – lube, 45°	2	
22	100195	TUBE – idler roller.....	2	
23	18671	FITTING – lube.....	2	
24	100081	IDLER ROLLER ASSEMBLY – includes items 9 (2), 10 (4), 22 & 27	1	
25	103449	ARM – idler, rear	1	
26	102129	ARM – idler, front	1	
27	100082	SHAFT – idler roller.....	2	
28	100275	DRAPER – 21' header	2	
	100438	DRAPER – 25' header	2	
	101912	DRAPER – 30' header	2	
	101913	DRAPER – left, 36' header	1	
	129212	DRAPER – left, 39' header	1	
	101914	DRAPER – right, center delivery, 36' header	1	
	129214	DRAPER – right, center delivery, 39' header	1	
	100438	DRAPER – right inboard deck, split R/H deck, 36' & 39' headers	1	
	113538	DRAPER – right outboard deck, split R/H deck, 36' header	1	
	129213	DRAPER – right outboard deck, split R/H deck, 39' header	1	
	103780	DRAPER – extension piece, 19" (485 mm) long.....	1	
	113938	DRAPER – 75' bulk roll, economy material, (see note 1)	A/R	
	113939	DRAPER – 150' bulk roll, deluxe material, (see note 1)	A/R	
29	113953	BOLT – special, roller bearing, drive only	2	
31	103511	CONNECTOR KIT – includes two slats and hardware	2	
	103542	PACKAGE – draper hardware, includes 12 each of screw and nut		

See next page for hardware listing....

- NOTE:** 1. Economy draper bulk rolls are a lower priced option to the deluxe drapers supplied with a new header. Economy draper material is friction coated with rubber on both sides. Deluxe draper bulk rolls are the same material as supplied with a new header. This material is skim coated with 0.015" thick rubber on cleat side and friction coated with rubber on side opposite cleats. All bulk draper rolls come with no holes and no connector bars.
2. Quantities shown are for center delivery configuration. 36' & 39' 973 Headers with split R/H deck will have one additional tensioner assembly, drive roller and idler roller and related components.

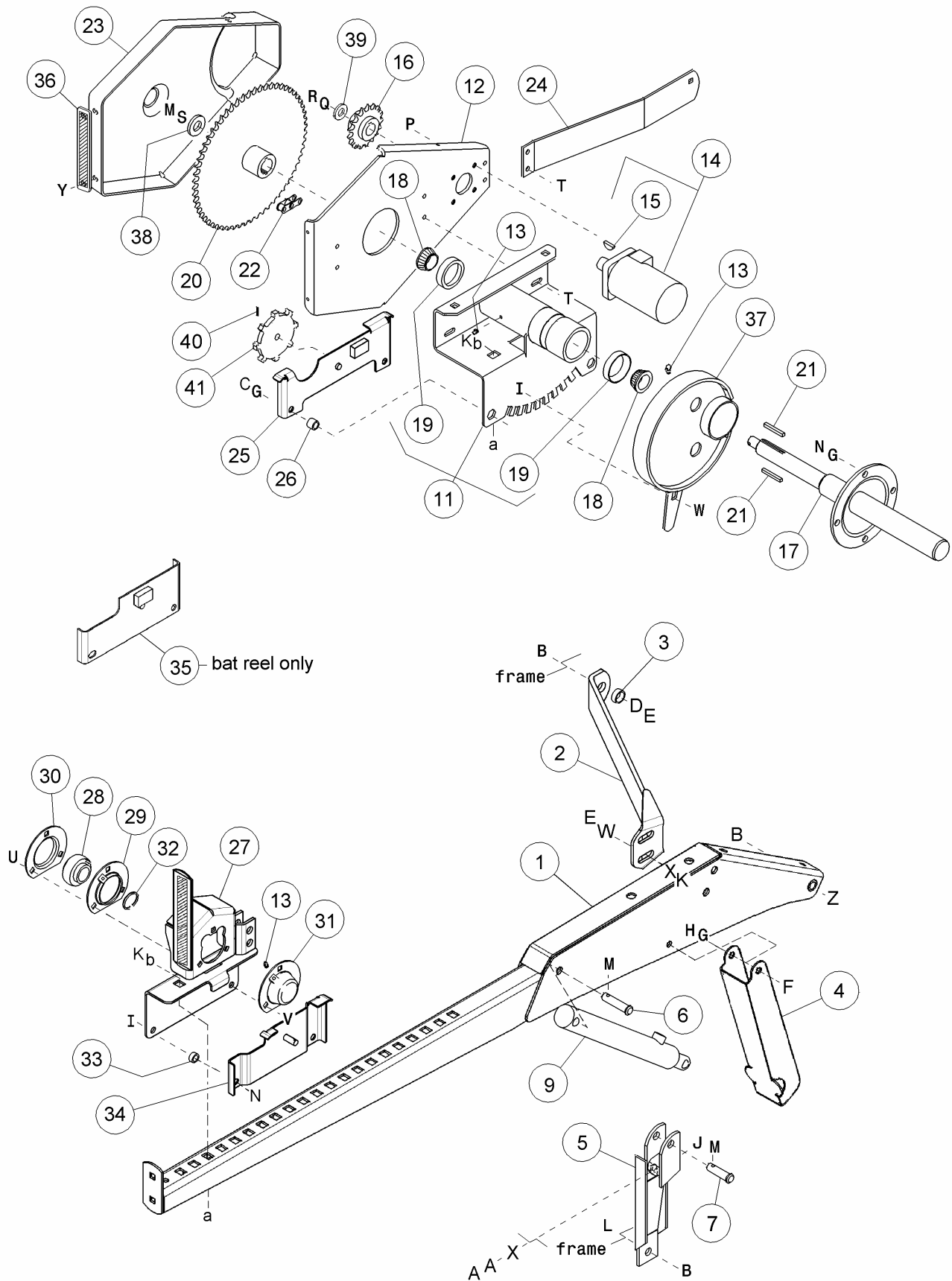
DRAPERS, DRIVE & TIGHTENER



DRAPERS, DRIVE & TIGHTENER

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
A	113420	SCREW - countersunk Torx head, 3/8 NC x 3/4 inch		
B	30941	SETSCREW - hex socket through bore 3/8 NC x 3/16 inch		
C	30940	SETSCREW - socket head, 3/8 NC x 5/16 inch		
D	18637	WASHER – lock, 3/8 inch		
E	118029	WASHER - flat		
J	18592	NUT - hex, 5/8 NC		
K	50190	BOLT – hex head, 5/8 NC x 7-1/2 inch		
L	30441	WASHER - hardened		
M	21264	BOLT – hex head, 3/8 NC x 1-1/4 inch		
N	20077	BOLT - hex head, 3/8 NC x 1 inch		
P	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
Q	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
R	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		

REEL DRIVE & SUPPORT ARMS

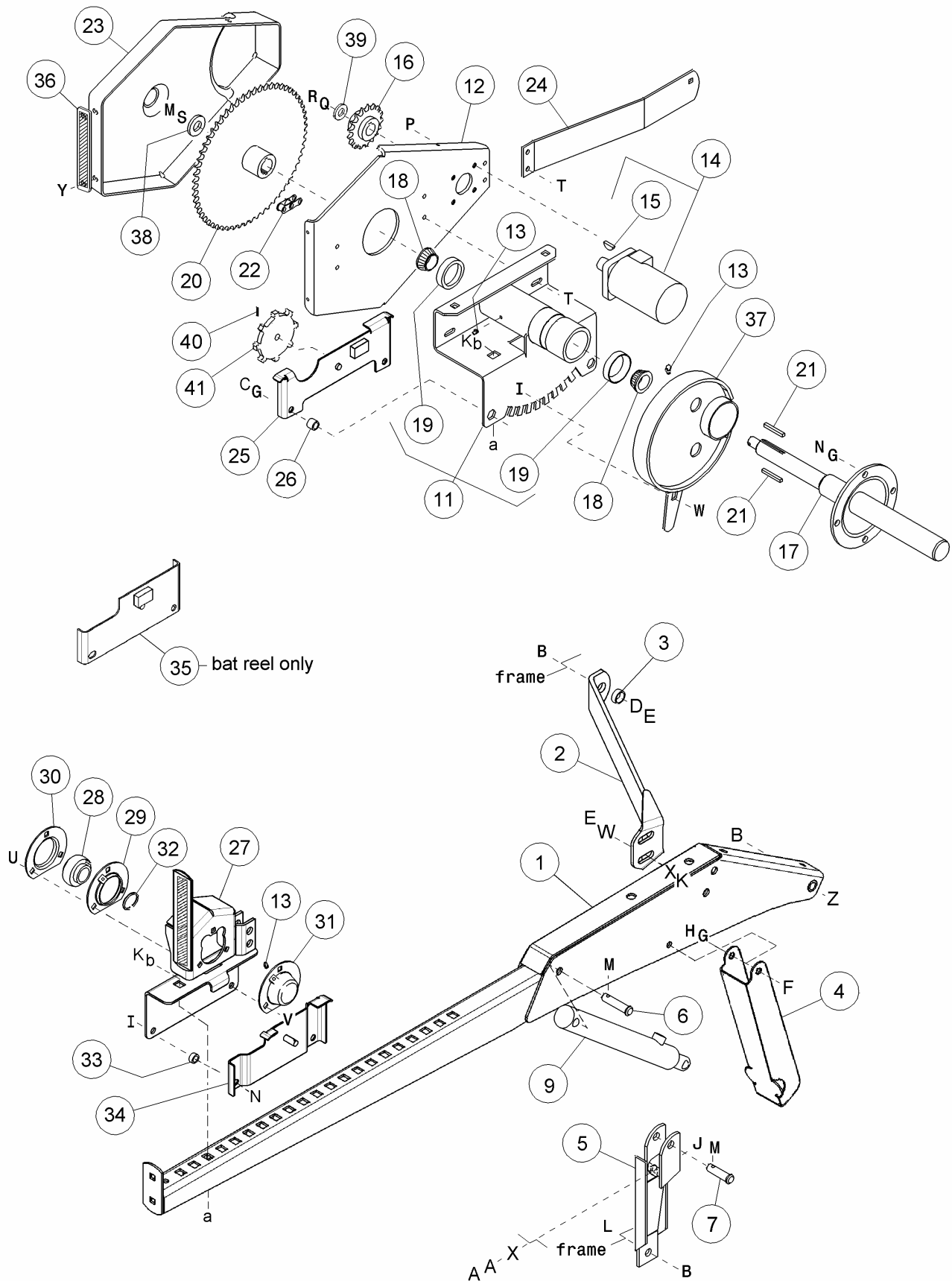


REEL DRIVE & SUPPORT ARMS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	153914	ARM – reel, side	2	
2	118169	BRACE – 21' & 25' headers only	2	
3	8640	SPACER - tube	2	
4	153918	SUPPORT – reel arm prop	2	
5	102808	SUPPORT – cylinder mount, left	1	
	102809	SUPPORT – cylinder mount, right	1	
6	18624	PIN – clevis	2	
7	18725	PIN – clevis	2	
9	REF	CYLINDER – hydraulic, reel lift, see Reel Lift Hydraulics		
11	158686	SUPPORT – reel drive, with bearing cups (item 19)	1	
12	103220	PLATE – reel drive	1	
13	18671	FITTING – lube, straight, 1/4 NC	3	
14	43011	MOTOR – reel drive, includes key, item 15	1	
	123314	SEAL KIT – for motor 43011 (was 101670)		
15	2149	KEY – woodruff, 1/4 x 1 inch	1	
16	103221	SPROCKET – drive, 17 tooth – high speed reel drive	1	
	103211	SPROCKET – drive, 11 tooth - high torque reel drive	1	
17	103284	SHAFT – reel drive	1	
18	7910	BEARING – cone	2	
19	7900	BEARING – cup	2	
20	103210	SPROCKET – driven, 60 tooth, outer drive	1	
21	7038	KEY – 1/4 inch square x 1.89 inch	2	
22	103214	CHAIN – roller, #50 x 70 pitches with connector – high speed reel drive	1	
	101870	CHAIN – roller, #50 x 68 pitches with connector - high torque reel drive	1	
	6634	LINK – connector, #50 spring clip		
23	103466	SHIELD – reel drive, continuous reel	1	
24	103398	BAR – hose support	1	
25	113410	SUPPORT – R/H fore-aft	1	
26	113441	SPACER – tube, R/H fore-aft support	2	
27	158023	SUPPORT – reel tail, L/H with reflector	1	
	129355	SUPPORT – reel tail, R/H with reflector, bat reel only (was 137054)	1	
28	113617	BEARING – ball, with setscrew, qty. 2 for bat reel	1	
29	100591	FLANGE – bearing, cropped (lube fitting removed), qty. 2 for bat reel	1	
30	100589	FLANGE – bearing, cropped, qty. 2 for bat reel	1	
31	100592	COVER – bearing, cropped, qty. 2 for bat reel	1	
32	118010	RING – external retaining	1	
33	113442	SPACER – tube, L/H fore-aft support	2	
	113441	SPACER – tube, R/H fore-aft support – bat reel only	2	
34	113445	SUPPORT – L/H fore-aft	1	
35	137031	SUPPORT – R/H fore-aft, outboard – bat reel only	1	
36	118199	PLATE – with amber reflector, continuous reel	1	
37	113332	CAM – drive, pick up reel only	1	
38	16235	WASHER – flat	1	
39	43219	WASHER – flat	1	
40	30907	PIN – roll, qty. 3 for split reel, (973 headers only)	2	156150-
41	113447	SPROCKET – manual fore-aft adjustment, qty. 3 for split reel, (973 headers only)	2	156150-

See next page for hardware listing.....

REEL DRIVE & SUPPORT ARMS

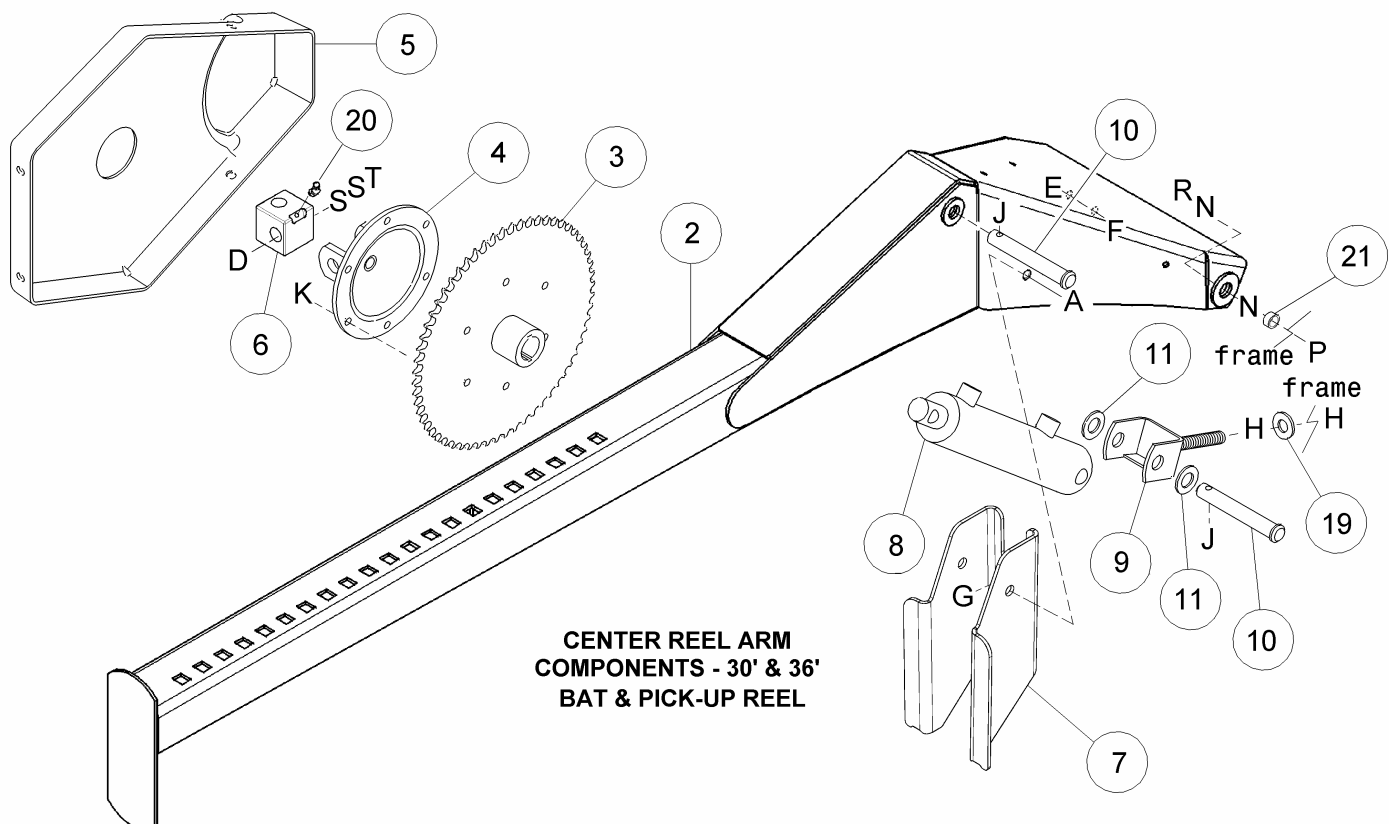
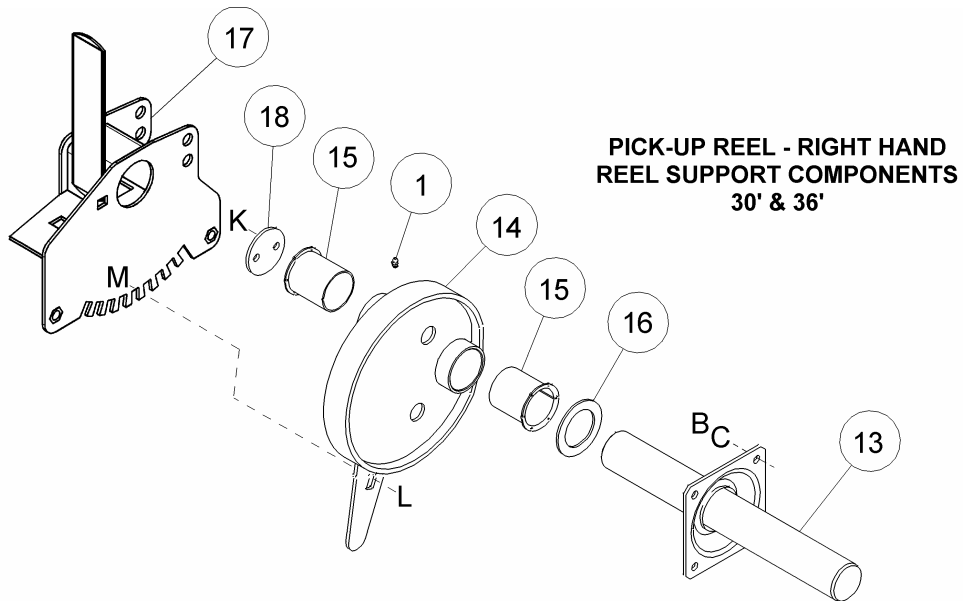


REEL DRIVE & SUPPORT ARMS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
A	18592	NUT – hex, 5/8 NC (pick-up reel)		
	21345	NUT – hex, jam, 5/8 NC (bat reel)		
B	50225	NUT - lock, flange, 5/8 NC distorted thread		
C	18723	BOLT- hex head, 1/2 NC x 1-1/2 inch		
D	18600	WASHER - flat, 21/32 inch I.D.		
E	21594	BOLT - hex head, 5/8 NC x 1-1/2 inch		
F	21589	BOLT – hex head, 1/2 NC x 4 inch		
G	18638	WASHER - lock, 1/2 inch		
H	18697	NUT - lock, 1/2 NC distorted thread		
I	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
J	50190	BOLT - hex head, 5/8 NC x 7-1/2 inch, minimum 6-1/2 inch thread		
K	18592	NUT - hex, 5/8 NC		
L	21585	BOLT - hex head, 5/8 NC x 1-1/4 inch		
M	18648	PIN - cotter, 3/16 x 1-1/4 inch		
N	21491	BOLT - hex head, 1/2 NC x 1-1/4 inch, thread full		
P	113420	SCREW - countersunk Torx head, 3/8 NC x 3/4 inch		
Q	18635	WASHER - lock, 1/4 inch		
R	21566	BOLT - hex head, 1/4 NC x 3/4 inch		
S	5512	NUT - slotted hex, 3/4 NF		
T	101898	SCREW - flange head, self tap, 3/8 x 5/8 inch		
U	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
V	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
W	22072	WASHER - flat		
X	30441	WASHER – flat		
Y	50124	SCREW - flange head, self tap, 5/16 x 1/2 inch		
	118276	SCREW – flange head, self tap, 5/16 x 3/4 inch (two at front)		
Z	21162	BOLT – round head, square neck, 5/8 NC x 4-1/2 inch		
a	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch (973 only)		
b	18639	WASHER – lock, 5/8 inch		

SPLIT REEL SPECIAL COMPONENTS

NOTE: For Reel Drive and Support Arm components not shown here, see pages 44 - 47.



SPLIT REEL SPECIAL COMPONENTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
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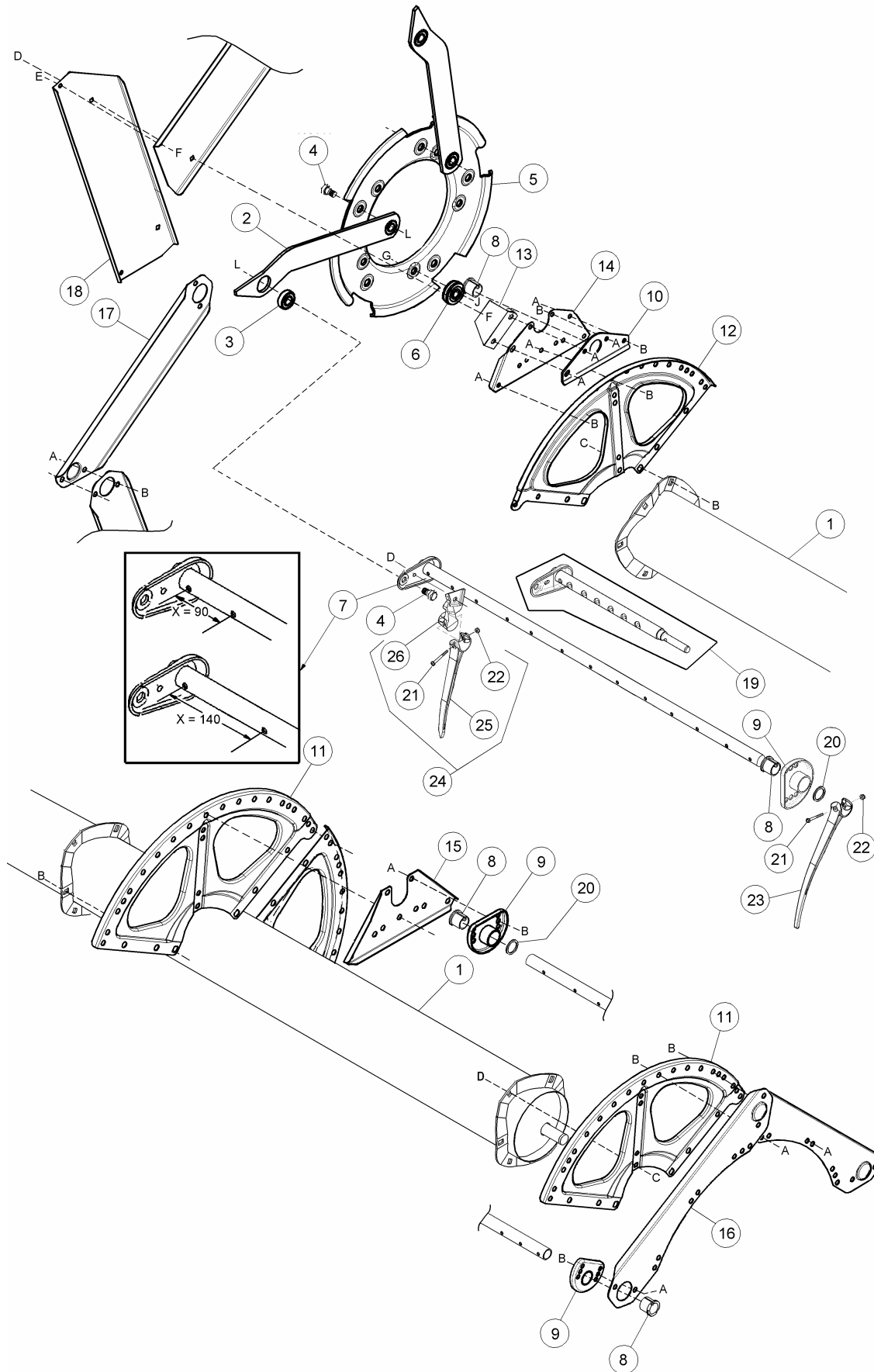
NOTE: For Reel Drive and Support Arm components not shown here, see pages 44 - 47.

1	18671	FITTING - lube, straight.....	1	
2	158726	ARM - reel support, center, with reflector	1	
3	103285	SPROCKET - driven, 60 tooth, split reel	1	
4	103264	HUB - with clevis.....	1	
5	103595	SHIELD - reel drive, split reel	1	
6	137035	BLOCK - reel connector, with lube fitting item 20.....	1	
7	153919	SUPPORT - reel prop, center reel arm	1	
8	REF	CYLINDER - reel lift, center arm, see Reel Lift Hydraulics		
9	153264	CLEVIS - center cylinder adjustment.....	1	
10	103579	PIN - clevis, 3/4 x 4.53 inch effective length.....	2	
11	18601	WASHER - flat, 3/4 SAE.....	2	
13	103322	SHAFT - reel tail	1	
14	113323	CAM - reel.....	1	
15	35694	BUSHING - plastic.....	2	
16	27160	WASHER - flat.....	1	
17	158017	SUPPORT - right hand, with reflector	1	
18	103340	WASHER - thrust	1	
19	30441	WASHER - hardened.....	1	
20	21301	FITTING - lube, 45°	1	
21	8640	SPACER - reel arm, center.....	2	
A	21575	BOLT - hex head, 1/2 NC x 1 inch		
B	21264	BOLT - hex head, 3/8 NC x 1-1/4 inch		
C	18637	WASHER - lock, 3/8 inch		
D	137036	BOLT - hex head, 3/4 NC x 4-1/4 inch		
E	102636	NUT - lock, 3/4 NC distorted thread		
F	113426	BOLT - round head, square neck, 3/4 NC x 4-1/2 inch (1 inch thread length)		
G	18697	NUT - lock, 1/2 NC distorted thread		
H	18592	NUT - hex, 5/8 NC		
J	18648	PIN - cotter, 3/16 x 1-1/4 inch		
K	101898	SCREW - flange head, self tap, 3/8 x 5/8 inch		
L	21066	BOLT - round head, square neck, 1/2 NC x 1 inch		
M	50186	NUT - lock, smooth flange, 1/2 NC distorted thread		
N	18600	WASHER - flat		
P	50225	NUT - lock, smooth flange, 5/8 NC, distorted thread		
R	21582	BOLT - hex head, 5/8 NC x 1-3/4 inch		
S	18601	WASHER - flat, 3/4 inch I.D.		
T	18689	NUT - lock, hex, 3/4 NC distorted thread		

Model 2100 PICK-UP REEL FOR 21' & 25' HEADERS

REF	PART NUMBER	DESCRIPTION	QTY 21' / 25'	SERIAL NUMBER
1	105055	TUBE - center, 21' reel	1	
	105056	TUBE - center, 25' reel	1	
2	48051	ARM - cam, includes 2 bearings (item 3)	6	
3	50185	BEARING - ball.....	12	
4	105141	BOLT - shoulder, special.....	12	
5	48061	RING - cam, R/H	1	
6	50184	BEARING - ball.....	6	
7	105157	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 21' reel	3	
	105159	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 25' reel	3	
	105158	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 21' reel.....	3	
	105160	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 25' reel.....	3	
8	100295	BUSHING - finger tube (plastic fingers = 30 / 36)	51 / 63	
9	105230	HOUSING - bushing	24 / 30	
10	100308	FINGER - pick-up reel, steel.....	174 / 216	
11	100365	BOLT - special, rib neck, 5/16 NC	174 / 216	
14	105062	DISC - 1/3 sector	9 / 12	
15	105063	DISC - 1/3 sector, tail end	3	
16	105048	DISC - 1/3 sector, cam end	3	
17	105049	HOUSING - bushing, cam end	6	
18	105070	SUPPORT - end shield.....	6	
19	105074	SHIELD - end, cam end.....	2	
21	105304	COVER - steel finger tube, 1805 mm (71.1") - cut to suit	A/R	
22	105129	FINGER TUBE - repair piece, for steel finger.....	A/R	
	137068	FINGER TUBE - repair piece, plastic finger	A/R	
23	NSS	SUPPORT - end finger, not serviced separately - order item 29		
24	16919	WASHER - flat, R/H end (qty. for plastic finger reel = 24 / 30)	3	
25	105333	FINGER - plastic, end	6	
26	105212	FINGER - plastic (steel finger reel qty = 9 all sizes)	372 / 450	
27	105196	SCREW - hex washer head, #10 NC x 1-3/4 inch, black (steel finger reel qty = 15 all sizes)	378 / 456	
28	105197	NUT - lock, #10 NC nylon insert, black (steel finger reel qty = 15 all sizes)	378 / 456	
29	137185	END FINGER ASS'Y - includes one each of items 23, 25, 27, 28, G & L ...	6	
A	21941	NUT - jam, lock, 5/8 NC distorted thread		
B	21585	BOLT - hex head, 5/8 NC x 1-1/4 inch		
C	105136	SCREW - truss head, Torx socket, 1/2 NC x 1 inch		
D	50186	NUT - lock, smooth flange, 1/2 NC distorted thread		
E	105135	SCREW - truss head, Torx socket, 1/2 NC x 3/4 inch		
F	105173	NUT - jam, lock, 5/8 NF distorted thread		
G	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
H	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
J	105137	SCREW - truss head, Torx socket, 3/8 NC x 1/2 inch		
K	18690	NUT - lock, 5/16 NC distorted thread		
L	21452	NUT - serrated flange lock, 3/8 NC free spinning		

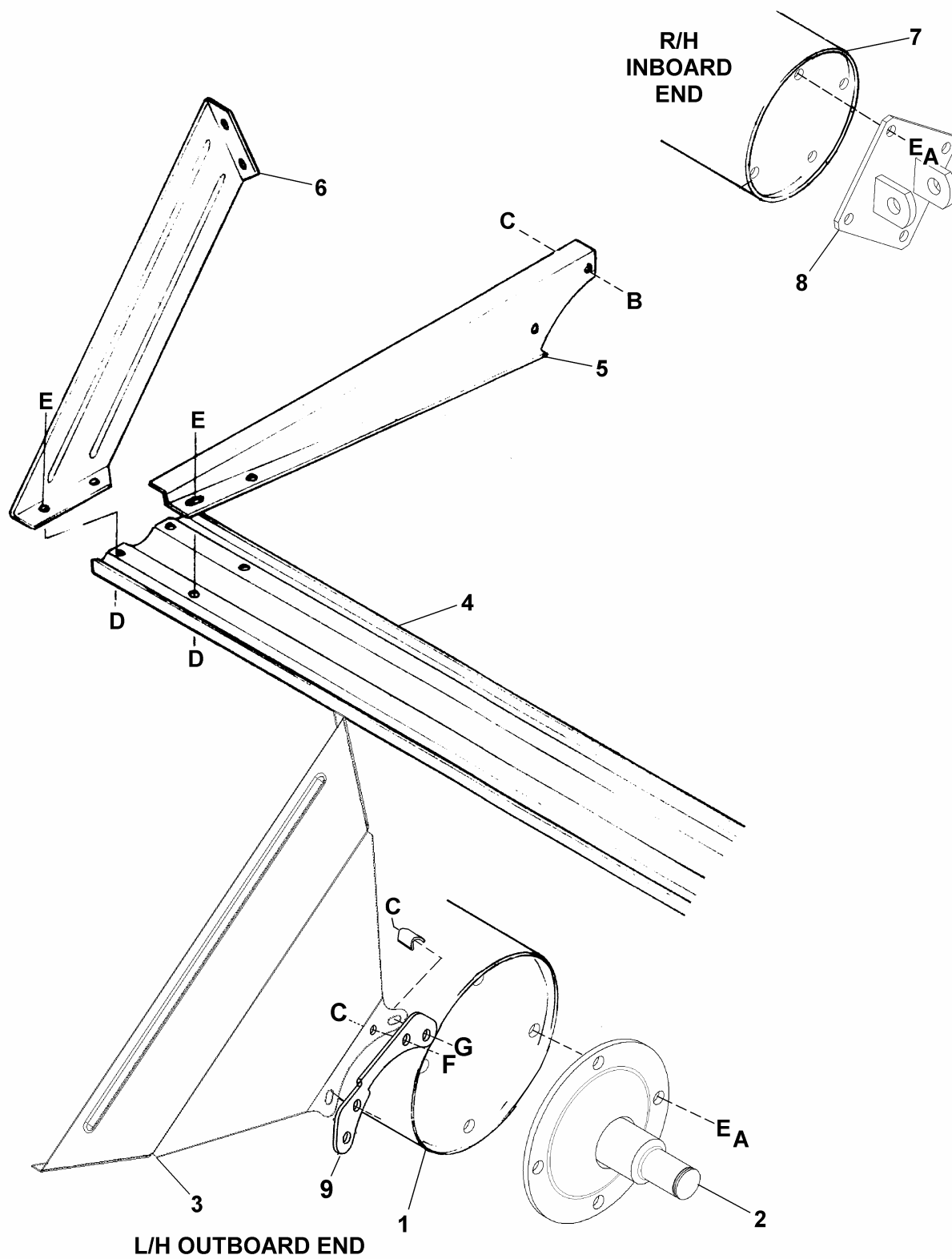
Model 2100 PICK-UP REEL FOR 30', 36' & 39' HEADERS



Model 2100 PICK-UP REEL FOR 30', 36' & 39' HEADERS

REF	PART NUMBER	DESCRIPTION	QTY 30'/36'/39'	SERIAL NUMBER
1	105053	TUBE - center, 30' split reel L/H	1	
	105078	TUBE - center, 30' split reel R/H.....	1	
	105079	TUBE - center, 36' split reel L/H	1	
	105080	TUBE - center, 36' split reel R/H.....	1	
	129113	TUBE - center, 39' split reel L/H	1	
	129114	TUBE - center, 39' split reel, R/H.....	1	
2	48051	ARM - cam, includes 2 bearings (item 3)	10	
3	50185	BEARING - ball.....	20	
4	105141	BOLT - shoulder, special.....	20	
5	48059	RING - cam, R/H end of both sides of reel.....	2	
6	50184	BEARING - ball.....	10	
7	105153	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 30' reel	6	
	105161	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 36' L/H reel.....	3	
	105163	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 36' R/H reel	3	
	129195	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 39' L/H reel.....	3	
	129190	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 39' R/H reel.....	3	
	105154	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 30' reel.....	4	
	105162	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 36' L/H reel	2	
	105164	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 36' R/H reel	2	
	129196	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 39' L/H reel	2	
	129194	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 39' R/H reel.....	2	
8	100295	BUSHING - finger tube	45/50/50	
9	105230	HOUSING - bushing	35/40/40	
10	105049	SUPPORT - bushing, cam end.....	10	
11	137142	DISC - 1/3 sector, tail end and mid span	12/15/18	
12	137186	DISC - 1/3 sector, cam end	6	
13	105070	SUPPORT - endshield	10	
14	137105	SUPPORT - bushing, cam ends	10	
15	137106	SUPPORT - bushing housing	20/25/30	
16	137107	SHIELD - L/H reel	5	
17	137110	SHIELD - R/H reel, center	5	
18	137117	SHIELD - L/H & R/H cam end.....	10	
19	137068	FINGER TUBE - repair piece.....	A/R	
20	16919	WASHER - flat	35/40/40	
21	105196	SCREW - hex washer head, #10 NC x 1-3/4 inch, black	448/525/586	
22	105197	NUT - lock, #10 NC nylon insert, black.....	448/525/586	
23	105212	FINGER - plastic (was 105345)	438/515/576	
24	137185	END FINGER ASS'Y - incl. one each of items 21, 22, 25, 26 and D & K..	10	
25	105333	FINGER - plastic, end	10	
26	NSS	SUPPORT - end finger, not serviced separately, order item 24		
A	105135	SCREW - truss head, torx socket, 1/2 NC x 3/4 inch		
B	50186	NUT - lock, smooth flange, 1/2 NC distorted thread		
C	105136	SCREW - truss head, torx socket, 1/2 NC x 1 inch		
D	21863	BOLT - round head, square neck, 3/8 NC x 3/4 inch		
E	105137	SCREW - truss head, torx socket, 3/8 NC x 1/2 inch		
F	30228	NUT - lock, 3/8 NC, distorted thread		
G	21585	BOLT - hex head, 5/8 NC x 1-1/4 inch		
H	21941	NUT - jam, 5/8 NC distorted thread		
J	105173	NUT - jam, 5/8 NF distorted thread		
K	21452	NUT - flange, 3/8 NC		

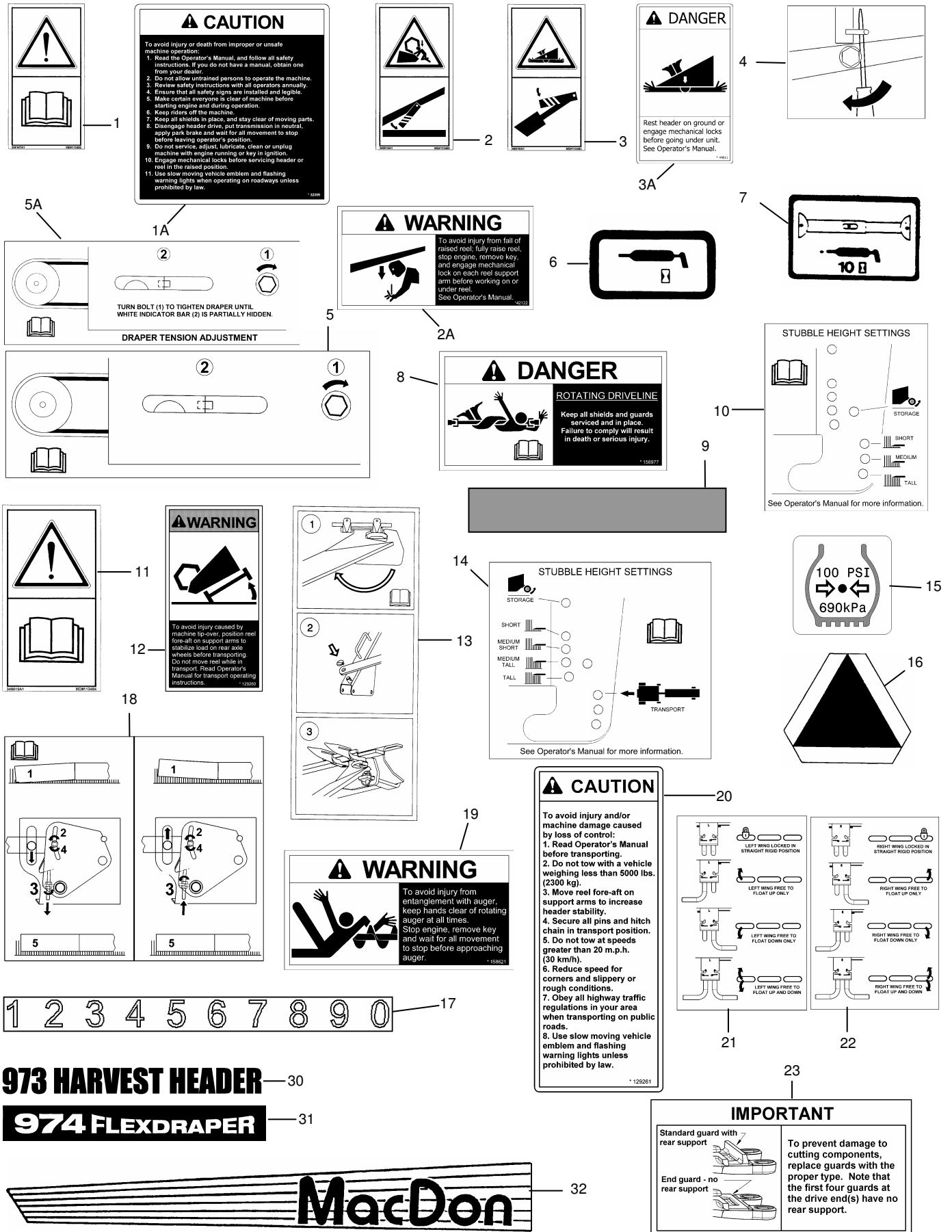
BAT REEL



BAT REEL

REF	PART NUMBER	DESCRIPTION	QTY 30'/36'	SERIAL NUMBER
1	137002	TUBE – L/H reel, 30'	1	
	137014	TUBE – L/H reel, 36'	1	
2	137004	SHAFT – reel tube, outboard ends	2	
3	117304	SHIELD – L/H reel end, outboard	5	
	117303	SHIELD – R/H reel end, outboard	5	
4	137006	BAT – reel, 30'	10	
	137017	BAT – reel, 36', L/H	5	
	137018	BAT – reel, 36', R/H	5	
5	43145	ARM – reel bat	30/40	
6	40110	SHIELD – reel end, inboard	10	
7	137011	TUBE – R/H reel, 30'	1	
	137032	TUBE – R/H reel, 36'	1	
8	137008	PLATE – reel tube support	1	
9	121012	SUPPORT – outboard end shield	10	
A	21491	BOLT – hex head, 1/2 NC x 1-1/4 inch		
B	21484	BOLT – round head, square neck, 3/8 NC x 1-1/2 inch		
C	30228	NUT – flange, 3/8 NC, distorted thread		
D	30693	BOLT – hex head, flange, 3/8 NC x 1/2 inch		
E	18638	WASHER – lock, 1/2 ID		
F	21975	BOLT – flange head, 3/8 NC x 1 inch		
G	21470	BOLT – round head, square neck, 3/8 NC x 2 inch		

DECALS



973 HARVEST HEADER — 30

974 FLEXDRAPER — 31

MacDon — 32

DECALS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	113482	DECAL – General Hazard (non verbal)		
1A	32009	DECAL – General Caution (text version)		
2	113480	DECAL – Reel Hazard (non verbal)		
2A	42122	DECAL – Reel Hazard (text version)		
3	113483	DECAL – Header Hazard (non verbal)		
3A	44611	DECAL – Danger, Header Hazard (text version)		
4	113498	DECAL – Shield Opener		
5	113493	DECAL – Draper Adjustment (non verbal)		
5A	113404	DECAL – Draper Tension (text version)		
6	23164	DECAL - 25 Hour Grease, Sickle Head		
	23165	DECAL - 50 Hour Grease		
7	24777	DECAL – 10 Hour Driveline Grease		
8	158977	DECAL – Danger, rotating driveline		
9	115145	REFLECTOR – Day-Glow Orange		
	115146	REFLECTOR – Amber		
	115147	REFLECTOR - Red		
10	113496	DECAL – Gauge Wheel Positions / Stubble Height		
11	113484	DECAL – General Hazard, Transport Hitch		
12	129260	DECAL - Warning		
13	113613	DECAL – Transport Diagonal Brace Installation		
14	113495	DECAL – Transport Wheel Positions / Stubble Height		
15	113565	DECAL – Tire Pressure		
16	113943	REFLECTOR – Slow Moving Vehicle, Transport		
17	158217	DECAL – Reel Fore-Aft Gauge		
18	158223	DECAL – Flex Header Wing Float Adjustment		
19	158621	DECAL – Auger Hazard, upper cross auger option		
20	129261	DECAL – Transport Safety		
21	129154	DECAL – L/H Flex Lock Operation – Flex Headers		
22	129155	DECAL – R/H Flex Lock Operation – Flex Headers		
23	129313	DECAL – Important: Guards		

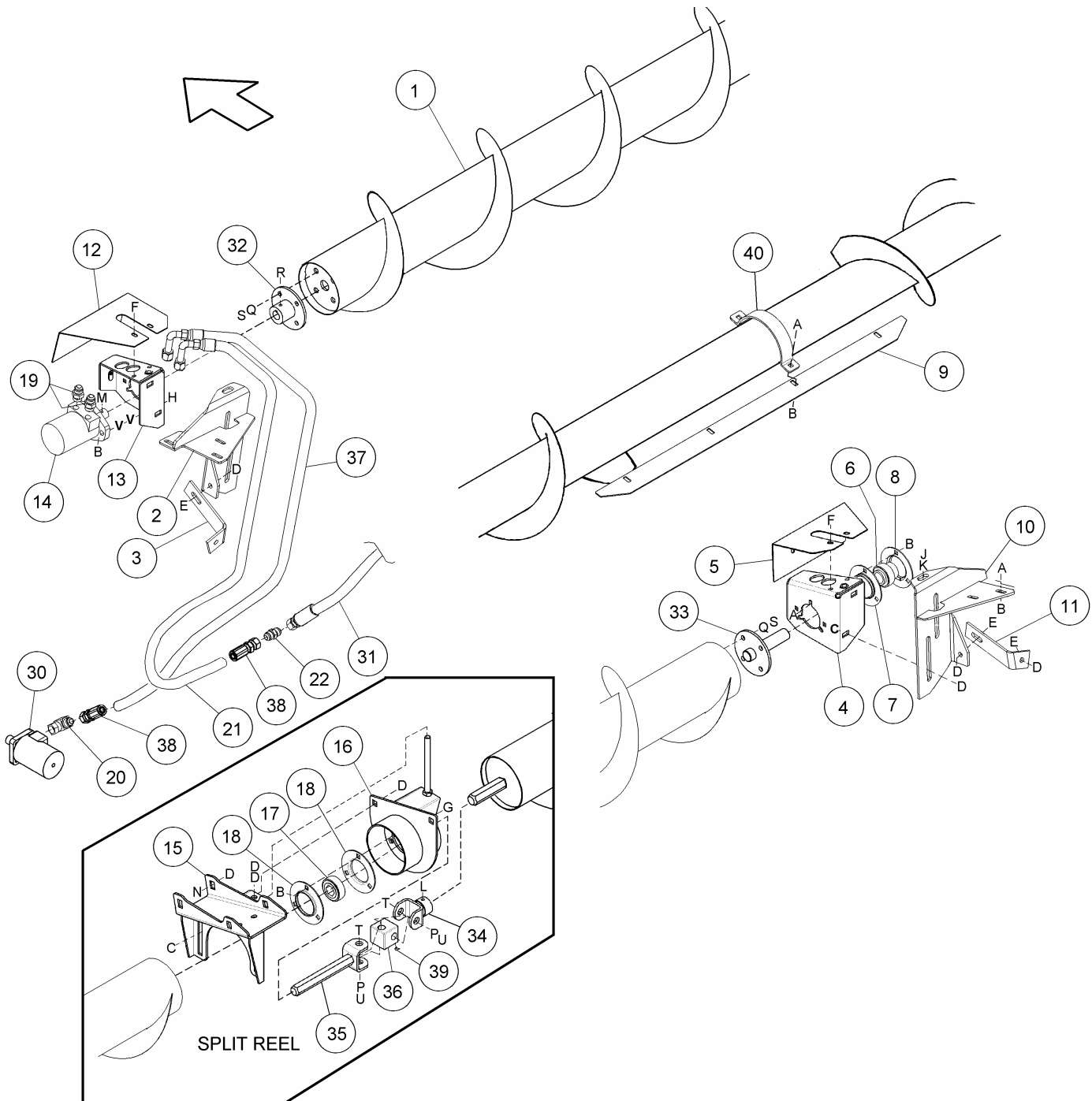
PRODUCT ID DECALS

30	158058	DECAL – ID – endshield, 973 Harvest Header
31	158059	DECAL – ID – endshield, 974 Flex Draper
32	102533	DECAL – L/H rainbow with MacDon
	102532	DECAL – R/H rainbow with MacDon

PAINT

135148	PAINT - black, spray can (55 – 65 Gloss Level).....
25991	PAINT - black, 1 litre (55 – 65 Gloss Level)

UPPER CROSS AUGER

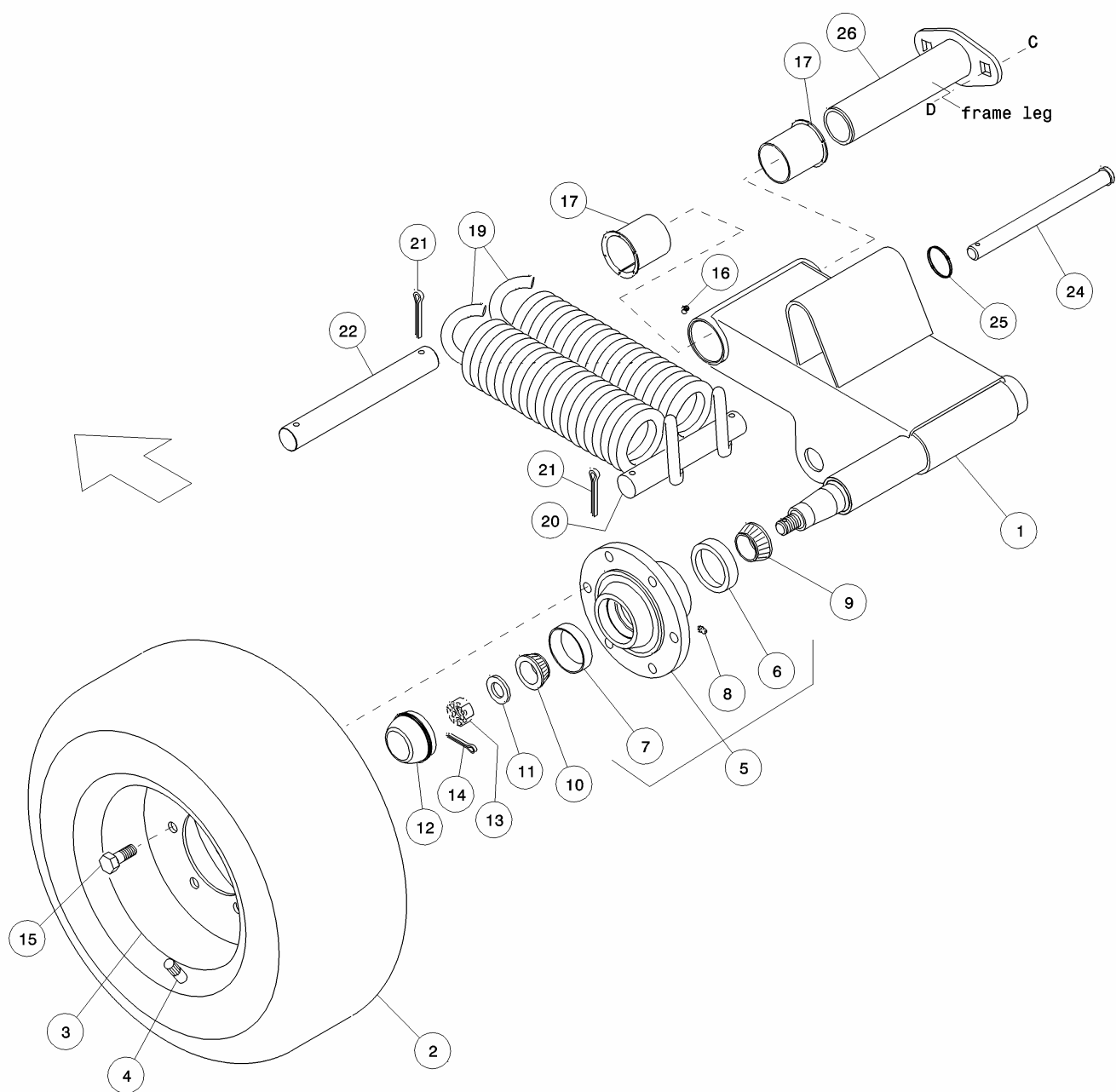


UPPER CROSS AUGER

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER	
	AUGER				
	B 4419	UPPER CROSS AUGER – 21' header			
	B 4421	UPPER CROSS AUGER – 25' header			
	B 4423	UPPER CROSS AUGER – 30' header			
	B 4425	UPPER CROSS AUGER – 36' header			
	B 4587	UPPER CROSS AUGER – 39' header			
		Kits available through WholeGoods only.			
1	153920	AUGER – upper cross, 21' header	1		
	153921	AUGER – upper cross, 25' header	1		
	153819	AUGER – right, upper cross, 30' header	1		
	153820	AUGER – left, upper cross, 30' header	1		
	158544	AUGER – left, upper cross, 36' header	1		
	158545	AUGER – right, upper cross, 36' header	1		
	129228	AUGER – left, upper cross, 39' header	1		
	129225	AUGER – right, upper cross, 39' header	1		
2	158667	SUPPORT – L/H, c/w decal	1		
3	118320	BAR – L/H support	1		
4	153923	SUPPORT – auger bearing, outer	1		
5	153927	SHIELD – bearing	1		
6	21859	BEARING – ball	1		
7	49306	FLANGE	1		
8	30661	FLANGE	1		
9	153967	BAR – beater, 21' & 25' headers	2		
	153833	BAR – beater, 30', 36' & 39' headers	4		
10	158668	SUPPORT – R/H, c/w decal	1		
11	118190	BAR – R/H support	1		
12	153926	SHIELD – motor	1		
13	153922	SUPPORT – auger motor end	1		
14	153959	MOTOR – hydraulic	1		
	158137	SEAL KIT – for hydraulic cylinder 153959	1		
15	153838	SUPPORT – center, 30', 36' & 39' headers	1		
16	153842	SUPPORT – center bearing, 30', 36' & 39' headers	1		
17	153856	BEARING – ball, 30', 36' & 39' headers	1		
18	21701	FLANGE – 30', 36' & 39' headers	2		
19	30695	FITTING – hydraulic, connector	2		
20	30556	FITTING – elbow, 90 degree	1		
21	135176	HOSE – hydraulic	1		
22	30558	FITTING – hydraulic, union	1		
30	REF	MOTOR – left, draper drive, see Draper Drive Hydraulics, page 10	1		
31	REF	HOSE – hydraulic, see Draper Drive Hydraulics, page 10	1		
32	158740	HUB – L/H mount end	1		
33	158741	HUB – R/H mount end	1		
34	158857	YOKE – flex coupling	1		
35	158861	SHAFT – hex shaft & yoke	1		
36	137035	BLOCK – knuckle, see note 1	1		
37	135177	HOSE – hydraulic	1		
38	135175	FITTING – hydraulic, hose end, female, re-usable	2		
39	18671	FITTING – grease	1		
40	129521	CLAMP – beater bar, 21', 30', 36' & 39' headers (qty = 8 for 21')	10		
	129522	CLAMP – beater bar, 25' only	8		
A	19965	BOLT – rnd hd, sq nk, 3/8 NC x 1 inch	M	18908	SCREW – setscrew, 3/8 NC x 1 inch
B	30228	NUT – lock, smth flg, 3/8 NC dist. thd.	N	114233	BOLT – rd hd, sq nk, 1/2 NC x 1-1/4 inch
C	21868	BOLT – rnd hd, sq nk, 1/2 NC x 1 inch	P	18601	WASHER – flat, 13/16 inch I.D.
D	50186	NUT – lock, smth flg, 1/2 NC dist. thd.	Q	18638	WASHER – lock
F	30693	BOLT – flange head, 3/8 NC x 1/2 inch	R	18709	SCREW – set, 3/8 NC x 1 inch
E	21575	BOLT – hex head, 1/2 NC x 1 inch	S	21575	BOLT – hex head, 1/2 NC x 1 inch
H	19966	BOLT – rnd hd, sq nk, 3/8 NC x 1-1/4 inch	T	30896	BOLT – hex head, 3/4 NC x 3-1/2 inch
J	50226	BOLT – hex head, 1/2 NC x 6-1/2 inch	U	102636	NUT – hex, 3/4 NC distorted thread
K	18599	WASHER – flat	V	18688	WASHER – flat, 15/32 inch I.D.
L	21248	SCREW – set, 3/8 NC x 3/4 inch			

NOTES: 1. Replace grease fitting that comes in block 137035 with fitting 18671 (item 39).

GAUGE WHEELS

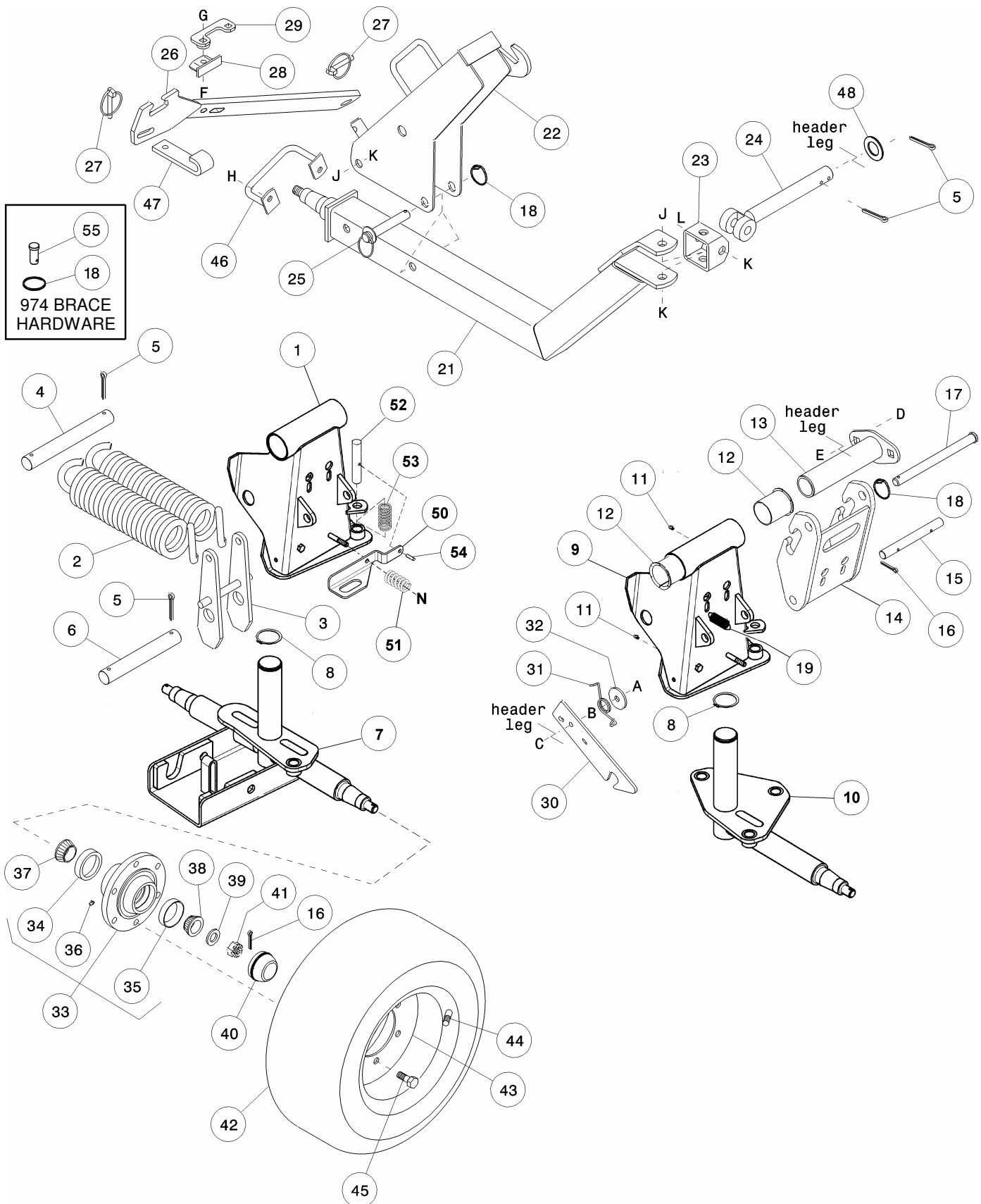


GAUGE WHEELS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 2749	GAUGE WHEELS KIT - complete Kits available through WholeGoods only.		
1	103222	ARM – gauge wheel, left (shown).....	1	
	103223	ARM – gauge wheel, right	1	
2	103696	TIRE – gauge wheel	2	
3	103697	RIM – 6.00 I x 10	2	
4	113020	STEM – tire valve	2	
5	41982	HUB – with bearing cups & grease fitting	2	
6	30516	CUP – bearing, inner	2	
7	7900	CUP – bearing, outer	2	
8	50174	FITTING – lube, drive type (for CTD hub)	2	
	21887	FITTING – lube, 1/8 NPT (for (Armstrong hub)	2	
9	30517	CONE – bearing, with seal, inner	2	
10	21376	CONE – bearing, with seal, outer	2	
11	21540	WASHER – hardened.....	2	
12	30520	CAP – dust.....	2	
13	5512	NUT – hex, slotted 3/4 NF	2	
14	18648	PIN – cotter, 3/16 x 1-1/4 inch	2	
15	18916	BOLT – wheel, 9/16 NF x 1-1/4 inch	12	
16	18671	FITTING – lube, 1/4 NF	2	
17	35694	BUSHING – plastic	4	
19	37442	SPRING – tension	see note (1)	
20	113014	PIN – rear spring	2	
21	18609	PIN – cotter, 1/4 x 2 inch	8	
22	49063	PIN – front spring.....	2	
24	135334	PIN – clevis, 3/4 x 9-1/4 inch effective length	2	
25	118137	RING - split	2	
26	113224	TUBE – pivot.....	2	
A	21491	BOLT – hex head, 1/2 NC x 1-1/4 inch		
B	18697	NUT – lock, 1/2 NC distorted thread		
C	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch		
D	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		

NOTE: (1) – Quantity for item 19: With 873 Combine Adapter = 2 (one each side)

30' & 36' TRANSPORT OPTION – WHEELS & SUPPORTS

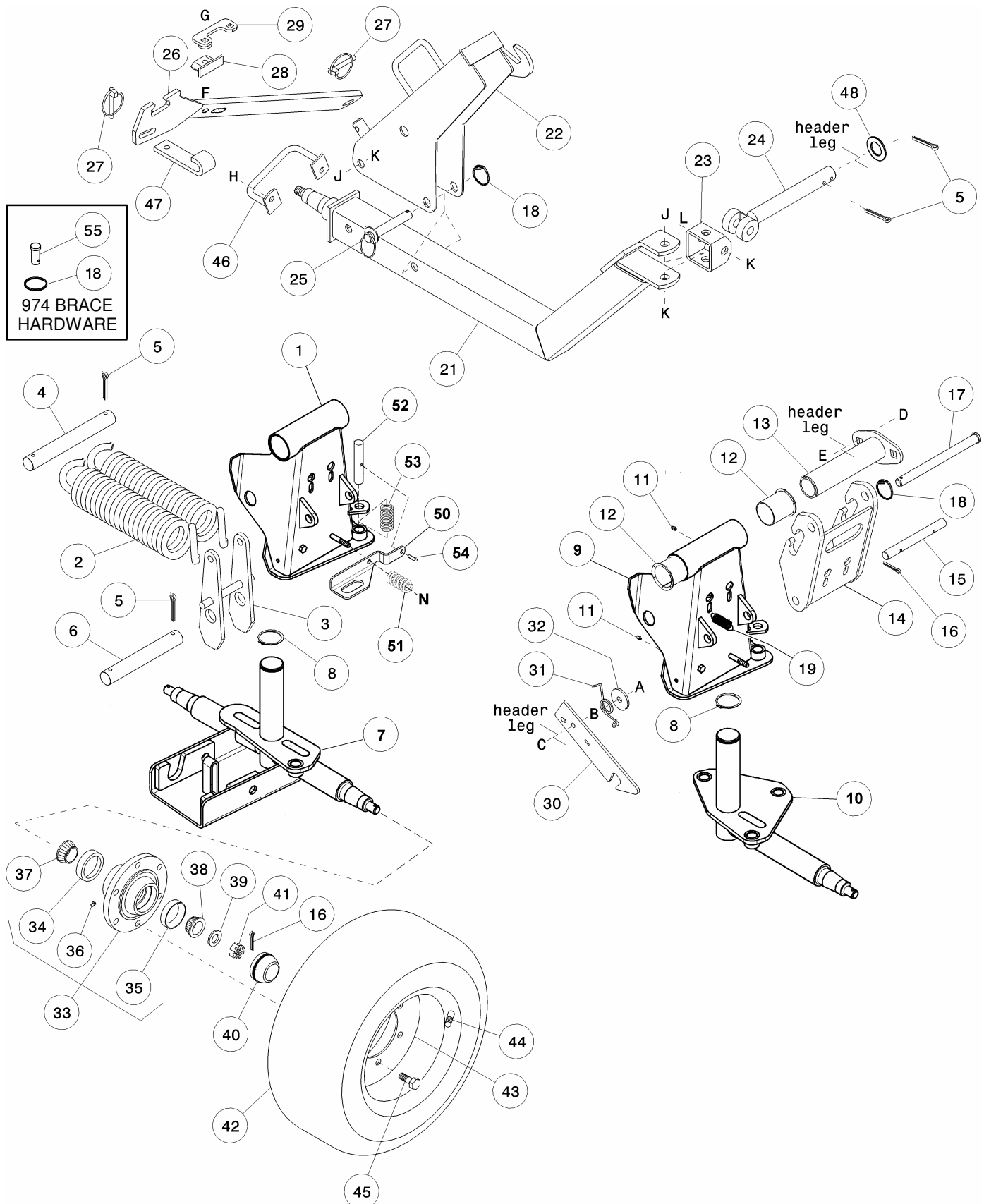


30' & 36' TRANSPORT OPTION – WHEELS & SUPPORTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	118033	SUPPORT – wheel.....	1	
2	37442	SPRING – tension..... see note (1)		
3	113574	LINK – rear spring	2	
4	49063	PIN – front spring, left wheel	1	
5	18609	PIN – cotter, 1/4 x 2 inch	8	
6	113254	PIN – rear spring	2	
7	118069	SPINDLE – left dual.....	1	
8	18899	RING – retaining.....	2	
9	118033	SUPPORT – wheel.....	1	
10	118043	SPINDLE – right single	1	
11	18671	FITTING – lube, 1/4 NF.....	4	
12	35694	BUSHING – plastic	4	
13	113224	TUBE – pivot.....	2	
14	113993	CHANNEL – link	2	
15	117000	PIN – straight, 3/4 x 6.9 inch	2	
16	18648	PIN – cotter, 3/16 x 1-1/4 inch	5	
17	135334	PIN – clevis, 3/4 x 9-1/4 inch effective length	2	
18	118137	RING - split	4	
19	25321	SPRING – extension	4	
21	103810	SUPPORT – right trans-axle	1	
22	113616	SUPPORT – strut, with decals	1	
23	103934	TUBE – pivot.....	1	
24	113940	PIVOT – right front wheel	1	
25	113578	PIN – hitch	1	
26	113249	SUPPORT – diagonal brace.....	1	
27	113561	PIN – lynch	2	
28	113568	ANCHOR – diagonal brace to cutterbar	1	
29	113624	SPACER – anchor, for use when guards are positioned above cutterbar....	1	
30	113428	LATCH – right front wheel storage	1	
31	113453	SPRING – torsion	1	
32	11695	WASHER – flat	1	
33	41982	HUB – with bearing cups & grease fitting	4	
34	30516	CUP – bearing, inner	4	
35	7900	CUP – bearing, outer	4	
36	50174	FITTING – lube, drive type (for CTD hub)	4	
	21887	FITTING – lube, 1/8 NPT (for (Armstrong hub)	4	
37	30517	CONE – bearing, with seal, inner	4	
38	21376	CONE – bearing, with seal, outer	4	
39	21540	WASHER – hardened.....	4	
40	30520	CAP – dust.....	4	
41	5512	NUT – hex, slotted 3/4 NF	4	
42	103696	TIRE – gauge wheel	4	
43	103697	RIM – 6.00 I x 10	4	
44	113020	STEM – tire valve	4	
45	18916	BOLT – wheel, 9/16 NF x 1-1/4 inch	22	
46	113278	HANDLE – right front wheel.....	1	

NOTE: (1) – Quantity for item 2: With 873 Combine Adapter = 2 (one each side)

30' & 36' TRANSPORT OPTION – WHEELS & SUPPORTS

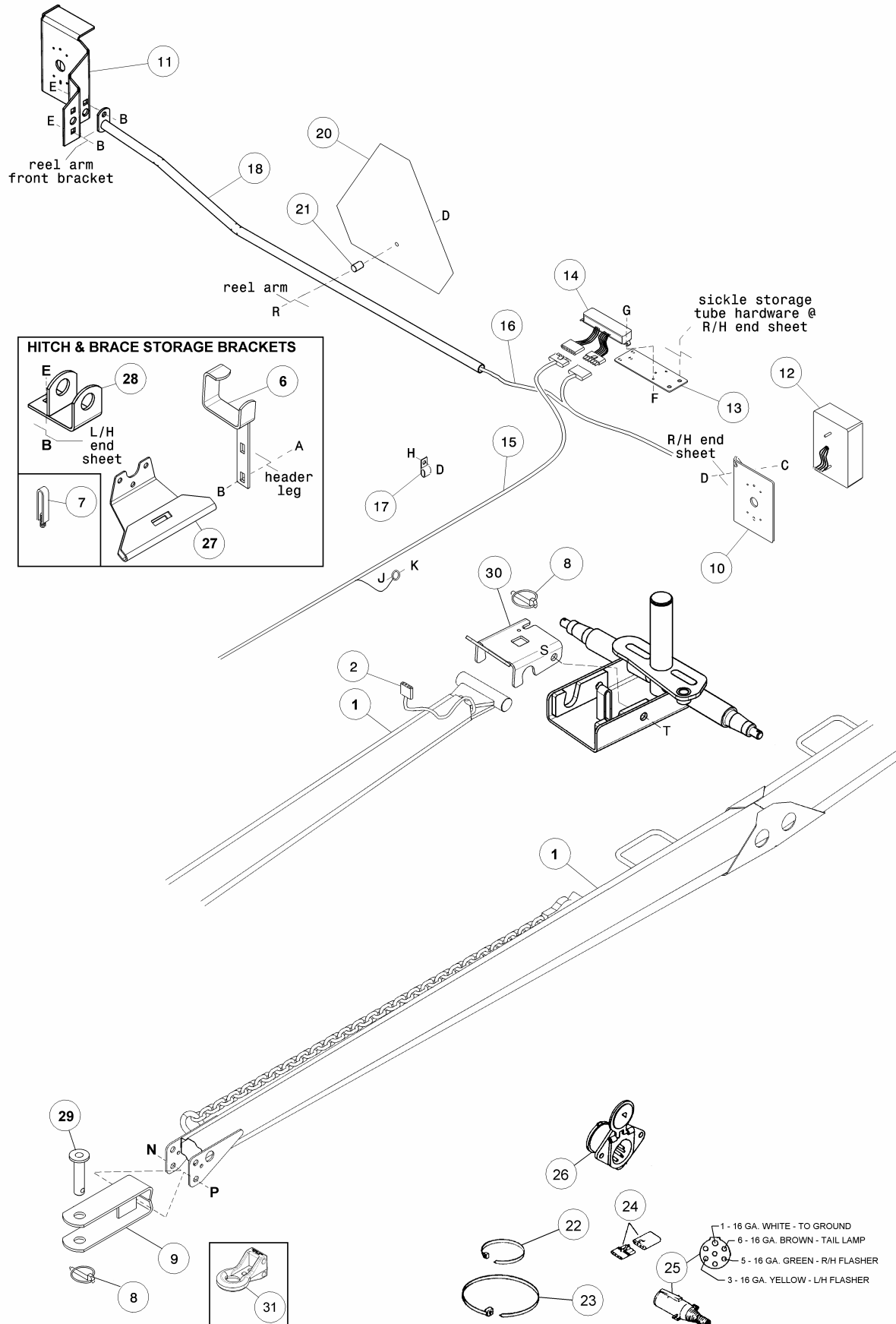


30' & 36' TRANSPORT OPTION – WHEELS & SUPPORTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
47	113655	RETAINER – J-bar	1	
	158839	RETAINER – J-bar, for 973 headers with cutterbar poly kit	1	
48	13783	WASHER – flat	1	
50	118213	LEVER – support.....	2	
51	17546	SPRING – compression	2	
52	118041	PIN – latch	2	
53	118048	SPRING – compression	2	
54	16681	PIN – roll, 5/16 x 2 inch.....	2	
55	11814	PIN – clevis, 3/4 x 1.18 inch effective length	1	
A	50072	BOLT – hex head, 1/2 NC x 1-3/4 inch thread full length		
B	18591	NUT – hex, 1/2 NC		
C	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
D	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch		
E	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		
F	113575	BOLT – hex head, 7/16 NC x 2-1/4 inch Grade 8 – see note 1 & 2		
	113851	BOLT – hex head, 7/16 NC x 3 inch Grade 8 – see note 2		
G	20213	NUT – lock, 7/16 NC distorted thread – see note 1 & 2		
H	113576	BOLT – hex head, 9/16 NF x 1-1/2 inch		
J	21733	BOLT – hex head, 3/4 NC x 4-1/2 inch		
K	102636	NUT – side lock, 3/4 NC distorted thread		
L	30876	BOLT – hex head, 3/4 NC x 4 inch		
N	30228	NUT – lock, smooth flange, 3/8 NC distorted thread		

NOTES: 1. With guards positioned below the cutterbar, use 2-1/4 inch bolt 113575 (head down).
 2. With guards positioned above cutterbar, use item 29 and:
 a.) if transaxle is inboard of header leg, use 3 inch bolt 113851 (head down).
 b.) if transaxle is outboard of header leg, use 2-1/4 inch bolt 113575 (head up) with two 7/16 ID flatwashers 18688 between bolt head and guard.

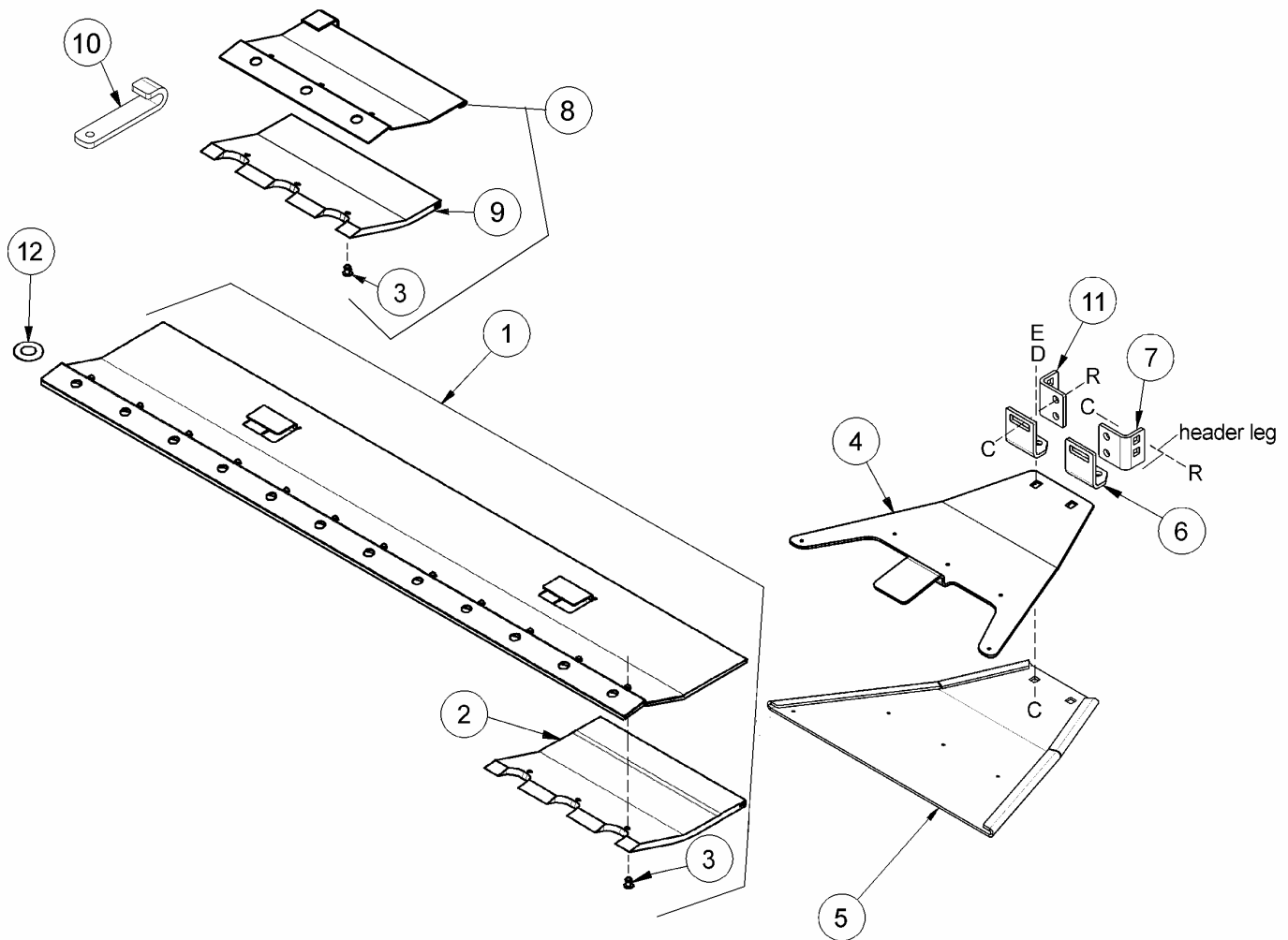
30' & 36' TRANSPORT OPTION – HITCH & LIGHTS



30' & 36' TRANSPORT OPTION – HITCH & LIGHTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	118241	HITCH – tow pole	1	
2	43838	HARNESS – wiring, hitch section	1	
6	118240	SUPPORT – hitch storage, inboard end	1	
8	113561	PIN – lynch	2	
9	113536	CLEVIS – hitch	1	
10	113519	SUPPORT – rear lamp	1	
11	117056	SUPPORT – front lamp, with amber reflector	1	
12	113518	LAMP – amber/red, ECE/SAE	2	
13	113520	SUPPORT – lamp module, except European	1	
14	113579	MODULE – lamp, except European	1	
15	113523	HARNESS – wiring, hitch to module	1	
16	113524	HARNESS – wiring, module to lamps	1	
17	39272	CLIP – insulated	3	
18	113569	GUARD – harness	1	
20	REF	SMV SIGN – see Header Decals and Reflectors	1	
21	13710	SPACER – tube	1	
22	21763	FASTENER – plastic tie, 7-1/2 inch	7	
23	30753	FASTENER – plastic tie, 14-1/2 inch	4	
24	31061	CONNECTOR KIT – 4-way, includes male and female connectors	A/R	
25	30710	PLUG – 7 pole	1	
26	30461	RECEPTACLE – 7 pole, for towing vehicle	1	
27	158350	SUPPORT – diagonal brace storage	1	-153177
28	118249	SUPPORT – hitch storage, at end sheet	1	
29	118239	PIN – hitch	1	
30	118088	CHANNEL – spindle	1	
31	113566	HITCH – pintle eye (not included in standard kit)	1	
A	21066	BOLT – round head, square neck, 1/2 NC x 1 inch		
B	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
C	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
D	30228	NUT – lock, smooth flange, 3/8 NC distorted thread		
E	21868	BOLT – round head, short square neck, 1/2 NC x 1 inch		
F	135020	SCREW – truss head, #8 NC x 3/4 inch		
G	135021	NUT – keps lock, #8 NC		
H	50076	BOLT – flange head, 3/8 NC x 5/8 inch		
J	21580	BOLT – hex head, 1/4 NC x 1/2 inch		
K	21455	NUT – serrated flange lock, 1/4 NC		
N	19634	BOLT – hex head, 5/8 NC x 4 inch		
P	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		
R	50197	BOLT – round head, square neck, 3/8 NC x 1-3/4 inch		
S	102636	NUT – side lock, 3/4 NC distorted thread		
T	30512	BOLT – hex head, 3/4 NC x 2 inch		

CUTTERBAR POLY & INNER SHOES



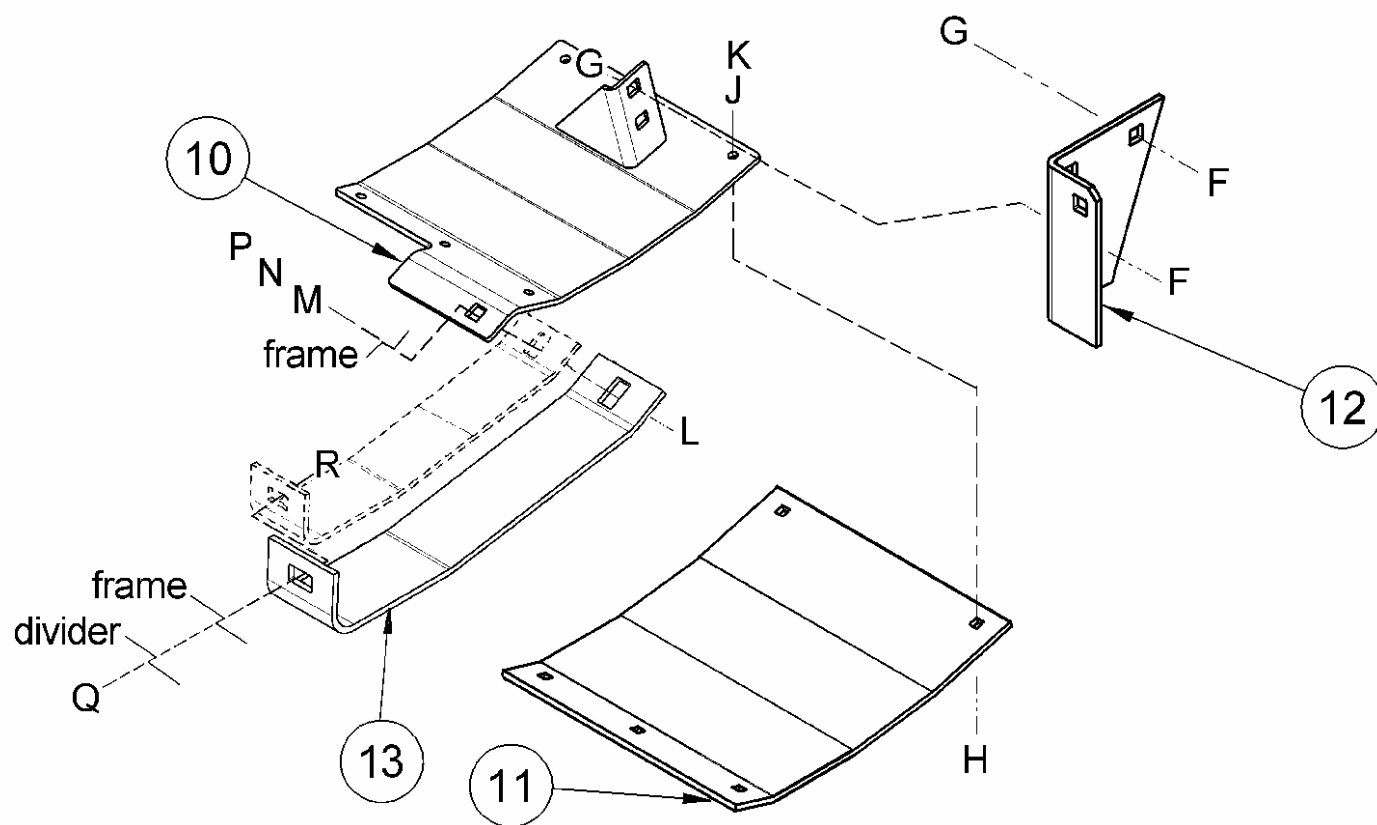
CUTTERBAR POLY & INNER SHOES

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 4393	CUTTERBAR WEAR STRIPS & INBOARD SHOES KIT – 21' Rigid Header		
	B 4394	CUTTERBAR WEAR STRIPS & INBOARD SHOES KIT – 25' Rigid Header		
	B 4395	CUTTERBAR WEAR STRIPS & INBOARD SHOES KIT – 30' Rigid Header		
	B 4396	CUTTERBAR WEAR STRIPS & INBOARD SHOES KIT – 36' Rigid Header		
	B 4592	CUTTERBAR WEAR STRIPS & INBOARD SHOES KIT – 39' Rigid Header		
	B 4397	CUTTERBAR WEAR STRIPS & INBOARD SHOES KIT – 30' Flex Header		
	B 4398	CUTTERBAR WEAR STRIPS & INBOARD SHOES KIT – 36' Flex Header		
		Dealer Installed Attachment for 973 Header – Kits available through WholeGoods only		
		Standard equipment for 974 Flex Headers		
1	158714	WEARSTRIP – assembly (912mm-2 tabs), includes four 9" polysee note (1)		
	158715	WEARSTRIP – assembly (912mm-3 tabs), includes four 9" polysee note (2)		
	158717	WEARSTRIP – assembly (684mm), includes three 9" polysee note (3)		
	158720	WEARSTRIP – assembly (303mm), includes two 6" poly.....see note (4)		
	158750	WEARSTRIP – assembly (150mm), includes one 6" polysee note (5)		
	158793	WEARSTRIP – assembly (455mm), includes two 9" poly.....see note (6)		
	158797	WEARSTRIP – assembly (1140mm), includes five 9" polysee note (7)		
	158711	WEARSTRIP – ass'y (912mm-2 tabs and notched steel), incl. four 9" poly – 39' 973 & all 974 Hdrs. 1		used @ R/H outboard leg
2	158721	WEARSTRIP – poly, 9 inch (shown)see note (8)		
	158733	WEARSTRIP – poly, 6 inchsee note (9)		
3	113799	RIVET – pop, install from bottomsee note (10)		
4	129249	SHOE – skid, standard (was 153592)see note (11)		
5	158660	SHOE – poly, skid, standard.....see note (11)		
6	158530	ANGLE – skid shoesee note (12)		
7	158588	HANGER – skid shoe, leftsee note (13)		
8	158716	WEARSTRIP – assembly (226mm), includes items 9 & 3 – 974 Header only 1		
9	158619	WEARSTRIP – poly, 9 inch, cropped back – 974 Header only 1		
10	158839	RETAINER – j-bar, 30', 36' & 39' 973 with slow speed transport kit 1		
11	158936	HANGER – skid shoe, rightsee note (13)		
12	18688	WASHER – flat, used at first guard bolt each end on 36' & 39' headers 2		
C	21471	BOLT – round head, square neck, 1/2 NC x 1-1/4 inch		
D	18638	WASHER – lock, 1/2 inch		
E	18591	NUT – hex, 1/2 NC		
R	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		

NOTES:

- (1) - Quantities: 21' = 1, 25' = 4, 30' 973 = 1, 30' 974 = 1
- (2) - Quantities: 21' = 3, 30' 973 = 2, 36' 973 = 4, 39' 973 = 3, 30' 974 = 1, 36' 974 = 2
- (3) - Quantities: 21' & 25' = 4, 30' 973 = 7, 36' 973 = 6, 39' 973 = 9, 30' 974 = 5, 36' 974 = 7
- (4) - Quantities: 30' 973 = 1, 36' 973 = 1, 39' 973 = 2, 30' 974 = 4
- (5) - Quantities: 25' = 2, 30' 973 = 1, 30' 974 = 1, 36' 974 = 2
- (6) - Quantities: 25' = 2, 36' 973 = 1, 30' 974 = 3, 36' 974 = 6
- (7) - Quantities: 30' 973 = 1, 36' 973 = 2, 39' 973 = 1
- (8) - Quantities: 21' = 28, 25' = 32, 30' 973 = 38, 36' 973 = 46, 39' 973 = 48, 30' 974 = 33, 36' 974 = 45
- (9) - Quantities: 21' = 0, 25' = 2, 30' 973 = 3, 36' 973 = 2, 39' 973 = 4, 30' 974 = 9, 36' 974 = 2
- (10) - Quantities: 21' = 94, 25' = 110, 30' 973 = 140, 36' 973 = 162, 39' 973 = 199, 30' 974 = 150, 36' 974 = 172
- (11) - Quantities: 21' = 2, 25' = 2, 30', 36' & 39' 973 = 4, 30' & 36' 974 = 6
- (12) - Quantities: 21' & 25' = 4, 30', 36' & 39' 973 = 8, 30' & 36' 974 = 12
- (13) - Quantities: 21' & 25' = 2, 30', 36' & 39' 973 = 4, 30' & 36' 974 = 6

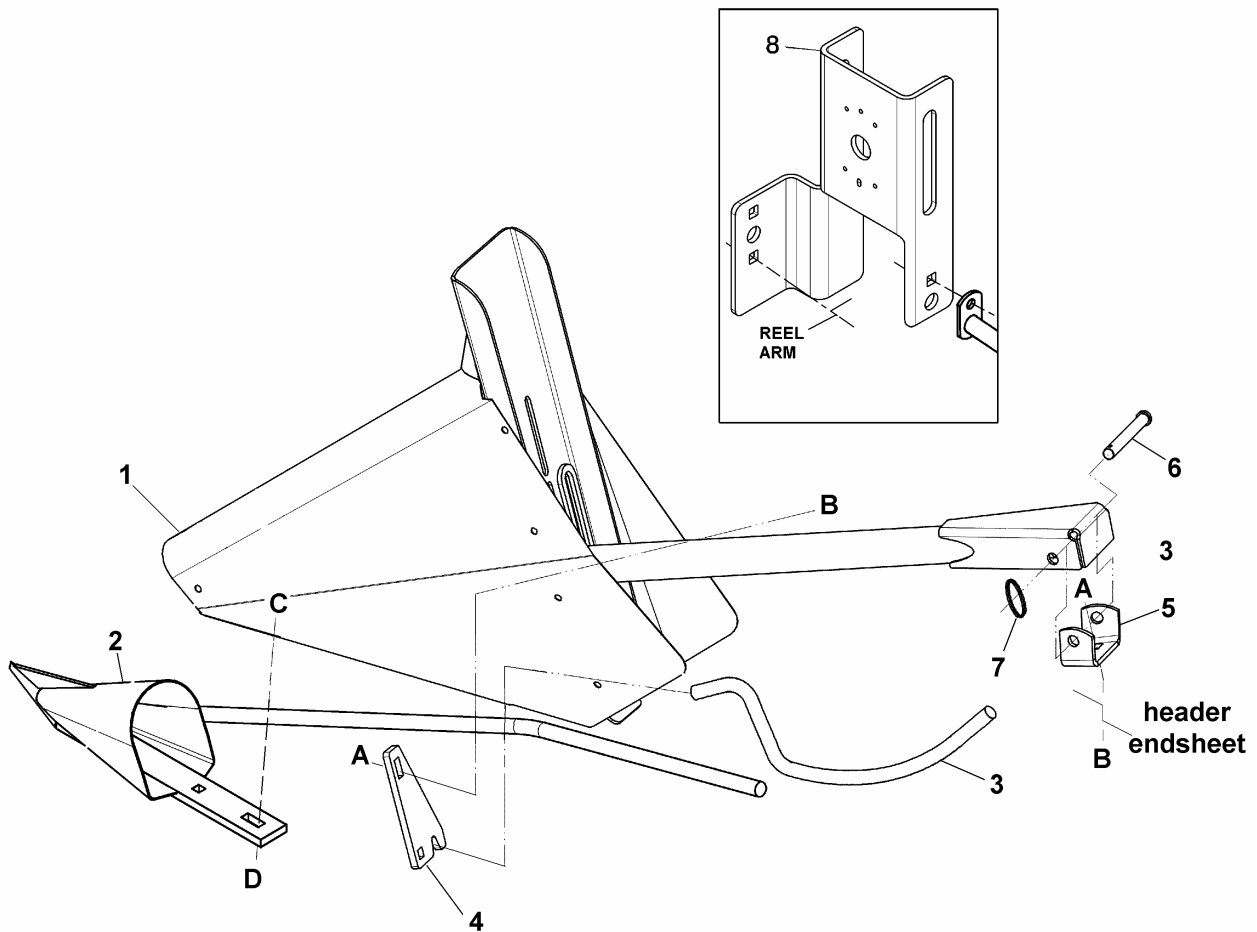
OUTBOARD SKID SHOES & POLY



OUTBOARD SKID SHOES & POLY

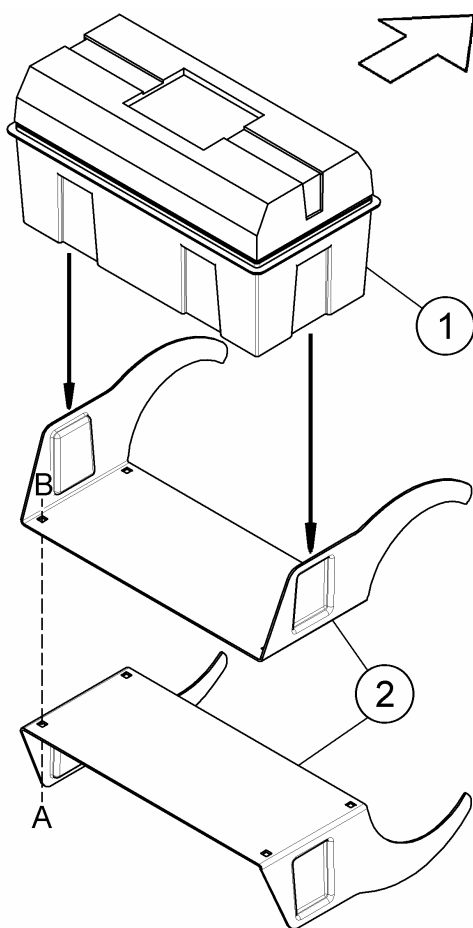
REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 4389	ADJUSTABLE OUTBOARD SKID SHOES WITH POLY Dealer Installed Attachment for 973 Header – Kits available through WholeGoods only Standard equipment for 974 Flex Headers		
10	102336	SHOE – skid, adjustable, left.....	1	
	102337	SHOE – skid, adjustable, right.....	1	
11	102965	SHOE – poly, outer.....	2	
12	158050	SUPPORT – skid shoe, left.....	1	
	158052	SUPPORT – skid shoe, right.....	1	
13	153132	SHOE – poly, header end skid	2	
F	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		
G	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch		
H	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
J	18637	WASHER – lock, 3/8 inch		
K	18590	NUT – hex, 3/8 NC		
L	18525	BOLT – round head, square neck, 5/8 NC x 2-1/2 inch		
M	18600	WASHER – flat, 21/32 inch I.D.		
N	18639	WASHER – lock, 5/8 inch		
P	18592	NUT – hex, 5/8 NC		
Q	30515	BOLT – round head, square neck, 1/2 NC x 1-3/4 inch		
R	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		

FLOATING DIVIDERS – European Headers



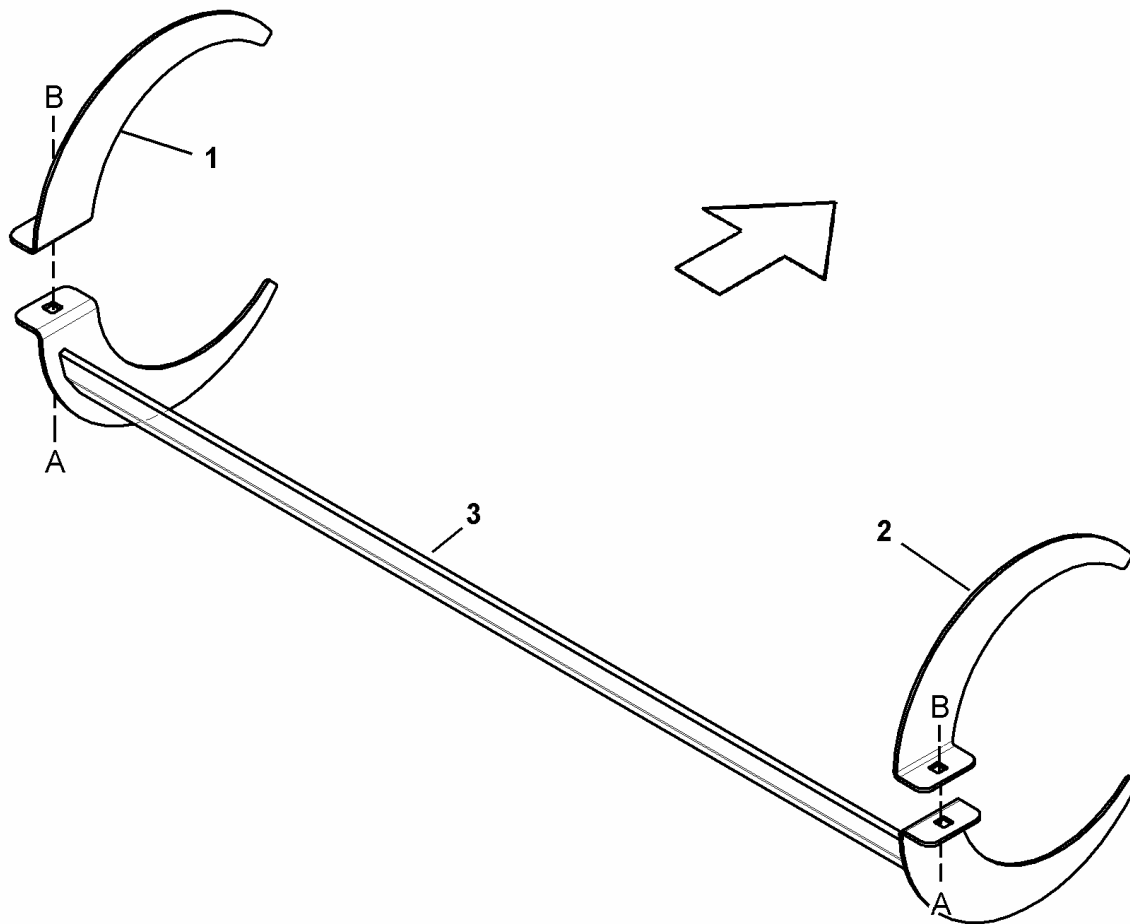
REF	PART NUMBER	DESCRIPTION	QTY
•	B 4367 B 4368	FLOATING CROP DIVIDER, LEFT HAND FLOATING CROP DIVIDER, RIGHT HAND	
1	113788 113811	DIVIDER – left DIVIDER – right	1 1
2	113646 113819	DIVIDER CONE – left..... DIVIDER CONE – right.....	1 1
3	113640	ROD – divider mounting	2
4	113790	STOP – divider height.....	2
5	113794	SUPPORT – rear	2
6	113813	PIN – clevis	2
7	118137	RING - split	2
8	129571	SUPPORT – light, with reflector (units with slow speed transport option)	1
A	21066	BOLT – round head, square neck, 1/2 NC x 1 inch	
B	50186	NUT – lock, smooth flange, 1/2 NC distorted thread	
C	19965	BOLT – round head, square neck, 3/8 NC x 1 inch	
D	21452	NUT – serrated flange lock, 3/8 NC distorted thread	

TOOL BOX

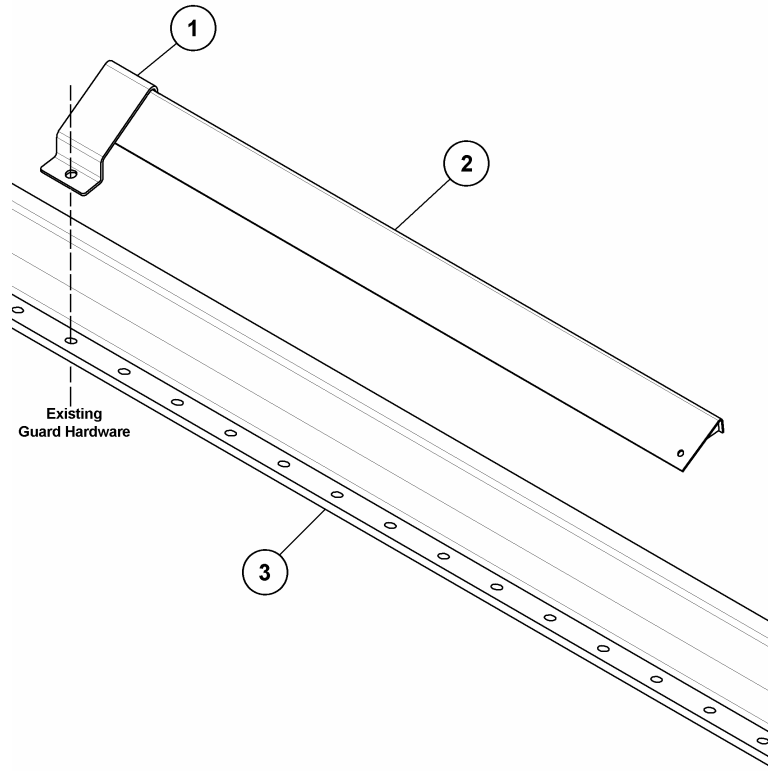


REF	PART NUMBER	DESCRIPTION	QTY
•	B 4400	TOOL BOX	
1	158121	TOOL BOX - plastic.....	1
2	158119	BRACKET – mounting clamp, toolbox.....	2
A	30228	NUT – lock, smooth flange, 3/8 NC distorted thread	
B	21863	BOLT – round head, short square neck, 3/8 x 3/4 inch	

CROP LIFTER - STORAGE



REF	PART NUMBER	DESCRIPTION	QTY
•	B 4401	CROP LIFTER - STORAGE	
1	158314	BRACKET – mounting, L/H	1
2	158313	BRACKET – mounting, R/H.....	1
3	158316	SUPPORT	1
A	30228	NUT – lock, smooth flange, 3/8 NC distorted thread	
B	21863	BOLT – round head, short square neck, 3/8 x 3/4 inch	

BEAN SAVER

REF	PART NUMBER	DESCRIPTION	QTY
•	B 4542	BEAN SAVER – 21' 973 Header	
•	B 4543	BEAN SAVER – 25' 973 Header	
•	B 4544	BEAN SAVER – 30' 973 Header	
•	B 4545	BEAN SAVER – 36' 973 Header	
•	B 4589	BEAN SAVER – 39' 973 Header	
•	B 4546	BEAN SAVER – 30' 974 Header	
•	B 4547	BEAN SAVER – 36' 974 Header	
1	158926	SUPPORT – bean saver, connector.....(see note 1)	
	158934	SUPPORT – bean saver, connector, 30' & 36' 974 headers only 4	
2	158909	SUPPORT – bean saver, deflector, 533mm lg, 36' 973 and 974 headers only 1	
	158910	SUPPORT – bean saver, deflector, 609 mm lg.....(see note 2)	
	158911	SUPPORT – bean saver, deflector, 838 mm lg, 36' & 39' 973 & 36' 974 headers only 1	
	158912	SUPPORT – bean saver, deflector, 913 mm lg.....(see note 3)	
	158913	SUPPORT – bean saver, deflector, 947 mm lg, 30', 36' & 39' 973 & 974 headers only 4	
	158914	SUPPORT – bean saver, deflector, 990 mm lg.....(see note 4)	
	158915	SUPPORT – bean saver, deflector, 1066 mm lg, 30' 973 & 974 headers only 2	
3	REF	CUTTERBAR..... 1	

NOTES: (1) – Quantities for item 1, 158926: 21' 973 = 8, 25' 973 = 9, 30' 973 = 13, 36' 973 = 13, 39' 973 = 14
 30' 974 = 8, 36' 974 = 11
 (2) – Quantities for item 2, 158910: 21' 973 = 1, 39' 973 = 2
 (3) – Quantities for item 2, 158912: 21' 973 = 5, 25' 973 = 7, 36' 973 = 5, 39' 973 = 5, 36' 974 = 5
 (4) – Quantities for item 2, 158914: 21' 973 = 1, 25' 973 = 1, 30' 973 = 3, 36' 973 = 1, 39' 973 = 1
 30' 974 = 3, 36' 974 = 1

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2149	11	18671	41	24777	57	31061	67
2149	13	18671	45	25059	25	31062	3
2149	15	18671	49	25321	63	31774	9
2149	17	18671	59	25991	57	31802	17
2149	41	18671	61	27160	49	32009	57
2149	45	18671	63	29028	9	32225	15
5512	61	18688	69	29168	15	32225	17
5512	63	18725	45	29168	17	33955	29
6634	45	18738	19	30282	15	34359	29
7038	45	18738	21	30282	17	34390	29
7457	19	18738	23	30282	19	34390	33
7457	21	18867	39	30282	21	34390	33
7457	23	18899	63	30282	23	34390	33
7642	7	18916	61	30375	15	34390	33
7900	45	18916	63	30375	17	34391	29
7900	61	20988	27	30375	19	34420	27
7900	63	21010	9	30441	49	34980	29
7910	45	21010	41	30442	27	35694	49
8640	45	21194	29	30461	67	35694	61
8640	49	21301	41	30463	9	35694	63
11142	25	21301	49	30516	61	36838	19
11695	63	21376	61	30516	63	36849	19
11814	65	21376	63	30517	61	37134	13
13125	3	21495	15	30517	63	37442	61
13125	9	21495	17	30520	61	37442	63
13710	67	21540	61	30520	63	37881	17
13747	3	21540	63	30542	3	39272	19
13783	9	21701	59	30553	27	39272	67
13783	65	21763	67	30556	59	40110	55
15903	17	21794	25	30558	11	41905	19
15903	21	21806	21	30558	13	41906	15
16235	45	21806	21	30558	59	41906	19
16568	15	21806	27	30602	25	41906	19
16568	17	21855	21	30603	25	41982	61
16568	27	21855	21	30661	59	41982	63
16681	65	21855	27	30669	29	42122	57
16919	51	21856	27	30695	11	42634	15
16919	53	21857	21	30695	13	42634	17
17546	65	21857	27	30695	15	43011	15
18601	49	21858	27	30695	17	43011	17
18609	61	21859	59	30695	59	43011	45
18609	63	21862	25	30696	29	43076	29
18624	19	21876	27	30710	67	43077	29
18624	21	21887	61	30753	21	43078	29
18624	23	21887	63	30753	67	43145	55
18624	45	21936	25	30852	29	43219	45
18648	61	21938	25	30857	11	43582	39
18648	63	23164	57	30857	13	43664	19

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43838	67	100050	25	101008	41	102836	25
43848	19	100051	25	101047	25	102836	25
43848	21	100081	41	101066	3	102861	41
43848	23	100082	41	101137	3	102865	41
44210	11	100163	39	101137	11	102876	29
44210	13	100195	41	101137	13	102918	29
44210	15	100229	41	101870	45	102936	39
44210	17	100275	41	101912	41	102937	39
44210	21	100295	51	101913	41	102940	39
44210	27	100295	53	101914	41	102941	39
44611	57	100308	51	102013	3	102965	71
45153	27	100365	51	102045	41	103096	37
47133	27	100438	41	102052	25	103210	45
47832	29	100438	41	102129	41	103211	45
47876	3	100500	9	102162	39	103214	45
48051	51	100500	29	102166	39	103220	45
48051	53	100500	35	102167	39	103221	45
48059	53	100532	29	102173	3	103222	61
48061	51	100532	37	102175	25	103223	61
49063	61	100586	3	102180	3	103264	49
49063	63	100588	3	102184	3	103284	45
49306	59	100589	45	102260	3	103285	49
49671	29	100591	45	102283	25	103322	49
49904	9	100592	45	102285	25	103332	3
50018	27	100706	37	102286	25	103340	49
50022	11	100707	37	102287	25	103348	25
50022	13	100708	37	102288	25	103360	41
50022	17	100709	37	102298	25	103391	15
50082	21	100710	37	102299	25	103391	17
50082	27	100712	37	102300	25	103391	17
50083	27	100714	37	102301	25	103391	19
50104	11	100715	37	102336	71	103391	19
50104	13	100716	37	102337	71	103391	19
50174	61	100717	37	102350	25	103392	15
50174	63	100718	37	102351	25	103392	17
50184	51	100719	37	102352	25	103392	21
50184	53	100720	37	102437	11	103398	15
50185	51	100721	37	102437	13	103398	17
50185	53	100722	37	102437	15	103398	45
50193	3	100723	37	102437	17	103449	41
50219	15	100726	37	102489	3	103466	45
50219	17	100730	25	102509	3	103511	41
50219	17	100737	25	102532	57	103542	41
50223	11	100862	41	102533	57	103565	37
50223	13	100897	25	102629	37	103579	49
100039	25	100905	25	102630	37	103583	15
100042	25	100993	23	102707	27	103583	17

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103616	11	105164	53	113441	45	113646	72
103677	11	105196	51	113441	45	113655	65
103677	13	105196	53	113442	45	113668	39
103685	11	105197	51	113445	45	113695	35
103685	13	105197	53	113447	45	113698	29
103685	15	105212	51	113449	19	113767	15
103696	61	105212	53	113449	21	113787	19
103696	63	105230	51	113449	23	113787	21
103697	61	105230	53	113453	63	113788	72
103697	63	105304	51	113471	3	113790	72
103738	11	105333	51	113473	3	113794	72
103738	13	105333	53	113474	3	113797	25
103738	15	113014	61	113475	3	113799	69
103738	17	113020	61	113480	57	113804	25
103738	27	113020	63	113482	57	113811	72
103780	41	113030	3	113483	57	113813	72
103810	63	113032	3	113484	57	113819	72
103877	21	113071	17	113493	57	113834	17
103878	21	113087	39	113495	57	113835	17
103879	19	113090	3	113496	57	113837	41
103879	21	113094	3	113498	57	113861	19
103879	23	113152	37	113511	3	113861	19
103934	63	113153	37	113518	67	113862	17
105048	51	113222	9	113519	67	113862	19
105049	51	113222	29	113520	67	113865	19
105049	53	113222	35	113523	67	113867	19
105053	53	113224	61	113524	67	113868	19
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105056	51	113229	29	113538	41	113872	25
105062	51	113249	63	113541	39	113873	25
105063	51	113254	63	113542	39	113874	25
105070	51	113278	63	113561	63	113875	19
105070	53	113299	3	113561	67	113876	19
105074	51	113302	3	113565	57	113877	19
105078	53	113303	3	113566	67	113878	19
105079	53	113320	3	113568	63	113879	19
105080	53	113323	49	113569	67	113880	19
105129	51	113332	45	113574	63	113881	17
105141	51	113395	3	113578	63	113881	17
105141	53	113404	57	113579	67	113881	19
105153	53	113410	45	113584	29	113881	19
105154	53	113424	21	113585	29	113881	19
105157	51	113428	63	113586	29	113937	29
105158	51	113434	19	113587	29	113937	35
105159	51	113434	21	113613	57	113938	41
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113953	41	118141	5	129002	33	129228	59
113954	41	118141	35	129002	33	129244	9
113984	35	118142	5	129004	33	129245	9
113985	35	118144	3	129006	33	129246	9
113986	35	118156	3	129010	33	129249	69
113987	35	118157	15	129011	33	129260	57
113993	63	118157	17	129024	33	129261	57
113997	41	118162	29	129024	33	129313	57
114006	25	118169	45	129024	33	129329	29
114120	21	118185	41	129024	33	129338	35
114141	21	118190	59	129026	33	129342	25
114142	21	118199	45	129026	33	129355	45
114143	21	118206	41	129026	33	129361	29
114229	21	118207	41	129026	33	129433	29
114230	21	118213	65	129028	33	129521	59
114319	11	118214	41	129029	33	129522	59
114319	13	118234	5	129030	33	129571	72
114319	41	118239	67	129031	33	135148	57
115074	25	118240	67	129043	33	135175	59
115145	57	118241	67	129043	33	135176	59
115146	57	118249	67	129043	33	135177	59
115147	57	118301	29	129043	33	135190	11
115670	29	118302	29	129043	33	135190	15
115670	35	118320	59	129043	33	135191	15
116069	41	118337	15	129043	33	135283	11
117000	63	118337	17	129043	33	135283	13
117014	25	118344	29	129100	29	135284	11
117036	27	118345	29	129102	25	135284	13
117056	67	118346	29	129105	25	135286	19
117303	55	118347	29	129110	29	135287	19
117304	55	118351	29	129113	53	135291	13
117322	19	118474	17	129114	53	135292	13
117322	21	118475	29	129151	25	135333	3
117322	23	121012	55	129154	57	135334	3
117353	27	121032	23	129155	57	135334	61
118010	45	121032	23	129159	5	135334	63
118011	41	123314	11	129160	5	135342	15
118033	63	123314	13	129177	39	135343	15
118033	63	123314	15	129182	39	135344	11
118041	65	123314	17	129190	53	135344	13
118043	63	123314	41	129194	53	135345	11
118048	65	123314	45	129195	53	135345	13
118069	63	125042	3	129196	53	135346	11
118084	11	129000	33	129205	3	135347	11
118084	13	129000	33	129212	41	135348	11
118088	67	129000	33	129213	41	135348	13
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137011	55	153419	39	153985	15	158530	69
137014	55	153426	9	158017	49	158544	59
137017	55	153469	3	158023	45	158545	59
137018	55	153511	9	158030	9	158588	69
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137032	55	153516	9	158036	13	158595	21
137035	49	153526	9	158036	13	158595	23
137035	59	153646	7	158037	15	158619	69
137068	51	153647	7	158044	9	158621	57
137068	53	153651	39	158050	71	158660	69
137105	53	153653	7	158052	71	158667	59
137106	53	153654	7	158058	57	158668	59
137107	53	153772	39	158059	57	158680	29
137110	53	153812	29	158104	9	158681	29
137117	53	153819	59	158106	9	158686	45
137142	53	153820	59	158110	29	158710	5
137185	51	153833	59	158119	73	158711	69
137185	53	153838	59	158121	73	158714	69
137186	53	153839	9	158137	59	158715	69
139003	37	153842	59	158142	3	158716	69
151053	7	153856	59	158143	3	158717	69
151081	9	153914	45	158151	3	158720	69
151082	9	153918	45	158152	3	158721	69
151097	9	153919	49	158153	3	158726	49
151117	9	153920	59	158154	3	158733	69
151124	9	153921	59	158165	11	158740	59
151125	9	153922	59	158168	11	158741	59
151169	9	153923	59	158172	11	158750	69
151188	9	153926	59	158172	13	158763	3
151189	9	153927	59	158179	3	158793	69
151193	9	153959	59	158180	3	158797	69
151383	7	153967	59	158217	57	158808	7
151639	39	153971	11	158223	57	158839	65
153039	5	153971	13	158278	3	158839	69
153130	39	153972	11	158313	74	158857	59
153132	71	153973	11	158314	74	158861	59
153202	41	153974	11	158316	74	158909	75
153204	41	153975	11	158350	67	158910	75
153207	41	153975	11	158357	9	158911	75
153212	39	153977	11	158358	9	158912	75
153227	39	153977	11	158411	9	158913	75
153238	41	153979	11	158412	9	158914	75
153252	39	153979	11	158443	23	158915	75
153264	49	153979	11	158444	23	158926	75
153281	9	153979	13	158516	29	158934	75
153285	9	153980	11	158516	33	158936	69

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Model 973/974 Harvest Header SUGGESTED STOCKING LIST

P.C. REF	PART NUMBER	DESCRIPTION	SUGGESTED QTY. 2 UNITS	QTY. 5 UNITS	ORDER QTY	UNIT PRICE	EXT. PRICE
MAIN FRAME, LIGHTS & ATTACHMENTS – Page 3							
12	135334 *	PIN - clevis, header lock - 974	1	2			
16	135333 *	PIN - clevis, header lock - 973	1	2			
17	50193	PIN - lynch	1	2			
REEL LIFT & REEL DRIVE HYDRAULICS – Page 15							
1	123314	SEAL KIT - hydraulic motor	3	6			
12	118157	SEAL KIT - double acting cylinder	1	2			
13	21495	SEAL KIT - single acting cylinder	1	2			
3-ARM REEL LIFT & REEL DRIVE HYDRAULICS – Page 17							
13	113835 *	SEAL KIT – center arm cylinder	1	1			
HYDRAULIC FORE-AFT REEL POSITIONER – Page 19, 21							
1	113435	SEAL KIT – fore-aft cylinder	2	4			
DRIVE SHAFT ASSEMBLY - Page 25							
5	21936	BEARING - ball, with collar	2	4			
6	30602	FLANGE - bearing	1	2			
7	30603	FLANGE - bearing, w/ straight lube	1	2			
10	21862	PULLEY - back-side idler	1	2			
12	100737	ROD – threaded	1	2			
14	114006	BELT - single sickle drive	1	3			
21	21938	FLANGE - bearing, with 45° lube	1	2			
26	21794	PULLEY – “V” idler	1	2			
SICKLE & DRIVE – Page 29							
3	113698	ARM - output	1	1			
4	113229	PIN - sickle head	2	4			
7	100500	BEARING - needle	2	4			
8	113222	SEAL - sickle head	2	4			
10	129361 *	SICKLE ASS'Y - 973	1	3			
		21' complete, 25' L/H, 30' L/H, 36' L/H					
	129433 *	SICKLE ASS'Y – 974, 30 & 36' L/H	1	3			
11	34390 *	FINE SECTION – sickle, 973	50	200			
	158516 *	COARSE SECTION – sickle, 974	50	100			
12	34391	SECTION - sickle, half	2	5			
13	33955 *	BAR - splice, 25', 30' & 36'	1	3			
14	30696	SCREW - sickle section	50	200			
15	30852	SCREW - sickle head	15	60			
16	30669	NUT - sickle	50	200			
17	118345 *	SPECIAL GUARD - drive end	6	12			
18	118344 *	SICKLE GUARD - heat treated	10	100			
19	118162 *	GUIDE – adjustable	10	50			
20	118301 *	SPEC. COMBO GUARD – L/H	2	5			
21	118302 *	SPEC. COMBO GUARD – R/H	2	5			
27	118351 *	GUIDE - hold-down, stub guards	10	100			
28	118347 *	SPECIAL STUB GUARD - drive end	8	16			
29	118346 *	GUARD – stub	10	100			

NOTE: Segmented sickles are also available as a more “shipping friendly” alternative. See pages 32 & 33.

NOTE: Segmented sickles are also available as a more “shipping friendly” alternative. See pages 32 & 33.

* - Order to suit header sizes and types sold.

Model 973/974 Harvest Header SUGGESTED STOCKING LIST

P.C. REF	PART NUMBER	DESCRIPTION	SUGGESTED QTY.		ORDER QTY	UNIT PRICE	EXT. PRICE
			2 UNITS	5 UNITS			
<u>SICKLE & DRIVE – Page 29 (continued)</u>							
34	43076 *	SICKLE ASS'Y - right, 25' 973	1	3	NOTE: Segmented sickles are also available as a more “shipping friendly” alternative. See pages 32 & 33.		
	43077 *	SICKLE ASS'Y - right, 30' 973	1	3			
	43078 *	SICKLE ASS'Y - right, 36' 973	1	3			
	158680 *	SICKLE ASS'Y – right 30' 974	1	3			
	158681 *	SICKLE ASS'Y – right, 36' 974	1	3			
35	49671	SCREW - sickle head & splice bar	15	60			
38	129329	BAR – reinforcing	1	2			
39	153812	HEAD ASSEMBLY - sickle	2	4			
<u>SICKLE DRIVE BOX – Page 37</u>							
	100532	DRIVE - sickle, complete	0	1			
1	100706	YOKE - output	0	1			
2	100707	SEAL - oil, output shaft	2	4			
3	100708	BUSHING - bronze	1	2			
5	100726	BUSHING - steel	1	2			
8	100710	SHAFT - input	0	1			
10	100712	O-RING	1	2			
11	102630	SEAL - oil, input shaft	1	2			
12	100714	BEARING ASS'Y - cup & cone	1	2			
16	100717	BEARING ASS'Y - cup & cone	1	2			
18	100719	CAP - dust	1	2			
20	100720	BEARING ASS'Y - cup & cone	2	4			
21	100721	PIVOT	0	1			
22	100722	RING - retaining, internal	2	4			
23	100723	BUSHING - bronze	2	4			
<u>DRAPERS, DRIVE & TIGHTENER – Page 41</u>							
9	118185	BEARING - ball, draper roller	3	8			
10	100862	SEAL - bearing	3	8			
12	103360	ROD – spring	1	2			
28	100275 *	DRAPER - 21' header	0	1			
	100438 *	DRAPER - 25' header	0	1			
	101912 *	DRAPER - 30' header	0	1			
	101913 *	DRAPER - left, 36' header	0	1			
	101914 *	DRAPER - right, 36' center del.	0	1			
	103780	DRAPER – extension piece	1	2			
31	103511	CONNECTOR KIT	2	3			
K	50190	BOLT – hex head, 5/8 NC x 7-1/2”	1	2			
<u>REEL DRIVE & SUPPORT ARMS – Page 45</u>							
28	113617	BEARING - ball, with lock collar	1	2			
29	100589	FLANGE - bearing, cropped	1	2			
30	100591	FLANGE - bearing, cropped	1	2			

NOTE: Segmented sickles are also available as a more “shipping friendly” alternative. See pages 32 & 33.

* - Order to suit header sizes and types sold.

Model 973/974 Harvest Header SUGGESTED STOCKING LIST

P.C. REF	PART NUMBER	DESCRIPTION	SUGGESTED QTY.		ORDER QTY	UNIT PRICE	EXT. PRICE
			2 UNITS	5 UNITS			
<u>PICK-UP REEL – Page 51</u>							
2	48051	ARM - cam, with bearings	1	3			
3	50185	BEARING - ball	2	5			
6	50184	BEARING - ball	1	3			
8	100295	BUSHING - finger tube	10	25			
9	105230	HOUSING - bushing	3	10			
10	100308 *	FINGER - double, 21 & 25'	5	10			
11	100365 *	BOLT - finger	5	10			
17	105049	HOUSING - bushing, cam end	3	10			
25	105333	FINGER – plastic, end	6	6			
26	105212 *	FINGER – plastic (optional)	25	50			
27	105196 *	SCREW – for plastic finger	25	50			
28	105197 *	NUT – for plastic finger	25	50			
<u>PAINT – Page 57</u>							
	25991	PAINT - black, 1 litre	1	1			
<u>GAUGE WHEELS OPTION – Page 61</u>							
24	135334 *	PIN – clevis	1	2			
25	118137 *	RING - split	1	2			
<u>30' & 36' TRANSPORT OPTION – Page 63, 67</u>							
17	135334 *	PIN – clevis	1	2			
18	118137 *	RING - split	1	2			
27	113561 *	PIN – lynch	1	2			
28	113568 *	ANCHOR – diagonal brace	1	2			
47	158839 *	RETAINER – J-bar	1	2			
55	11814 *	PIN – clevis	1	2			
<u>CUTTERBAR POLY & INNER SHOES – Page 69</u>							
2	158721 *	WEARSTRIP – poly, 9 inch	2	4			
	158733 *	WEARSTRIP – poly, 6 inch	2	4			
3	113799 *	RIVET – pop	25	50			
5	158660 *	SHOE – poly, skid	2	4			
6	158530 *	ANGLE – skid shoe	2	4			
7	158588 *	HANGER – skid shoe, left	1	2			
11	158936 *	HANGER – skid shoe, right	1	2			
<u>OUTBOARD SKID SHOES & POLY – Page 71</u>							
10	102336 *	SHOE - skid, adj., left - 12' to 25'	1	1			
	102337 *	SHOE - skid, adj., right - 12' to 25'	1	1			
11	102965 *	SHOE - plastic, outer	2	4			
12	158050 *	SUPPORT – skid shoe, left	1	1			
	158052 *	SUPPORT – skid shoe, right	1	1			
13	153132 *	SHOE – poly, header end skid	2	4			

* - Order to suit header sizes and options sold.